



GOVESAN MANUFACTURING INC.
YORK, PA
Ph: 888-976-9337

Product Number: RHS - 6672

Chemistry: Polyester / Epoxy Hybrid

Color: Channel Green

RAL:

POWDER COATING CHARACTERISTICS

| | | |
|--|---|-----------------------------|
| Specific Gravity | : | 1.52 +/- 0.05 |
| Cure Schedule | : | 7 min. – 400° F metal temp. |
| Method of Application | : | Electrostatic |
| Average Film Thickness (on 3x5 Q CRS panel) | : | 1.2 – 2.5 mils |

POWDER COATING CURED FILM CHARACTERISTICS

| | | |
|--|---|------------------------|
| Gloss (60 degree) | : | 70 +/- 5% |
| Direct Impact | : | 160 in./lb. |
| Reverse Impact | : | 160 in./lb. |
| Pencil Hardness (Scratch / Gouge) | : | H / 2H |
| Flexibility (Mandrel Bend Test) | : | 1/8 inch - no cracking |
| Adhesion (Crosshatch) | : | 100% |

RECOMMENDED STORAGE AND SHELF LIFE

| | | |
|--------------------|---|-----------|
| Temperature | : | 80°F |
| Time | : | 12 months |
| Revised | : | 12/2/04 |

ADEQUATE TESTS: The information contained in this bulletin is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to the results. We recommend that adequate tests be made in your laboratory or plant to determine if this product meets all your requirements.

IMPORTANT: Our only obligation shall be to replace or pay for any material proved defective. Beyond the purchase price of materials supplied by us we assume no liability for damages of any kind and the user accepts the product "as is" and without warranties, expressed or implied. The suitability of the product for an intended use shall be solely up to the user.