

THE HAYDON DIFFERENCE

Haydon Corporation's commitment to quality ensures that customers receive unparalleled levels of service—where knowledgeable staff knows the business—and more importantly, the needs of the customer.

- A rigorous quality system guarantees ability to exceed industry tolerances
- Raw Materials Inspection
- In-line quality checks
- Routine destructive testing
- Routine materials supplier assessments
- Cleanest channel in the framing industry
- Shrink-wrapped painted strut bundles
- Oil-free strut bundles

- UL Listed Electrical Products
 - > Channel Raceway
 - > Channel Raceway Fittings
 - > Channel Raceway Base
 - > Channel Raceway Closure Strip
- LEED CERTIFIABLE
- Buy American Act Compliant
- American Reinvestment Recovery Act Compliant (A.R.R.A)



Celebrated customer service and access

Customers tell us we go the extra mile and we pride ourselves on exceeding their expectations. Our staff is courteous and knowledgeable and with our fast response times we can provide quotes in a matter of hours. Our customers have access to anyone in the company, including key decision makers, when it's needed. Customer service is the heart and soul of our business and we build long-term partnerships with our customers by offering a consistent quality and reliability of product, service and delivery.

Complete material traceability

We're transparent in everything we do. Our customers have access to testing records, ASTM certifications, and a complete history of our products and parts. Each step in the process can be traced, including the steel's origin and material specifications.

Convenient and clean packaging

Our products and components are packaged in a way that's convenient and prevents shipping damage. Painted channel is wrapped in a protective cover to avoid scratches. All of our strut bundles are shrink-wrapped for ease of delivery and to keep warehouses and job sites free of tramp oil. Assembled components are packed together with smaller components to avoid errors during assembly.

Located nationwide for faster delivery times

With locations in New Jersey, Texas, and now California, we are the only coast-to-coast strut manufacturer. We routinely ship and deliver same day and are within 2 days' delivery of any location within the lower 48. We'll even right-size the delivery vehicle to meet customer and job site requirements.





ABOUT HAYDON CORPORATION

Haydon Corporation is one of the largest manufacturers of strut metal framing systems in the U.S. We are big enough to meet and exceed our customers' demands, but small enough to care about their experiences with us. We're an American business with American pride and we help create American jobs by manufacturing our strut, rooftop and baseboard products right here in the U.S. We listen to our customers and think outside the box to better serve them.

At Haydon, there's no such thing as a comfort zone and we continually challenge each other to offer the ideal solution. We bend for our customers where other companies break. Our team is flexible and willing to create custom products and take on challenges to help our customers meet their deadlines.

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PROUD MEMBERS OF:











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The H-Strut Metal Framing System offers a unique and flexible series of metal channels and fittings designed to fill a wide variety of construction requirements, from supporting sprinkler systems, electrical conduit or any other piping system, to the erection of mezzanines, walkways, or guardrails. H-Strut has also demonstrated its usefulness in a multitude of OEM applications, including such products as scaffolding, conveyors, electronic enclosures, and truck body parts just to name a few.

A SAW, A WRENCH, AND H-STRUT®



1 Fabrication with H-Strut is simple and fast. First cut the strut channel to the desired length with a hacksaw, chop saw, or powered band saw.



2 Next insert the special grip nut with integrated retaining spring into the channel slot and turn 90 degrees to align the nut grooves with the channel lips. The nut may be slid to any desired location along the entire length of the channel allowing total adjustability.



3 Depending on the style of assembly being made, the appropriate fitting is then positioned over the nut and a cap screw is inserted.



4 Finally the screw is tightened using an ordinary wrench, causing the serrated teeth in the grip nut to bite into the channel lips, positively locking the components into a rigid assembly.

NO DRILLING... NO WELDING... NO SPECIAL TOOLS

The H-Strut Metal Framing System provides a continuous support system that is fully adjustable, completely reusable and comes with the added benefit of many time-saving features. That translates into a system that is strong, fast, and economical with no welding or drilling. From planning to actual construction, your job will proceed smoothly in less time and with less effort.

With the H-Strut channel and fittings, lightweight suspension systems can be quickly erected in an unlimited variety of styles, to meet all your structural requirements, providing a firm anchorage for any type of pipe hanger or support application. In situations using poured concrete construction, H-Strut concrete insert channel provides a continuous, flush mounting slot in floors, walls or ceilings.

This catalog is not intended to show the complete H-Strut line of fittings and accessories, but rather to illustrate the most commonly used items. Literally hundreds of additional items are available, most from stock, to meet your requirements.

Our engineering department will be happy to assist you in incorporating H-Strut into your next project. Our recommendations will be provided to you without obligation.

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Engineering Catalog

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California Plant

1627 Army Court Stockton, CA 95206



Haydon Corporation also has a baseboard division. All Haydon's baseboard heating systems are manufactured to provide many years of trouble-free, safe, silent, and economical heat distribution. For more information, contact your local rep or call 1-800-242-9366...

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Pictorial

Channel

Welded Channel

50 Grip Lock Nuts & Hardware

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H-122-0S2.5

CHANNEL W/ LONG SLOTS

Size: 2½6" x 15%" x 12 GA 1½6" x 2½" Slots on 4" Centers

20



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H-142

CHANNEL

Size: 1%" x 1%" x 12 GA

25

H-172

CHANNEL

Size: 1/8" x 1/8" x 12 GA

29

000
C
000
WELDEI
WELDEI
WELDEI
WELDEI



000	H-172-OS CHANNEL W/ SLOTS Size: "%" x 1%" x 12 GA %6" x 11%" Slots on 2" Centers	30	
C	H-172-KO CHANNEL W/ KNOCK OUTS Size: %" x 1%" x 12 GA %" Knock Outs on 6" Centers	30	
000	H-172-RS & RS-MOD CHANNEL W/ HOLES Size: '%" x 1%" x 12 GA %6" ('%") Holes on 1%" Center	30	
	H-172-OS3 CHANNEL W/ LONG SLOTS Size: '%" x 1%" x 12 GA 13/2" x 3" Slots on 4" Centers	30	0 0
	H-172-0S2.5 CHANNEL W/ SLOTS Size: 76" x 156" x 12 GA 176" x 272" on 4" Centers	30	
	H-162 CHANNEL Size: ¹³ / ₃₂ " x 15%" x 12 GA	31	
ELDED	CHANNEL		
	SUFFIX B WELDED CHANNEL Welded Side-to-Side	38	
	SUFFIX C WELDED CHANNEL Welded Side-to-Back	38	



SUFFIX C3 38 WELDED CHANNEL Welded Back-to-Side-to-Back

H-162-05

H-162-KO

CHANNEL W/ SLOTS

Size: 13/16" x 15%" x 12 GA

%6" x 11/8" Slots on 2" Centers

CHANNEL W/ KNOCK OUTS

1/8" Knock Outs on 6" Centers

Size: 13/16" x 15/8" x 12 GA

H-162-RS RS-MOD

& CHANNEL W/ HOLES

Size: 13/16" x 15%" x 12 GA

H-162-053

H-162-0S2.5

H-164

CHANNEL

CHANNEL W/ SLOTS

Size: 13/16" x 15/8" x 12 GA

Size: 13/16" x 15%" x 14 GA

11/16" x 21/2" Slots on 4" Centers

%6" (¾") Holes on 1%" Centers

CHANNEL W/ LONG SLOTS

Size: 13/16" x 15/8" x 12 GA 13/32" x 3" Slots on 4" Centers



SUFFIX CA3 38 **WELDED CHANNEL** Welded Back-to-Side-to-Back



38

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WELDED CHANNEL Size: 61/2" x 15/8" x 12 GA Two Pcs. Welded Back-to-Back

H-112-A

H-122-A



WELDED CHANNEL Size: 4%" x 1%" x 12 GA Two Pcs. Welded Back-to-Back



H-132-A WELDED CHANNEL Size: 31/4" x 15/8" x 12 GA Welded Back-to-Back



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H-164-0S **CHANNEL W/ SLOTS** Size: 13/16" x 15%" x 14 GA %6" x 11%" Slots on 2" Centers

H-164-KO **CHANNEL W/ KNOCK OUTS** Size: 13/16" x 15%" x 14 GA

1/8" Knock Outs on 6" Centers



H-164-RS & RS-MOD 34 **CHANNEL W/ HOLES**

Size: 13/16" x 15/8" x 14 GA %6" (¾") Holes on 1%" Centers



H-164-0S3 **CHANNEL W/LONG SLOTS** Size: 13/16" x 15/8" x 14 GA 13/32" x 3" Slots on 4" Centers



H-179 35 MINI STRUT Size: 13/16" x 13/16" x 19 GA



H-189 36 MINI-STRUT





H-134-A 42 WELDED CHANNEL Size: 31/4" x 11/8" x 14 GA Two Pcs. Welded Back-to-Back



H-142-A 43 WELDED CHANNEL Size: 234" x 156" x 12 GA



Two Pcs. Welded Back-to-Back



H-152-A WELDED CHANNEL Size: 1" x 1%" x 12 GA Two Pcs. Welded Back-to-Back



H-172-A 45 WELDED CHANNEL Size: 13/8" x 15/8" x 12 GA Two Pcs. Welded Back-to-Back



H-162-A WELDED CHANNEL

Size: 1%" x 1%" x 12 GA Two Pcs. Welded Back-to-Back



H-164-A 47 WELDED CHANNEL Size: 1%" x 1%" x 14 GA Two Pcs. Welded Back-to-Back

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SUFFIX D

SUFFIX D3

SUFFIX A4

WELDED CHANNEL

Welded Back-to-Back

WELDED CHANNEL

Side-to-Opp.-Side

Welded Side-to-Opp. -

WELDED CHANNEL

Welded Side-to-Opposite-Side

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GRIP LOCK NUTS



N-800 SERIES **51** WITHOUT SPRING Use with all 1%" wide channel.



N-820 SERIES **51 REGULAR SPRING** Use with H-132, H-134, H-142.



N-8700 **52** SEISMIC ROD STIFFENER



N-830 SERIES **51** LONG SPRING Use with H-112, H-122



N-840 SERIES **52** Use with H-179, H-189 mini strut.



N-8701 **52** 1/2" MOD SEISMIC ROD **STIFFENER**



N-810 SERIES **51** SHORT SPRING Use with H-152, H-164, H-172



N-850 SERIES **52** Use with H-189 mini strut.



SN STUD NUT 54 WITH RS SPRING



TSN-800 SERIES 51 WITH TOP SPRING Use with all 1%" wide channel



N-860 SERIES **52** Use with H-179 mini strut.

THREADED FASTENERS



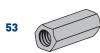
LOCK WASHER



53

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FLAT HEAD MACHINE SCREW



ROD COUPLER 54

54



FLAT WASHER 53



ROUND HEAD MACHINE SCREW



N-8771 **DOUBLE NUT** Use with all 1%" wide channel



HEXAGON NUT



HEX HEAD CAP SCREW



54

U-BOLT 55



SQUARE NUT



ALL-THREAD ROD

PIPE & CONDUIT SUPPORTS



C-1100 **ELECTRICAL MECHANICAL TUBING CLAMP**



C-1102 **RIGID CONDUIT CLAMP**



C-1101-CT **TUBING CLAMP**

C-1104 **UNIVERSAL CLAMP**



C-1101 **TUBING CLAMP**



RAC RIGHT ANGLE PIPE OR CONDUIT CLAMP

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C-1107 PARALLEL PIPE CLAMP



C1000 & C-2000 **CUSHION CLAMP ASSEMBLY**

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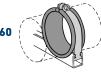
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Channel

C-1105 **CONDUIT CLAMP**



C-1108 PIPE STRAP



CUSHION WRAP

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F-201 **SQUARE WASHER**

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TWO HOLE

THREE HOLE

SPLICE PLATE

CONNECTING PLATE

F-206-1 & F-206-2

FLAT PLATE CONNECTOR

TWO HOLE SPLICE PLATE



F-205-1 **FIVE HOLE** SPLICE PLATE



F-212 THREE HOLE CONNECTOR

F-217

FOUR CORNER

CONNECTOR

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Stainless Channels & Accessories

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F-207 THREE HOLE **SWIVEL PLATE**

F-210

F-213

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F-216

CROSS PLATE

FOUR HOLE

CORNER PLATE

"T" PLATE



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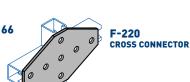
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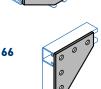
67



FOUR HOLE CORNER CONNECTOR

F-219 **FLAT CONNECTOR**





F-221

FLAT CORNER CONNECTOR

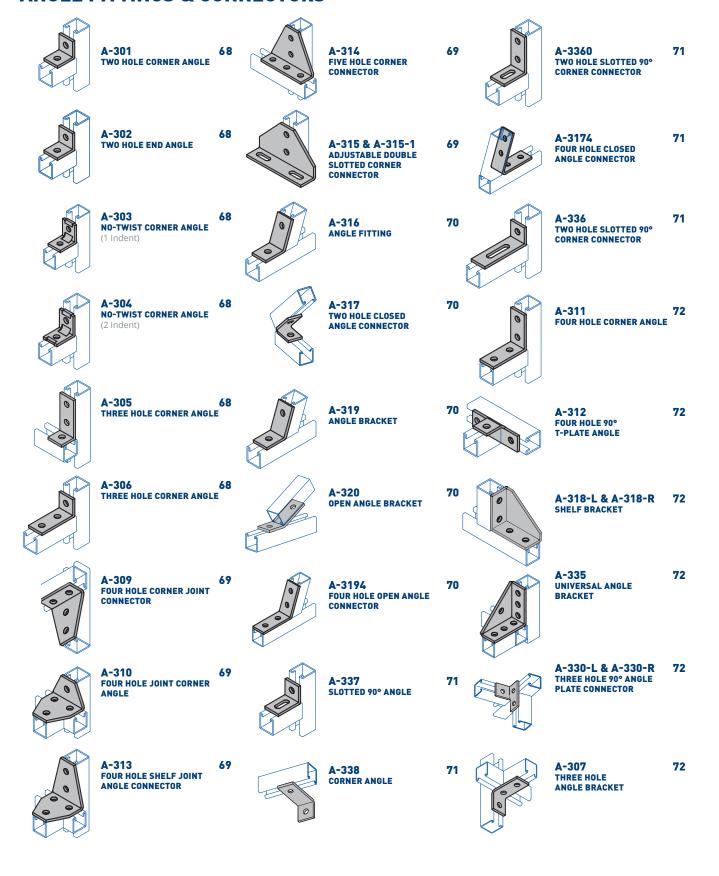
F-205 **FOUR HOLE SPLICE PLATE** 65

0

F-211 **FLAT CORNER** CONNECTOR

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ANGLE FITTINGS & CONNECTORS



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"Z" ANGLE BRACKETS



"Z" ANGLE SUPPORT



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A-324 'Z" ANGLE SUPPORT



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A-322 Use with H-132, H-134, H-164-A





A-341 "Z" ANGLE SUPPORT



A-325 **Z-ANGLE OFFSET**

WING FITTINGS



74 A-321-L & A-321-R TWO HOLE SINGLE **ANGLE CONNECTOR**

A-321-1-L & A-321-1-R

SIX HOLE ANGLE CONNECTOR



A-327 **FIVE HOLE DOUBLE ANGLE CONNECTOR**

TEN HOLE DOUBLE

ANGLE CONNECTOR

EIGHT HOLE DOUBLE

ANGLE CONNECTOR

A-327-1

A-327-2



A-328-1 TWELVE HOLE TRIPLE **ANGLE CONNECTOR**

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A-329-1 **76 THREE WAY WING GUSSET**

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A-328 SIX HOLE TRIPLE ANGLE CONNECTOR

"U" SUPPORTS

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A-326-1

FOUR HOLE DOUBLE ANGLE CONNECTOR



B-601-7 THREE HOLE "U" SUPPORT Use with H-122-A



B-611 **'U" SUPPORT**



B-614 **EIGHT HOLE "U" SUPPORT** Use with H-122-A

Systems

B-610 "U" SUPPORT Use with H-112, H-122-A, H-134-A



B-612 "U" SUPPORT



B-602 SLOTTED "U" SUPPORT Use with H-132, H-134

Reference

B-601 SERIES 76 "U" SUPPORT Use with H-162, H-164



B-613 SIX HOLE "U" SUPPORT Use with H-132, H-134

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B-616 CUP SUPPORT FOR STANDARD SINGLE STRUT

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SPLICE CLEVIS



B-609 TWO HOLE SPLICE CHANNEL

Use with H-132, H-134



B-604 THREE HOLE SPLICE CHANNEL

Use with H-132, H-134



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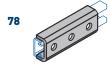
B-605 **FOUR HOLE SPLICE** CHANNEL

Use with H-132, H-134



B-607 **TWO HOLE SPLICE** CHANNEL

Use with H-162, H-164



B-606 THREE HOLE SPLICE CHANNEL

Use with H-162, H-164

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B-608 **FOUR HOLE SPLICE** CHANNEL

Use with H-162, H-164

POST BASES



SINGLE POST BASE Use with H-132, H-134



B-619A-FL 81 **DOUBLE POST BASE**



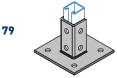
B-619-A **DOUBLE POST BASE** Use with all 3¼" Channels



80 B-620-FL 81 SINGLE POST BASE



B-620 SINGLE POST BASE Use with H-132, H-134



B-620-SQ SINGLE POST BASE



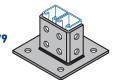
B-620A-FL **DOUBLE POST BASE**

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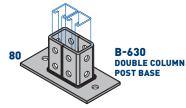
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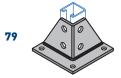
B-620-A **DOUBLE POST BASE**



B-620A-SQ **DOUBLE POST BASE**



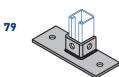
B-620-1 SINGLE POST BASE



R-AAN POST BASE Use with H-132, H-134 80



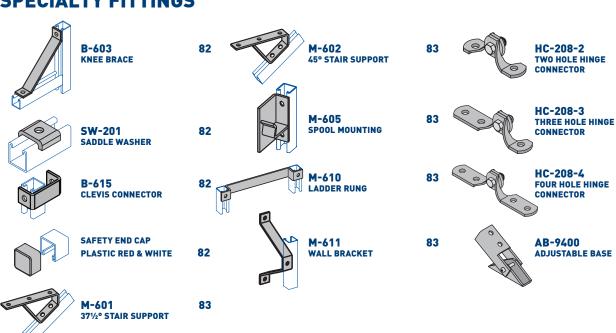
B-632 DOUBLE **POST BASE**

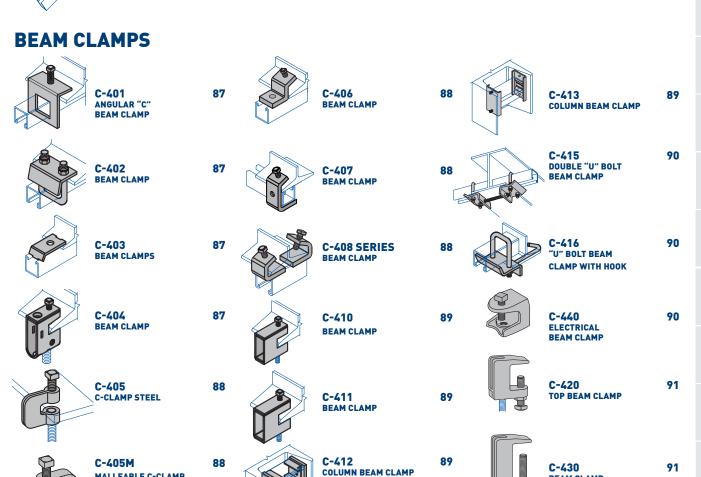


B-619-FL SINGLE POST BASE 81

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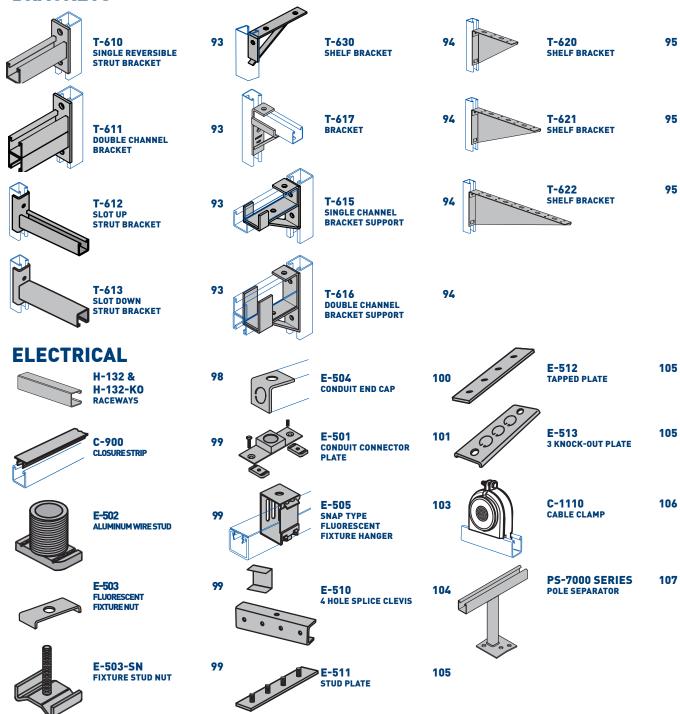
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MALLEABLE C-CLAMP

BEAM CLAMP

BRACKETS



CONCRETE ACCESSORIES





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H-BLOCK ROOFTOP SUPPORT SYSTEMS



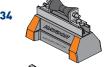
HBS-CE EXTENSION SERIES



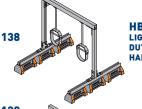
HBS-DSAW 141 ADJUSTABLE DUCT SUPPORT



HBS SERIES



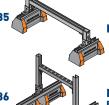
HBS-R **ROLLER SERIES**



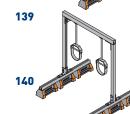
HBS-PH 36" 142-143 **LIGHT & MEDIUM** DUTY PIPE HANGER SUPPORTS



HBS-6 SERIES & HBS-HPC SERIES



HBS-CES SERIES





HBS-CB BRIDGE SERIES



HBS-DSFW FIXED WIDTH DUCT **SUPPORT**



H-BLOCK MINI



HBM-BASE SERIES 146



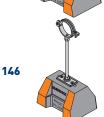
HBM-SERIES With H-132 Channel



HBM-CE EXTENSION 147



HBM-SERIES With H-164 Channel



HBM-HINGED CLAMP SERIES



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SERIES

H-BLOCK MEGA



HB-MEGA SERIES



HB-MEGA-12-132-PG 148



HB-MEGA-PBSQ-EG 148



HB-MEGA 149 **R-ROLLER SERIES**



HB-MEGA-PH 36" HEAVY DUTY PIPE HANGER SUPPORTS



HB-MEGA-PH 48" 151 **HEAVY DUTY PIPE** HANGER SUPPORTS

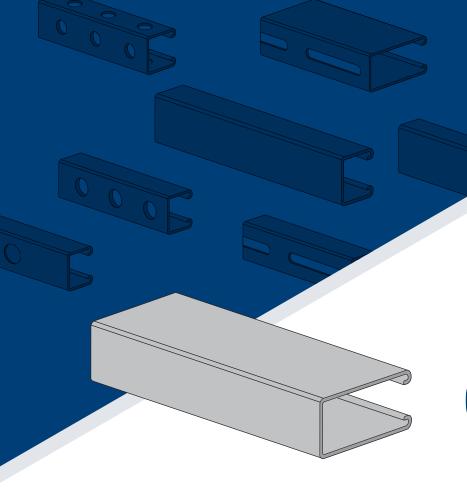
H-PAD SLIP SHEET



FOR H-BLOCK SERIES MINI, STANDARD & MEGA



H-PAD 152 FOR MULTIBLOCKS CUSTOM CUT FOR UNIVERSAL SIZE, 2 BLOCKS, 3 BLOCKS & 4 BLOCKS



CHANNEL

SPECIFICATIONS

GENERAL

H-STRUT channels are manufactured by a series of forming dies, or rolls, which progressively cold work the strip steel into the desired channel configuration. This method produces a cross section of uniform dimensions within a tolerance of plus or minus 0.015", on outside dimensions.

WELDING

Channel combinations of two or more elements are spot welded together to form various multiple combinations, see page 38. The spot welds are spaced two or three inches on centers throughout the length of the multiple channel sections.

LENGTH INFORMATION

H-STRUT Channels are produced and stocked in 10' and 20' lengths with a tolerance of \pm ½". Other lengths are available upon request.

LOADING DATA

- 1. When calculating load at center of span, multiply load from table by 0.5 and deflection by 0.8.
- 2. When calculating beam and column loads for aluminum, multiply by 33%.

MATERIAL

H-STRUT channels are produced from prime structural steel covered by the following specifications.

(See technical section for additional information)

Pre-Galvanized SteelASTM A-653-	·SS33
---------------------------------	-------

- ▶ Plain Steel.....ASTM A-1011-04SS33
- ▶ Aluminum (Type 6063T6).....ASTM B-221
- ▶ Stainless Steel (Type 304 & 316L).....ASTM A-240
- ▶ Other materials available upon request.

FINISHES

All H-STRUT channels are stocked in pre-galvanized and powder coated Supr-Green. Some sizes are stocked in zinc trivalent chromium, PVC or hot dipped galvanized.

(See technical section for additional information)

- Hot Dipped Galvanized......ASTM A-123
- Zinc Trivalent Chromium......ASTM B-633-85
- Powder Coated Supr-Green.....ASTM B-117
- Powder Coated White......ASTM B-117
 Powder Coated Black.....ASTM B-117
- Powder Coated Gray......ASTM B-117
- PVC Coating 40 ML Thickness Available upon request

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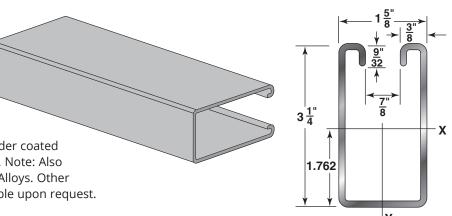
164 Cross

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800-242-9366 HAYDONCORP.COM CHANNEL 16

3¼" X 15%" 12 Gauge Channel wt./100 ft. - 313#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in³	r in.
H-112	3.13	0.887	1.100	0.633	1.114	0.431	0.530	0.697

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

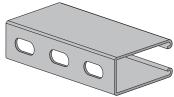
			Static Beam L	oad (X-X Axis		Column Loading Data					
Span or Unbraced	Max Allowable	Deflection	Uniform Load at Deflection				Max. Allowable Load at			umn Load I at C.G.	
Height (In)	Uniform Load (In)		Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	10,610	0.01	10,610	10,610	10,610	3.1	6,170	19,600	19,060	18,210	17,240
18	7,070	0.02	7,070	7,070	7,070	4.7	5,950	18,320	17,240	15,630	13,920
24	5,300	0.03	5,300	5,300	5,300	6.3	5,650	16,720	15,070	12,770	10,560
30	4,240	0.05	4,240	4,240	4,240	7.8	5,270	14,920	12,770	10,030	7,640
36	3,540	0.07	3,540	3,540	3,540	9.4	4,840	13,060	10,560	7,640	5,650
42	3,030	0.09	3,030	3,030	3,030	11.0	4,360	11,230	8,560	5,910	4,450
48	2,650	0.12	2,650	2,650	2,650	12.5	3,860	9,530	6,850	4,790	3,660
60	2,120	0.18	2,120	2,120	1,920	15.7	3,100	6,680	4,790	3,450	2,710
72	1,770	0.26	1,770	1,770	1,340	18.8	2,570	4,980	3,660	2,710	2,170
84	1,520	0.36	1,520	1,470	980	21.9	2,200	3,950	2,960	2,240	1,820
96	1,330	0.47	1,330	1,130	750	25.0	1,930	3,270	2,500	1,920	1,580
108	1,180	0.60	1,180	890	590	28.2	1,730	2,800	2,170	1,690	1,390
120	1,060	0.74	960	720	480	31.3	1,560	2,450	1,920	1,510	**
144	880	1.06	670	500	330	37.6	1,320	1,980	1,580	**	**
168	760	1.44	490	370	250	43.8	1,150	1,670	1,340	**	**
180	710	1.65	430	320	210	47.0	**	1,550	**	**	**
192	660	1.88	380	280	190	50.1	**	1,450	**	**	**
216	590	2.38	300	220	150	56.3	**	**	**	**	**
240	530	2.94	240	180	120	62.6	**	**	**	**	**

- # Bearing Load may limit load | ** Not recommended KL/r exceeds 200
- The beam capacities shown above include the weight of the strut beam.
 The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

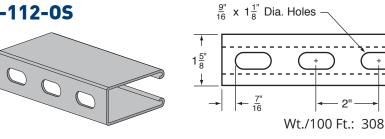
OS by 88%, RS (%₁₆ holes) by 88%, KO by 82%

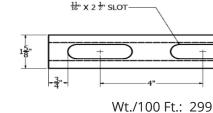
OS3 by 90%, RS-MOD (¾ holes) by 85%, OS2.5 by 86%

H-112-0S

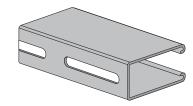


H-112-0S2.5

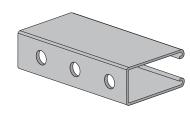




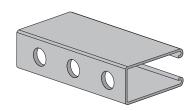




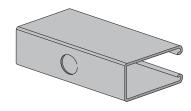
H-112-RS

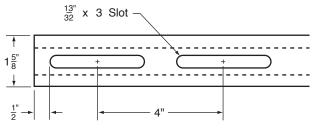


H-112-RS-MOD



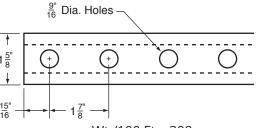
H-112-K0



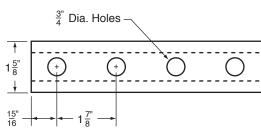


- 2"

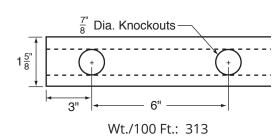
Wt./100 Ft.: 298



Wt./100 Ft.: 308



Wt./100 Ft.: 308



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116 Stainless Channels & Accessories

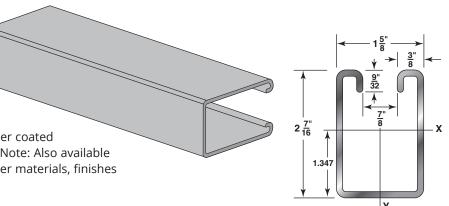
130 H-Block Rooftop Support Systems

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Cross Reference

27/16" X 15%" **12 Gauge Channel** wt./100 ft. - 254#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

	Catalog No.	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
		Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in³	r in.
	H-122	2.54	0.72	0.525	0.396	0.854	0.334	0.411	0.681

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

			Static Beam L	oad (X-X Axis))						
Span or Unbraced	Max Allowable Uniform Load (Lbs) Deflection at Uniform Load (In)		Uniform Load at Deflection				Max. Allowable Load at	Max. Column Load Applied at C.G.			
Height (In)		Load	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	6,640	0.01	6,640	6,640	6,640	2.5	5,050	15,940	15,530	14,880	14,140
18	4,430	0.02	4,430	4,430	4,430	3.8	4,870	14,970	14,140	12,920	11,640
24	3,320	0.04	3,320	3,320	3,320	5.1	4,630	13,750	12,500	10,790	9,160
30	2,660	0.06	2,660	2,660	2,660	6.4	4,350	12,390	10,790	8,770	7,020
36	2,210	0.09	2,210	2,210	2,210	7.6	4,030	11,000	9,160	7,020	5,360
42	1,900	0.12	1,900	1,900	1,870	8.9	3,700	9,650	7,680	5,590	4,320
48	1,660	0.15	1,660	1,660	1,430	10.2	3,350	8,400	6,390	4,620	3,630
60	1,330	0.24	1,330	1,330	920	12.7	2,770	6,240	4,620	3,450	2,770
72	1,110	0.35	1,110	960	640	15.2	2,360	4,790	3,630	2,770	2,260
84	950	0.47	940	700	470	17.8	2,070	3,890	3,010	2,330	1,910
96	830	0.62	720	540	360	20.3	1,850	3,290	2,580	2,020	1,650
108	740	0.78	570	420	280	22.9	1,670	2,860	2,260	1,770	1,440
120	660	0.97	460	340	230	25.4	1,520	2,530	2,020	1,580	**
144	550	1.39	320	240	160	30.5	1,290	2,070	1,650	**	**
168	470	1.89	230	180	120	35.6	1,110	1,750	1,380	**	**
180	440	2.17	200	150	100	38.1	**	1,620	**	**	**
192	420	2.47	180	130	90	40.6	**	1,510	**	**	**
216	370	3.13	140	110	70	45.7	**	**	**	**	**
240	330	3.86	110	90	60	50.8	**	**	**	**	**

[#] Bearing Load may limit load | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

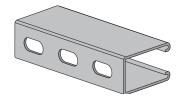
OS by 88%,

OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

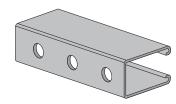
KO by 82%

OS2.5 by 86%

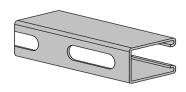
H-122-0S



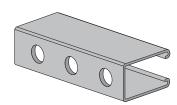
H-122-RS



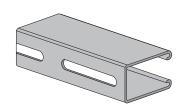
H-122-052.5



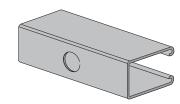
H-122-RS-MOD

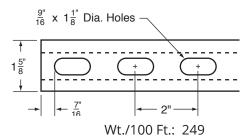


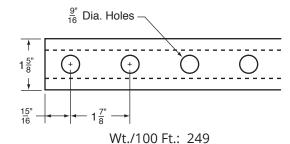
H-122-053

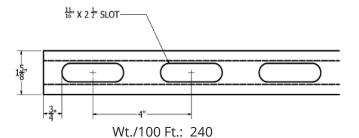


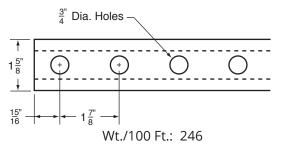
H-122-K0

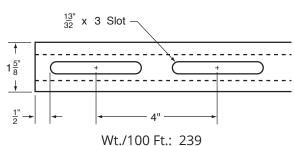


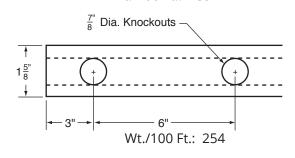












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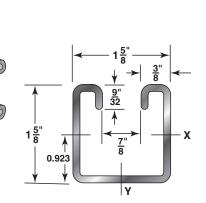
154 Technical Data

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176 Indov

15/8" X 15/8" **12 Gauge Channel** wt./100 ft. - 194#

Stocked in pre-galvanized, plain, powder coated Supr-Green, zinc trivalent, PVC coated & aluminum, in 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.		l in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-132	1.94	0.552	0.188	0.208	0.584	0.236	0.29	0.654

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis)			ading Data					
Span or Unbraced	Allowable Uniform Load (Lbs) Deflection at Uniform Load (In)		Uniform Load at Deflection				Max. Allowable Load at	Max. Column Load Applied at C.G.				
Height (In)		Load	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)	
12	3,480	0.01	3,480	3,480	3,480	1.9	3,850	12,240	11,940	11,480	10,960	
18	2,320	0.03	2,320	2,320	2,320	2.9	3,710	11,540	10,960	10,130	9,290	
24	1,740	0.06	1,740	1,740	1,740	3.9	3,530	10,690	9,850	8,740	7,710	
30	1,390	0.09	1,390	1,390	1,310	4.9	3,330	9,780	8,740	7,470	6,380	
36	1,160	0.13	1,160	1,160	910	5.8	3,120	8,880	7,710	6,380	5,310	
42	990	0.17	990	990	670	6.8	2,910	8,020	6,800	5,470	4,430	
48	870	0.23	870	770	510	7.8	2,710	7,240	6,000	4,690	3,810	
60	700	0.35	660	490	330	9.7	2,340	5,910	4,690	3,630	2,960	
72	580	0.51	460	340	230	11.6	2,040	4,840	3,810	2,960	2,400	
84	500	0.69	340	250	170	13.6	1,800	4,040	3,200	2,480	1,980	
96	430	0.9	260	190	130	15.5	1,600	3,480	2,750	2,110	1,670	
108	390	1.14	200	150	100	17.5	1,440	3,050	2,400	1,820	**	
120	350	1.41	160	120	80	19.4	1,290	2,700	2,110	**	**	
144	290	2.03	110	90	60	23.3	1,060	2,180	1,670	**	**	
168	250	2.77	80	60	40	27.2	**	1,790	**	**	**	
180	230	3.18	70	50	40	29.1	**	**	**	**	**	
192	220	3.61	60	50	NR	31	**	**	**	**	**	
216	190	4.57	50	40	NR	34.9	**	**	**	**	**	
240	170	5.65	40	NR	NR	38.8	**	**	**	**	**	

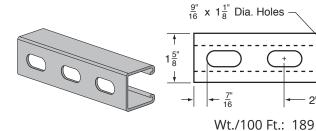
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

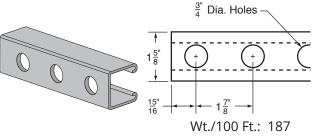
OS by 88%, RS (%16 holes) by 88%, KO by 82%

OS3 by 90%, RS-MOD (¾ holes) by 85%, RS3 (%6 holes) by 88%, RS-MOD2 (%6 holes) by 88%, OS2.5 by 86%

H-132-05



H-132-RS-MOD



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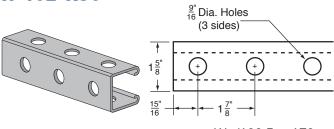
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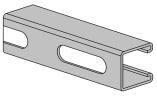
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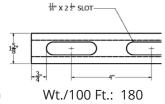
H-132-RS3



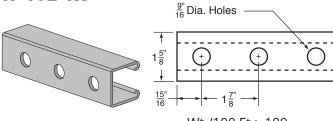
Wt./100 Ft.: 179

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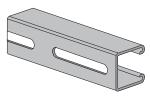


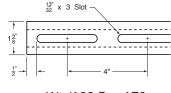
H-132-RS



Wt./100 Ft.: 189

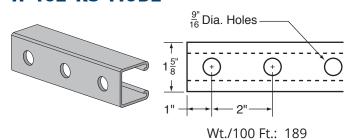
H-132-053



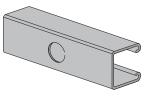


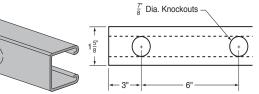
Wt./100 Ft.: 179

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H-132-K0

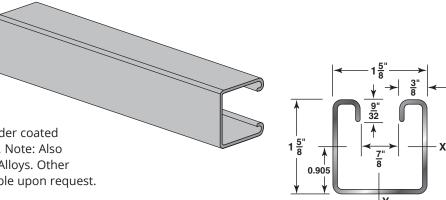




Wt./100 Ft.: 194

15/8" X 15/8" **14 Gauge Channel** wt./100 ft. - 145#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in³	r in.
H-134	1.45	0.416	0.149	0.166	0.598	0.183	0.225	0.663

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

			Static Beam L	oad (X-X Axis)		Column Loading Data					
Span or Unbraced	Max Allowable	Deflection	Uniform Load at Deflection				Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Load (In)		Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	2,790	0.01	2,790	2,790	2,790	1.5	3,050	9,230	9,000	8,640	8,230
18	1,860	0.03	1,860	1,860	1,860	2.2	2,930	8,690	8,230	7,550	6,830
24	1,400	0.06	1,400	1,400	1,400	2.9	2,770	8,010	7,310	6,350	5,420
30	1,120	0.09	1,120	1,120	1,040	3.6	2,590	7,250	6,350	5,200	4,190
36	930	0.13	930	930	720	4.4	2,390	6,470	5,420	4,190	3,210
42	800	0.18	800	800	530	5.1	2,180	5,700	4,570	3,350	2,580
48	700	0.23	700	610	410	5.8	1,980	4,990	3,830	2,760	2,160
60	560	0.36	520	390	260	7.3	1,620	3,740	2,760	2,050	1,640
72	470	0.51	360	270	180	8.7	1,370	2,860	2,160	1,640	1,330
84	400	0.7	270	200	130	10.2	1,190	2,320	1,780	1,370	1,120
96	350	0.91	200	150	100	11.6	1,050	1,950	1,520	1,180	960
108	310	1.16	160	120	80	13.1	940	1,690	1,330	1,030	**
120	280	1.43	130	100	70	14.5	850	1,500	1,180	**	**
144	230	2.06	90	70	50	17.4	710	1,220	960	**	**
168	200	2.8	70	50	30	20.3	**	1,020	**	**	**
180	190	3.21	60	40	30	21.8	**	940	**	**	**
192	170	3.66	50	40	30	23.2	**	**	**	**	**
216	160	4.63	40	30	NR	26.1	**	**	**	**	**
240	140	5.72	30	NR	NR	29	**	**	**	**	**

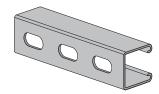
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

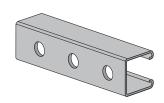
OS by 88%, RS (% holes) by 88%, KO by 82%,

OS3 by 90%, RS-MOD (¾ holes) by 85%, RS-MOD2 (%16 holes) by 88%

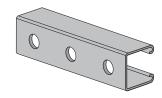
H-134-0S



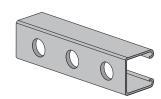
H-134-RS



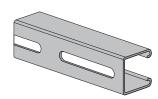
H-134-RS-MOD2



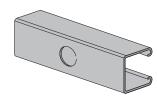
H-134-RS-MOD

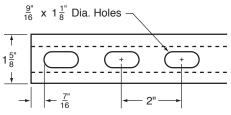


H-134-053

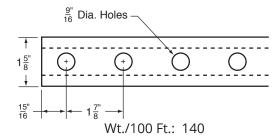


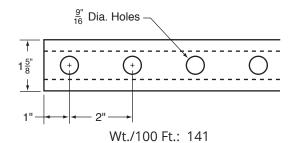
H-134-K0

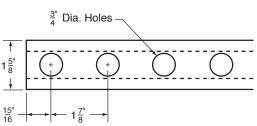




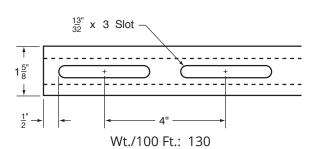
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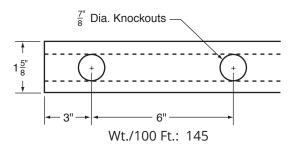






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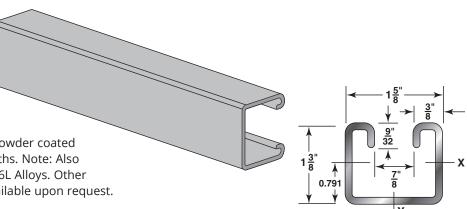
130 H-Block Rooftop Support Systems

154 Technical Data

Cross Reference

1%" X 1%" **12 Gauge Channel** wt./100 ft. - 176#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in³	r in.
H-142	1.76	0.5	0.123	0.159	0.496	0.206	0.253	0.642

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	2,660	0.02	2,660	2,660	2,660	1.8	3,450	11,080	10,810	10,390	9,940
18	1,770	0.04	1,770	1,770	1,770	2.6	3,310	10,450	9,940	9,220	8,510
24	1,330	0.07	1,330	1,330	1,330	3.5	3,140	9,700	8,980	8,060	7,220
30	1,060	0.1	1,060	1,060	860	4.4	2,960	8,930	8,060	7,030	6,140
36	890	0.15	890	890	600	5.3	2,780	8,170	7,220	6,140	5,260
42	760	0.2	760	660	440	6.2	2,600	7,470	6,480	5,400	4,510
48	670	0.26	670	500	340	7	2,430	6,840	5,830	4,750	3,890
60	530	0.41	430	320	220	8.8	2,110	5,760	4,750	3,710	3,010
72	440	0.59	300	220	150	10.6	1,830	4,870	3,890	3,010	2,340
84	380	0.81	220	160	110	12.3	1,600	4,130	3,260	2,470	**
96	330	1.06	170	130	80	14.1	1,410	3,550	2,790	1,890	**
108	300	1.34	130	100	70	15.8	1,230	3,100	2,340	**	**
120	270	1.65	110	80	50	17.6	1,070	2,740	1,890	**	**
144	220	2.38	70	60	40	21.1	**	1,990	**	**	**
168	190	3.23	50	40	30	24.6	**	**	**	**	**
180	180	3.71	50	40	NR	26.4	**	**	**	**	**
192	170	4.22	40	30	NR	28.2	**	**	**	**	**
216	150	5.35	NR	NR	NR	31.7	**	**	**	**	**
240	130	6.6	NR	NR	NR	35.2	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

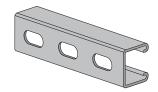
- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS2.5 by 86%

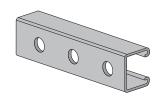
OS by 88%, KO by 82%

OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

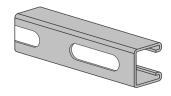
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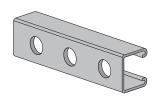
H-142-RS



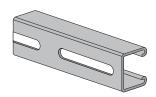
H-142-0S2.5



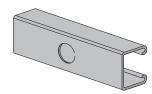
H-142-RS-MOD

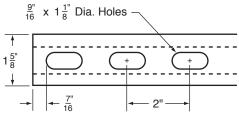


H-142-053

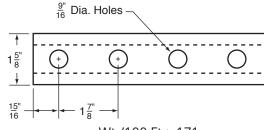


H-142-K0

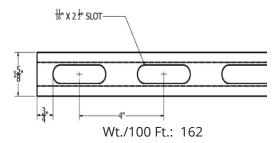


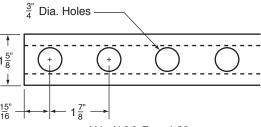


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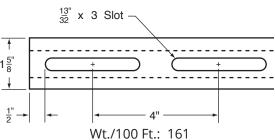


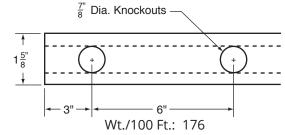
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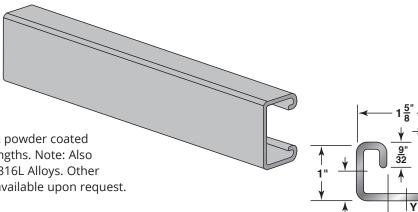
130 H-Block Rooftop Support Systems

154 Technical Data

Cross Reference

1" X 15%" **12 Gauge Channel** wt./100 ft. - 149#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in ⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-152	1.49	0.423	0.055	0.095	0.361	0.162	0.199	0.619

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis)					Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection		Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	1,600	0.02	1,600	1,600	1,600	1.5	2,790	9,290	9,050	8,700	8,350
18	1,070	0.05	1,070	1,070	1,070	2.2	2,660	8,740	8,350	7,860	7,430
24	800	0.09	800	800	600	3	2,500	8,180	7,710	7,190	6,710
30	640	0.14	640	580	380	3.7	2,350	7,670	7,190	6,500	5,410
36	530	0.2	530	400	270	4.5	2,190	7,240	6,710	5,410	4,150
42	460	0.27	390	290	200	5.2	2,000	6,900	5,840	4,350	3,070
48	400	0.36	300	230	150	6	1,810	6,280	4,980	3,390	2,350
60	320	0.56	190	140	100	7.5	1,440	4,870	3,390	2,170	1,510
72	270	0.8	130	100	70	8.9	1,150	3,560	2,350	1,510	**
84	230	1.09	100	70	50	10.4	940	2,620	1,730	**	**
96	200	1.42	80	60	40	11.9	**	2,000	**	**	**
108	180	1.8	60	40	30	13.4	**	1,580	**	**	**
120	160	2.22	50	40	20	14.9	**	**	**	**	**
144	130	3.2	30	30	20	17.9	**	**	**	**	**
168	110	4.35	NR	NR	NR	20.9	**	**	**	**	**
180	110	5	NR	NR	NR	22.4	**	**	**	**	**
192	100	5.68	NR	NR	NR	23.8	**	**	**	**	**
216	90	7.19	NR	NR	NR	26.8	**	**	**	**	**
240	80	8.88	NR	NR	NR	29.8	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%, KO by 82% OS2.5 by 86%

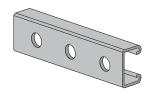
4. Refer to page 48 for reduction factors for unbraced lengths.

0.591

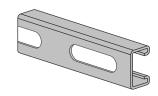
H-152-0S



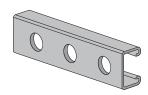
H-152-RS



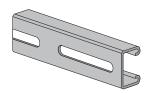
H-152-0S2.5



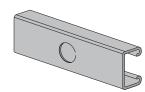
H-152-RS-MOD

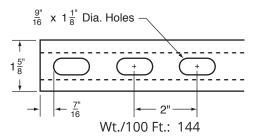


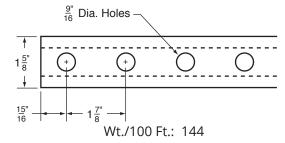
H-152-0S3

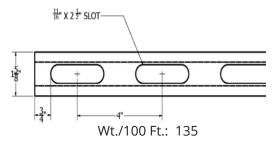


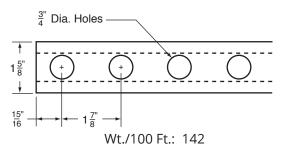
H-152-K0

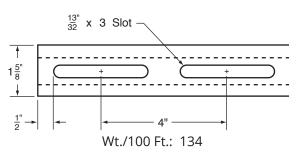


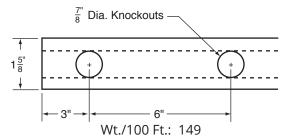












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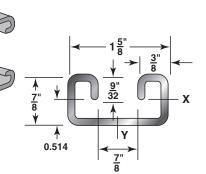
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7/8" X 15/8" **12 Gauge Channel** wt./100 ft. - 139#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	l in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-172	1.39	0.397	0.039	0.077	0.313	0.147	0.181	0.609

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at		Max. Colo	umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	1,280	0.03	1,280	1,280	1,280	1.4	2,550	8,760	8,550	8,250	7,940
18	860	0.06	860	860	760	2.1	2,410	8,280	7,940	7,490	6,950
24	640	0.1	640	640	430	2.8	2,260	7,780	7,350	6,500	5,560
30	510	0.16	510	410	270	3.5	2,060	7,320	6,500	5,330	4,180
36	430	0.23	380	280	190	4.2	1,860	6,620	5,560	4,180	2,960
42	370	0.31	280	210	140	4.9	1,660	5,860	4,630	3,140	2,180
48	320	0.4	210	160	110	5.6	1,460	5,090	3,740	2,400	1,670
60	260	0.63	140	100	70	7	1,130	3,640	2,400	1,540	**
72	210	0.9	90	70	50	8.3	890	2,530	1,670	**	**
84	180	1.23	70	50	30	9.7	**	1,860	**	**	**
96	160	1.61	50	40	30	11.1	**	1,420	**	**	**
108	140	2.04	40	30	20	12.5	**	**	**	**	**
120	130	2.51	30	30	20	13.9	**	**	**	**	**
144	110	3.62	20	20	NR	16.7	**	**	**	**	**
168	90	4.92	20	NR	NR	19.5	**	**	**	**	**
180	90	5.65	NR	NR	NR	20.9	**	**	**	**	**
192	80	6.43	NR	NR	NR	22.2	**	**	**	**	**
216	70	8.14	NR	NR	NR	25	**	**	**	**	**
240	60	10.05	NR	NR	NR	27.8	**	**	**	**	**

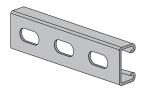
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

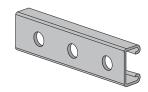
OS by 88%, RS (%6 holes) by 88%, RS-MOD (¾ holes) by 85%, KO by 82%

OS3 by 90%, OS2.5 by 86%

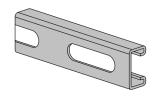
H-172-0S



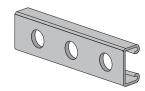
H-172-RS



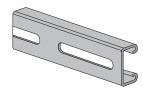
H-172-0S2.5



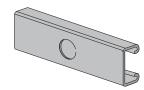
H-172-RS-MOD

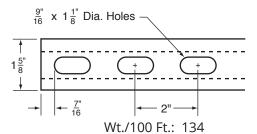


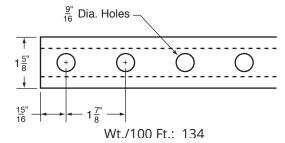
H-172-053

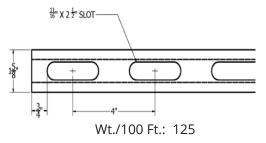


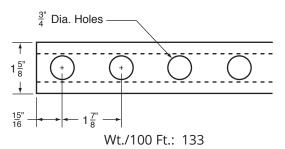
H-172-K0

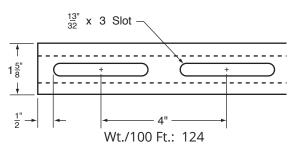


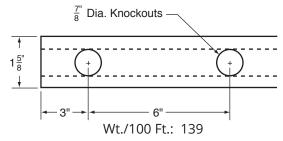












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64 General Fittings

86 Beam Clamps

Brackets

Electrical

108 Concrete Inserts & Accessories

116 Stainless Channels & Accessories

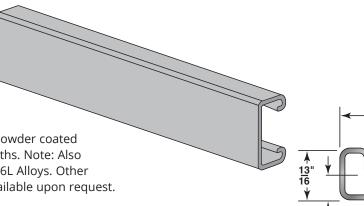
130 H-Block Rooftop Support Systems

154 Technical Data

Cross Reference

¹³/₁₆" X 15/8" **12 Gauge Channel** wt./100 ft. - 135#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	l in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-162	1.37	0.384	0.032	0.067	0.289	0.139	0.171	0.602

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection		Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	1,130	0.03	1,130	1,130	1,130	1.4	2,410	8,480	8,280	7,990	7,710
18	750	0.06	750	750	620	2.1	2,270	8,030	7,710	7,090	6,390
24	560	0.11	560	520	350	2.7	2,090	7,510	6,860	5,900	4,910
30	450	0.17	450	340	220	3.4	1,880	6,800	5,900	4,670	3,500
36	380	0.24	310	230	160	4.1	1,680	6,030	4,910	3,500	2,430
42	320	0.33	230	170	110	4.8	1,470	5,220	3,950	2,570	1,790
48	280	0.43	170	130	90	5.5	1,280	4,430	3,080	1,970	1,370
60	230	0.67	110	80	60	6.9	970	2,980	1,970	**	**
72	190	0.97	80	60	40	8.2	760	2,070	1,370	**	**
84	160	1.32	60	40	30	9.6	**	1,520	**	**	**
96	140	1.72	40	30	20	11	**	**	**	**	**
108	130	2.18	30	30	20	12.4	**	**	**	**	**
120	110	2.69	30	20	NR	13.7	**	**	**	**	**
144	90	3.88	20	NR	NR	16.5	**	**	**	**	**
168	80	5.28	NR	NR	NR	19.2	**	**	**	**	**
180	80	6.06	NR	NR	NR	20.6	**	**	**	**	**
192	70	6.89	NR	NR	NR	22	**	**	**	**	**
216	60	8.72	NR	NR	NR	24.7	**	**	**	**	**
240	60	10.77	NR	NR	NR	27.5	**	**	**	**	**

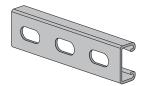
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

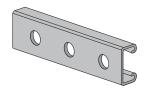
OS by 88%, KO by 82%

OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%, OS2.5 by 86%

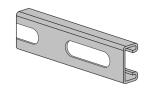
H-162-0S



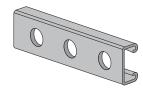
H-162-RS



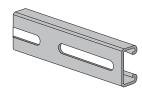
H-162-0S2.5



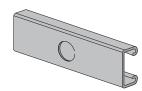
H-162-RS-MOD

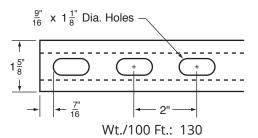


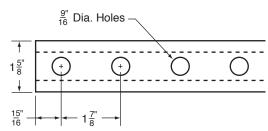
H-162-053



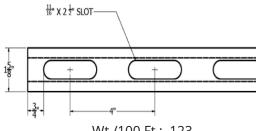
H-162-K0



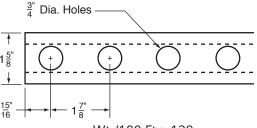




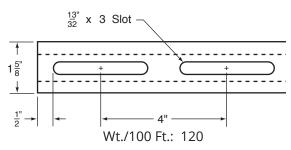
Wt./100 Ft.: 130

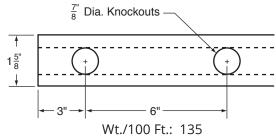


Wt./100 Ft.: 123



Wt./100 Ft.: 129





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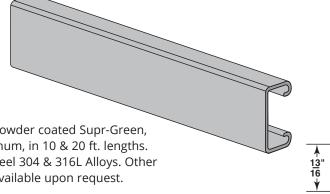
130 H-Block Rooftop Support Systems

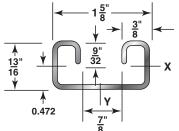
154 Technical Data

Cross Reference

¹³/₁₆" X 15/8" **14 Gauge Channel** wt./100 ft. - 103#

Stocked in pre-galvanized, plain, powder coated Supr-Green, zinc trivalent, PVC coated & aluminum, in 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in ⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-164	1.03	0.294	0.027	0.058	0.303	0.11	0.135	0.612

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at		Max. Colo	umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	970	0.03	970	970	970	1	2,010	6,500	6,340	6,090	5,820
18	640	0.06	640	640	520	1.5	1,890	6,120	5,820	5,410	5,010
24	480	0.11	480	440	300	2.1	1,740	5,690	5,270	4,700	3,980
30	390	0.17	380	280	190	2.6	1,590	5,240	4,700	3,800	2,930
36	320	0.25	260	200	130	3.1	1,420	4,790	3,980	2,930	2,050
42	280	0.33	190	140	100	3.6	1,250	4,200	3,270	2,170	1,510
48	240	0.44	150	110	70	4.1	1,090	3,620	2,600	1,660	1,150
60	190	0.68	90	70	50	5.2	830	2,520	1,660	1,060	**
72	160	0.98	70	50	30	6.2	650	1,750	1,150	**	**
84	140	1.34	50	40	20	7.2	**	1,280	**	**	**
96	120	1.75	40	30	20	8.2	**	**	**	**	**
108	110	2.21	30	20	10	9.3	**	**	**	**	**
120	100	2.73	20	20	NR	10.3	**	**	**	**	**
144	80	3.93	20	NR	NR	12.4	**	**	**	**	**
168	70	5.34	NR	NR	NR	14.4	**	**	**	**	**
180	60	6.13	NR	NR	NR	15.5	**	**	**	**	**
192	60	6.98	NR	NR	NR	16.5	**	**	**	**	**
216	50	8.83	NR	NR	NR	18.5	**	**	**	**	**
240	50	10.91	NR	NR	NR	20.6	**	**	**	**	**

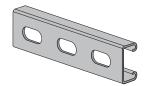
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

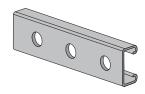
OS by 88%, KO by 82%

OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

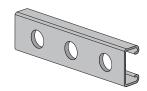
H-164-0S



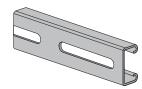
H-164-RS



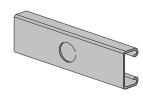
H-164-RS-MOD

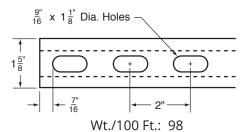


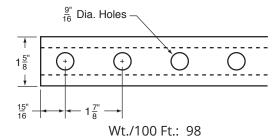
H-164-0S3

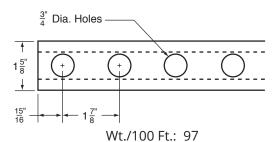


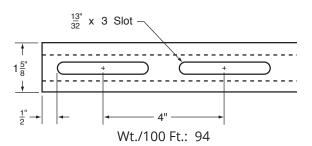
H-164-K0

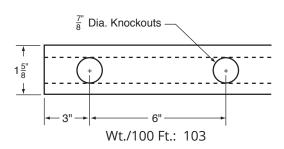












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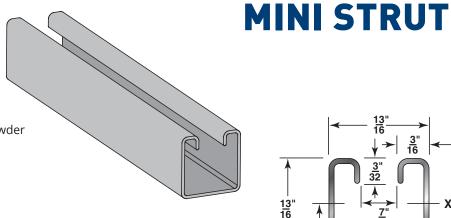
154 Technical Data

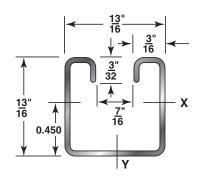
164 Cross Reference

76

¹³/₁₆" X ¹³/₁₆" **19 Gauge Channel** wt./100 ft. - 40#

Stocked in pre-galvanized, plain, & powder coated Supr-Green in 10 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-179	0.4	0.1076	0.009	0.02	0.292	0.012	0.029	0.332

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

ALLOWABLE COLUMN LOADS (LBS)

Unsupported Height of Column in Inches

Catalog No.	12"	18"	24"	30"	36"	42"	48"	60"	72"	84"	96"	108"	120"
H-179	1,246	1,010	777	600	493	419	364	-	-	-	-	-	-

ALLOWABLE BEAM LOADS (LBS)

Span in Inches

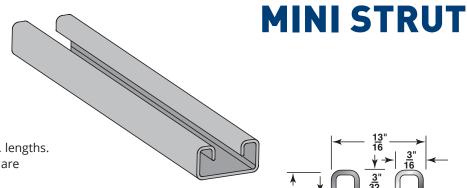
Catalog No.	12"	18"	24"	30"	36"	42"	48"	60"	72"	84"	96"	108"	120"	
H-179	330	220	165	132	110	94	83	66	55	47	41	37	33	1
	-	-	150	96	67	49	38	24	17	12	9	7	6	2
	0.027	0.062	0.11	0.171	0.247	0.336	0.439	0.685	0.987	1.344	1.755	2.221	2.742	3

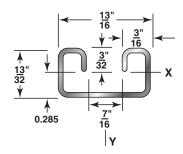
- **1** Allowable Uniform Beam Load based on calculations using 25000 psi Stress.
- **2** Allowable Uniform Load at Maximum Deflection = L/240 of Span.
- **3** Beam Deflection in inch, @ 25000 psi.

H-189

¹³/₃₂" X ¹³/₁₆" 19 Gauge Channel wt./100 ft. - 28#

Stocked in pre-galvanized, plain, & powder coated Supr-Green in 10 ft. lengths. Other materials, finishes & lengths are available upon request.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in ⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-189	0.28	0.0743	0.002	0.007	0.147	0.007	0.017	0.305

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

ALLOWABLE COLUMN LOADS (LBS)

Unsupported Height of Column in Inches

Catalog No.	12"	18"	24"	30"	36"	42"	48"	60"	72"	84"	96"	108"	120"
H-189	1,235	748	421	-	-	-	-	-	-	-	-	-	-

ALLOWABLE BEAM LOADS (LBS)

Span in Inches

Catalog No.	12"	18"	24"	30"	36"	42"	48"	60"	72"	84"	96"	108"	120"	
	109	73	54	44	36	31	27	22	18	16	14	12	11	1
H-189	105	47	26	17	12	9	7	4	3	2	2	1	1	2
	0.052	0.117	0.208	0.325	0.469	0.638	0.833	1.302	1.875	2.551	3.332	4.218	5.207	3

- 1 Allowable Uniform Beam Load based on calculations using 25000 psi Stress.
- **2** Allowable Uniform Load at Maximum Deflection = L/240 of Span.
- 3 Beam Deflection in inch, @ 25000 psi.

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800-242-9366 HAYDONCORP.COM CHANNEL 36

FABRICATION DATA

H-STRUT CHANNEL



H-STRUT STYLES

053

¹³/₃₂" x 3" Slot, 4" on centers

05

%16" x 11%" Slot, 2" on centers

RS, RS-MOD

%16" or 34" Dia. Hole, 17/8" on centers

K₀

√
″
Tia. Knockout, 6" on centers

OS CHANNEL

Catalog No.	Gauge	Dimensions	Wt./100 Ft.
H-112-OS	12	3¼ X 1%	308
H-122-OS	12	21/16 X 15/8	249
H-132-OS	12	1% X 1%	189
H-134-OS	14	1% X 1%	140
H-142-OS	12	1¾ X 1%	171
H-152-OS	12	1 X 1%	144
H-162-OS	12	¹³ / ₁₆ X 15/8	130
H-164-OS	14	¹³ / ₁₆ X 15/8	98
H-172-OS	12	⅓ X 1%	134

OS2.5 CHANNEL

Catalog No.	Gauge	Dimensions	Wt./100 Ft.
H-112-OS2.5	12	3¼ X 1%	299
H-122-OS2.5	12	27/16 X 15%	240
H-132-OS2.5	12	1% X 1%	180
H-142-OS2.5	12	1% X 1%	162
H-152-OS2.5	12	1 X 1%	135
H-162-OS2.5	12	¹³ / ₁₆ X 15/ ₈	123
H-172-OS2.5	12	½ X 1⅓	125

Page Notes: Channel Fabrication Data also available in Stainless Steel, see pages 116 - 129.

OS3 CHANNEL

Catalog No.	Gauge	Dimensions	Wt./100 Ft.
H-112-OS3	12	3¼ X 1%	298
H-122-OS3	12	21/16 X 11/8	239
H-132-OS3	12	1% X 1%	179
H-134-OS3	14	1% X 1%	130
H-142-OS3	12	1¾ X 1%	161
H-152-OS3	12	1 X 1%	134
H-162-OS3	12	¹³ / ₁₆ X 15/8	120
H-164-OS3	14	¹³ / ₁₆ X 15/8	94
H-172-OS3	12	⅓ X 1%	124

RS CHANNEL

Catalog No.	Gauge	Dimensions	Wt./100 Ft.
H-112-RS	12	3¼ X 1%	308
H-122-RS	12	27/16 X 15/8	249
H-132-RS	12	1% X 1%	189
H-134-RS	14	1% X 1%	140
H-142-RS	12	1% X 1%	171
H-152-RS	12	1 X 1%	144
H-162-RS	12	¹³ / ₁₆ X 15/ ₈	130
H-164-RS	14	¹³ / ₁₆ X 15/ ₈	98
H-172-RS	12	% X 1%	134

RS-MOD CHANNEL

Catalog No.	Gauge	Dimensions	Wt./100 Ft.
H-112-RS-MOD-3/4	12	3¼ X 1%	308
H-122-RS-MOD-3/4	12	27/ ₁₆ X 15/ ₈	246
H-132-RS-MOD-3/4	12	1% X 1%	187
H-134-RS-MOD-3/4	14	1% X 1%	139
H-142-RS-MOD-3/4	12	1¾ X 1%	169
H-152-RS-MOD-3/4	12	1 X 1%	142
H-162-RS-MOD-3/4	12	¹³ / ₁₆ X 15/8	129
H-164-RS-MOD-3/4	14	¹³ / ₁₆ X 15/ ₈	97
H-172-RS-MOD-3/4	12	⅓ X 1%	133

KO CHANNEL

Catalog No.	Gauge	Dimensions	Wt./100 Ft.
H-112-KO	12	3¼ X 1%	313
H-122-KO	12	21/16 X 15/8	254
H-132-KO	12	1% X 1%	194
H-134-KO	14	1% X 1%	145
H-142-KO	12	1% X 1%	176
H-152-KO	12	1 X 1%	149
H-162-KO	12	¹³ / ₁₆ X 15/ ₈	135
H-164-KO	14	¹³ / ₁₆ X 15/8	103
H-172-KO	12	⅓ X 1%	139

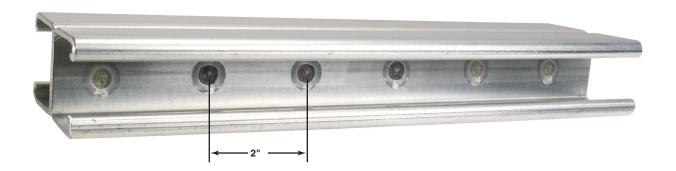
WELDED CHANNEL

WELDED COMBINATIONS

All welded combinations illustrated below are available in any of our H-Strut channels (1%" x 1%" shown), in any of the following material or finishes: Plain, Pre-Galvanized, powder coated Supr-Green or Stainless Steel.

NOTE: SLOTTED CHANNELS AVAILABLE IN ALL WELDED COMBINATIONS.

Welded channels are spot welded 2" inches on center, dimensions shown are for welded variations of any channel with or without slotted holes.



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16 Channel

> 8 /elded

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164 Cross Reference

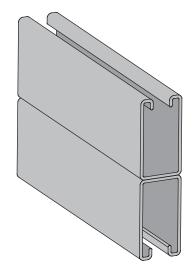
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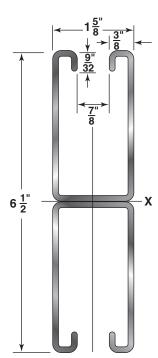
800-242-9366 HAYDONCORP.COM WELDED CHANNEL 38

H-112-A

61/2" X 15%" 12 Gauge Back-to-Back wt./100 ft. - 626#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-112-A	6.26	1.775	6.251	1.923	1.877	0.862	1.06	0.697

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	ı	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	6,890 *	0	6,890 *	6,890 *	6,890 *	6.3	10,910	41,100	40,940	40,680	40,360
18	6,890 *	0.01	6,890 *	6,890 *	6,890 *	9.4	10,860	40,720	40,360	39,780	39,080
24	6,890 *	0.02	6,890 *	6,890 *	6,890 *	12.5	10,780	40,180	39,560	38,550	37,360
30	6,890 *	0.02	6,890 *	6,890 *	6,890 *	15.7	10,690	39,500	38,550	37,030	35,250
36	6,890 *	0.04	6,890 *	6,890 *	6,890 *	18.8	10,570	38,690	37,360	35,250	32,840
42	6,890 *	0.05	6,890 *	6,890 *	6,890 *	21.9	10,440	37,750	35,990	33,260	30,200
48	6,890 *	0.06	6,890 *	6,890 *	6,890 *	25	10,280	36,700	34,480	31,100	27,420
60	6,450	0.1	6,450	6,450	6,450	31.3	9,900	34,280	31,100	26,470	21,740
72	5,370	0.14	5370	5,370	5,370	37.6	9,440	31,540	27,420	21,740	16,370
84	4,610	0.19	4,610	4,610	4,610	43.8	8,890	28,590	23,620	17,230	12,030
96	4,030	0.25	4,030	4,030	4,030	50.1	8,260	25,520	19,890	13,270	9,210
108	3,580	0.32	3,580	3,580	3,370	56.3	7,550	22,440	16,370	10,480	7,280
120	3,220	0.39	3,220	3,220	2,730	62.6	6,790	19,440	13,270	8,490	**
144	2,690	0.57	2,690	2,690	1,900	75.1	5,510	13,960	9,210	**	**
168	2,300	0.77	2,300	2,090	1,390	87.6	4,520	10,250	6,770	**	**
180	2,150	0.89	2,150	1,820	1,210	93.9	**	8,930	**	**	**
192	2,020	1.01	2,020	1,600	1,070	100.2	**	7,850	**	**	**
216	1,790	1.27	1,690	1,260	840	112.7	**	**	**	**	**
240	1,610	1.57	1,370	1,020	680	125.2	**	**	**	**	**

Bearing Load may limit load | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, KO by 82%

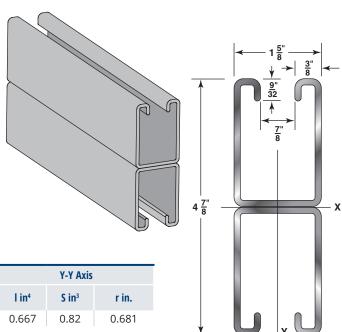
OS3 by 90%, RS (1/16 holes) by 88%, RS-MOD (1/14 holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

H-122-A

4⁷/₈" X 15/8" 12 Gauge Back-to-Back wt./100 ft. - 508#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

	Catalog	Wt./Ft.	Area of		X-X Axis	Y-Y Axis			
No. Lbs. Section Sq. I in ⁴ S in ³ r in. I in ⁴ S in ³ r in.		Lbs. Section	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-122-A 5.08 1.439 2.832 1.162 1.403 0.667 0.82 0.681	H-122-A	5.08	1.439	2.832	1.162	1.403	0.667	0.82	0.681

I = Moment of Inertia

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	ı	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	5,220 *	0.01	5,220 *	5,220 *	5,220 *	5.1	8,800	33,310	33,180	32,950	32,680
18	5,220 *	0.01	5,220 *	5,220 *	5,220 *	7.6	8,750	32,980	32,680	32,190	31,600
24	5,220 *	0.02	5,220 *	5,220 *	5,220 *	10.2	8,680	32,530	32,000	31,150	30,140
30	5,220 *	0.03	5,220 *	5,220 *	5,220 *	12.7	8,590	31,950	31,150	29,860	28,360
36	5,220 *	0.05	5,220 *	5,220 *	5,220 *	15.2	8,480	31,270	30,140	28,360	26,330
42	5,220 *	0.06	5,220 *	5,220 *	5,220 *	17.8	8,350	30,470	28,980	26,680	24,120
48	4,870	0.08	4,870	4,870	4,870	20.3	8,200	29,580	27,710	24,870	21,790
60	3,900	0.13	3,900	3,900	3,900	25.4	7,860	27,540	24,870	21,010	17,090
72	3,250	0.19	3,250	3,250	3,250	30.5	7,440	25,240	21,790	17,090	12,670
84	2,780	0.26	2,780	2,780	2,530	35.6	6,960	22,770	18,650	13,390	9,310
96	2,440	0.34	2,440	2,440	1,930	40.6	6,420	20,220	15,570	10,270	7,130
108	2,160	0.43	2,160	2,160	1,530	45.7	5,820	17,670	12,670	8,110	5,630
120	1,950	0.52	1,950	1,860	1,240	50.8	5,230	15,200	10,270	6,570	**
144	1,620	0.76	1,620	1,290	860	61	4,230	10,800	7,130	**	**
168	1,390	1.03	1,260	950	630	71.1	3,470	7,930	5,240	**	**
180	1,300	1.18	1,100	830	550	76.2	**	6,910	**	**	**
192	1,220	1.34	970	730	480	81.3	**	6,070	**	**	**
216	1,080	1.7	760	570	380	91.4	**	**	**	**	**
240	970	2.1	620	460	310	101.6	**	**	**	**	**

Bearing Load may limit load | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, RS (%16 holes) by 88%, KO by 82%

OS3 by 90%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

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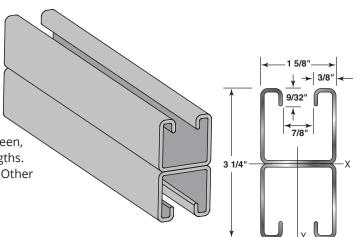
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WELDED CHANNEL 40

H-132-A

3¼" X 1%" 12 Gauge Back-to-Back wt./100 ft. - 388#

Stocked in pre-galvanized, plain, powder coated Supr-Green, zinc trivalent, PVC coated & aluminum, in 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis			
No.	Lbs.	Section Sq. In.	l in⁴	S in ³	r in.	l in⁴	S in³	r in.	
H-132-A	3.88	1.104	0.947	0.583	0.926	0.473	0.582	0.655	

I = Moment of Inertia S = Section

S = Section Modulus r = F

r = Radius of Gyration

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	3,500 *	0.01	3,500 *	3,500 *	3,500 *	3.9	6,640	25,540	25,430	25,240	25,020
18	3,500 *	0.02	3,500 *	3,500 *	3,500 *	5.8	6,580	25,270	25,020	24,610	24,120
24	3,500 *	0.03	3,500 *	3,500 *	3,500 *	7.8	6,510	24,890	24,460	23,750	22,920
30	3,500 *	0.05	3,500 *	3,500 *	3,500 *	9.7	6,410	24,420	23,750	22,690	21,460
36	3,260	0.07	3,260	3,260	3,260	11.6	6,300	23,850	22,920	21,460	19,800
42	2,790	0.1	2,790	2,790	2,790	13.6	6,170	23,190	21,970	20,090	18,010
48	2,440	0.13	2,440	2,440	2,440	15.5	6,030	22,460	20,930	18,620	16,140
60	1,950	0.2	1,950	1,950	1,660	19.4	5,690	20,790	18,620	15,510	12,410
72	1,630	0.28	1,630	1,630	1,150	23.3	5,310	18,920	16140	12,410	8,990
84	1,400	0.39	1,400	1,270	840	27.2	4,890	16,920	13,630	9,510	6,600
96	1,220	0.5	1,220	970	650	31	4,450	14,880	11,220	7,280	5,060
108	1,090	0.64	1,020	770	510	34.9	3,980	12,860	8,990	5,750	3,990
120	980	0.79	830	620	410	38.8	3,560	10,930	7,280	4,660	**
144	810	1.13	570	430	290	46.6	2,870	7,660	5,060	**	**
168	700	1.54	420	320	210	54.3	**	5,630	**	**	**
180	650	1.77	370	280	180	58.2	**	4,900	**	**	**
192	610	2.01	320	240	160	62.1	**	4,310	**	**	**
216	540	2.55	260	190	130	69.8	**	**	**	**	**
240	490	3.15	210	160	100	77.6	**	**	**	**	**

Bearing Load may limit load | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- The beam capacities shown above include the weight of the strut beam.
 The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, RS (%6 holes) by 88%, RS3 (%6 holes) by 88%, KO by 82%

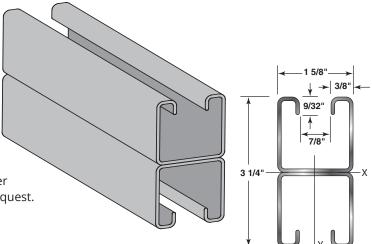
OS3 by 90%, RS-MOD (¾ holes) by 85%, KO by 82%

4. Refer to page 48 for reduction factors for unbraced lengths.

H-134-A

31/4" X 15/8" 14 Gauge Back-to-Back wt./100 ft. - 290#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis			
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.	
H-134-A	2.9	0.832	0.741	0.456	0.944	0.366	0.45	0.663	

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis)				Column Loading Data				
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	ı	Max. Allowable Load at			umn Load l at C.G.		
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)	
12	2,180 *	0.01	2,180 *	2,180 *	2,180 *	2.9	5,140	19,250	19,170	19,030	18,870	
18	2,180 *	0.02	2,180 *	2,180 *	2,180 *	4.4	5,100	19,050	18,870	18,570	18,210	
24	2,180 *	0.03	2,180 *	2,180 *	2,180 *	5.8	5,040	18,780	18,460	17,940	17,320	
30	2,180 *	0.05	2,180 *	2,180 *	2,180 *	7.3	4,970	18,430	17,940	17,160	16,250	
36	2,180 *	0.07	2,180 *	2,180 *	2,180 *	8.7	4,880	18,010	17,320	16,250	15,030	
42	2,180 *	0.10	2,180 *	2,180 *	2,180 *	10.2	4,780	17,530	16,630	15,240	13,700	
48	1,910	0.13	1,910	1,910	1,910	11.6	4,670	16,990	15,860	14,150	12,310	
60	1,530	0.20	1,530	1,530	1,300	14.5	4,420	15,760	14,150	11,840	9,530	
72	1,270	0.28	1,270	1,270	900	17.4	4,120	14,370	12,310	9,530	6,960	
84	1,090	0.39	1,090	990	660	20.3	3,800	12,890	10,450	7,360	5,110	
96	960	0.50	960	760	510	23.2	3,460	11,380	8,640	5,630	3,910	
108	850	0.64	800	600	400	26.1	3,100	9,870	6,960	4,450	3,090	
120	760	0.79	650	490	320	29.0	2,770	8,420	5,630	3,610	**	
144	640	1.13	450	340	220	34.8	2,230	5,930	3,910	**	**	
168	550	1.54	330	250	170	40.6	**	4,350	**	**	**	
180	510	1.77	290	220	140	43.5	**	3,790	**	**	**	
192	480	2.01	250	190	130	46.4	**	3,330	**	**	**	
216	420	2.55	200	150	100	52.2	**	**	**	**	**	
240	380	3.15	160	120	80	58.0	**	**	**	**	**	

Bearing Load may limit load | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, RS (%16 holes) by 88%, KO by 82%

OS3 by 90%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

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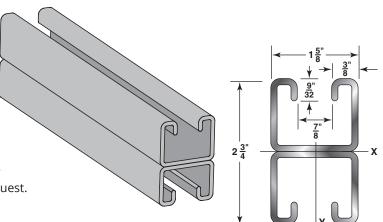
164 Cross Reference

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H-142-A

2¾" X 1%" 12 Gauge Back-to-Back wt./100 ft. - 352#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.		l in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-142-A	3.52	1.001	0.607	0.441	0.779	0.413	0.508	0.642

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	ı	Max. Allowable Load at			umn Load I at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	2,960 *	0.01	2,960 *	2,960 *	2,960 *	3.5	59,50	23,150	23,040	22,870	22,660
18	2,960 *	0.02	2,960 *	2,960 *	2,960 *	5.3	5,890	22,890	22,660	22,280	21,820
24	2,960 *	0.04	2,960 *	2,960 *	2,960 *	7	5,810	22,540	22,130	21,470	20,690
30	2,960 *	0.06	2,960 *	2,960 *	2,960 *	8.8	5,710	22,090	21,470	20,470	19,320
36	2,470	0.08	2,470	2,470	2,470	10.6	5,590	21,560	20,690	19,320	17,770
42	2,110	0.11	2,110	2,110	2,110	12.3	5,460	20,940	19,800	18,040	16,110
48	1,850	0.15	1,850	1,850	1,660	14.1	5,310	20,260	18,820	16,670	14,370
60	1,480	0.23	1,480	1,480	1,060	17.6	4,970	18,700	16,670	13,790	10,940
72	1,230	0.33	1,230	1,110	740	21.1	4,590	16,950	14,370	10,940	7,850
84	1,060	0.46	1,060	810	540	24.6	4,190	15,100	12,060	8,300	5,770
96	930	0.6	830	620	410	28.2	3,780	13,210	9,850	6,360	4,410
108	820	0.75	660	490	330	31.7	3,360	11,360	7,850	5,020	**
120	740	0.93	530	400	270	35.2	2,990	9,590	6,360	4,070	**
144	620	1.34	370	280	180	42.2	2,400	6,690	4,410	**	**
168	530	1.82	270	200	140	49.3	**	4,910	**	**	**
180	490	2.09	240	180	120	52.8	**	4,280	**	**	**
192	460	2.38	210	160	100	56.3	**	3,760	**	**	**
216	410	3.01	160	120	80	63.4	**	**	**	**	**
240	370	3.72	130	100	NR	70.4	**	**	**	**	**

- # Bearing Load may limit load | NR = Not Recommended | * Load limited by spot weld shear | ** Not recommended KL/r exceeds 200
- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, KO by 82%

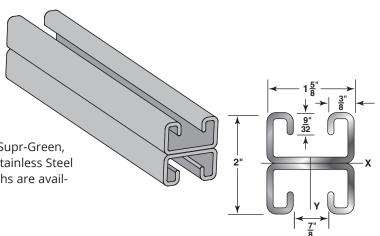
OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

H-152-A

2" X 1%" 12 Gauge Back-to-Back wt./100 ft. - 298#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis			
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.	
H-152-A	2.98	0.846	0.261	0.261	0.555	0.323	0.397	0.618	

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

		!	Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	2,110 *	0.01	2,110 *	2,110 *	2,110 *	3	4,840	19,220	18,990	18,660	18,320
18	2,110 *	0.03	2,110 *	2,110 *	2,110 *	4.5	4,740	18,700	18,320	17,820	17,370
24	2,110 *	0.05	2,110 *	2,110 *	2,110 *	6	4,630	18,150	17,670	17,110	16,660
30	1,750	0.08	1,750	1,750	1,750	7.5	4,510	17,630	17,110	16,550	15,320
36	1,460	0.12	1,460	1,460	1,270	8.9	4,390	17,170	16,660	15,320	13,700
42	1,250	0.16	1,250	1,250	930	10.4	4,230	16,790	15,830	13,980	12,010
48	1,090	0.2	1,090	1,070	710	11.9	4,050	16,320	14,790	12,580	10,310
60	880	0.32	880	680	460	14.9	3,660	14,660	12,580	9,760	7,140
72	730	0.46	630	480	320	17.9	3,260	12,860	10,310	7,140	4,960
84	630	0.63	470	350	230	20.9	2,870	11,010	8,160	5,250	3,640
96	550	0.82	360	270	180	23.8	2,490	9,210	6,280	4,020	**
108	490	1.04	280	210	140	26.8	2,170	7,510	4,960	3,170	**
120	440	1.28	230	170	110	29.8	1,910	6,090	4,020	**	**
144	360	1.84	160	120	80	35.8	**	4,230	**	**	**
168	310	2.51	120	90	60	41.7	**	3,100	**	**	**
180	290	2.88	100	80	50	44.7	**	**	**	**	**
192	270	3.27	90	70	NR	47.7	**	**	**	**	**
216	240	4.14	70	NR	NR	53.6	**	**	**	**	**
240	220	5.12	60	NR	NR	59.6	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, RS (%16 holes) by 88%, KO by 82%

OS3 by 90%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

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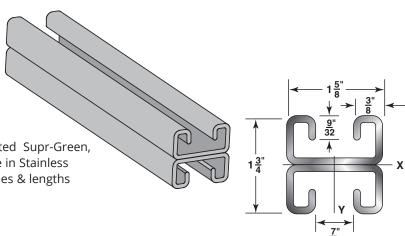
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WELDED CHANNEL 44

H-172-A

1¾" X 1%" 12 Gauge Back-to-Back wt./100 ft. - 278#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-172-A	2.78	0.794	0.184	0.21	0.481	0.293	0.36	0.607

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

			Static Beam L	oad (X-X Axis)			Column Loading Data				
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at			umn Load l at C.G.		
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)	
12	1,850 *	0.01	1,850 *	1,850 *	1,850 *	2.8	4,480	18,240	18,090	17,840	17,550	
18	1,850 *	0.03	1,850 *	1,850 *	1,850 *	4.2	4,390	17,880	17,550	17,030	16,410	
24	1,760	0.06	1,760	1,760	1,760	5.6	4,260	17,390	16,830	15,940	14,930	
30	1,410	0.09	1,410	1,410	1,290	7	4,110	16,780	15,940	14,650	13,220	
36	1,180	0.13	1,180	1,180	890	8.3	3,930	16,060	14,930	13,220	11,390	
42	1,010	0.18	1,010	980	660	9.7	3,740	15,260	13,810	11,700	9,560	
48	880	0.23	880	750	500	11.1	3,540	14,380	12,620	10,160	7,810	
60	710	0.37	640	480	320	13.9	3,110	12,470	10,160	7,250	5,040	
72	590	0.53	450	340	220	16.7	2,690	10,470	7,810	5,040	3,500	
84	500	0.72	330	250	160	19.5	2,290	8,520	5,780	3,700	**	
96	440	0.94	250	190	130	22.2	1,960	6,700	4,430	2,830	**	
108	390	1.18	200	150	100	25	1,700	5,300	3,500	**	**	
120	350	1.46	160	120	80	27.8	1,480	4,290	2,830	**	**	
144	290	2.1	110	80	60	33.4	**	2,980	**	**	**	
168	250	2.86	80	60	40	38.9	**	**	**	**	**	
180	240	3.29	70	50	NR	41.7	**	**	**	**	**	
192	220	3.74	60	50	NR	44.5	**	**	**	**	**	
216	200	4.74	NR	NR	NR	50	**	**	**	**	**	
240	180	5.85	NR	NR	NR	55.6	**	**	**	**	**	

Bearing Load may limit load | NR = Not Recommended | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, KO by 82%

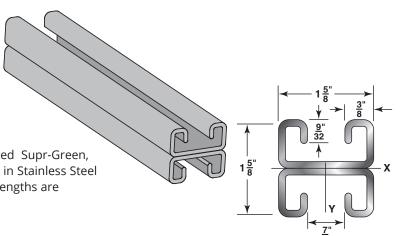
OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

H-162-A

1%" X 1%" 12 Gauge Back-to-Back wt./100 ft. - 270#

Stocked in pre-galvanized, plain & powder coated Supr-Green, in both 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.



SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis			
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.	
H-162-A	2.7	0.769	0.152	0.187	0.445	0.278	0.342	0.601	

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

		:	Static Beam L	oad (X-X Axis))				Column Lo	ading Data	
Height Uniform	Max Allowable	Deflection at Uniform Load (In)	Uniform Load at Deflection				Max. Allowable Load at			umn Load l at C.G.	
	Uniform		Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	1,710 *	0.02	1,710 *	1,710 *	1,710 *	2.7	4,270	17,380	17,150	16,840	16,550
18	1,710 *	0.04	1,710 *	1,710 *	1,710 *	4.1	4,170	16,880	16,550	16,170	15,560
24	1,570	0.06	1,570	1,570	1,570	5.4	4,040	16,420	16,030	15,050	13,930
30	1,250	0.1	1,250	1,250	1,060	6.8	3,880	15,980	15,050	13,630	12,080
36	1,040	0.14	1,040	1,040	740	8.1	3,690	15,180	13,930	12,080	10,150
42	900	0.19	900	810	540	9.5	3,480	14,290	12,710	10,470	8,260
48	780	0.25	780	620	420	10.8	3,270	13,330	11,440	8,880	6,500
60	630	0.39	530	400	270	13.5	2,830	11,280	8,880	5,990	4,160
72	520	0.57	370	280	180	16.2	2,390	9,190	6,500	4,160	2,890
84	450	0.77	270	200	140	18.9	2,020	7,220	4,770	3,060	**
96	390	1.01	210	160	100	21.6	1,720	5,540	3,660	**	**
108	350	1.27	160	120	80	24.3	1,480	4,380	2,890	**	**
120	310	1.57	130	100	70	27	**	3,540	**	**	**
144	260	2.27	90	70	50	32.4	**	**	**	**	**
168	220	3.08	70	50	NR	37.8	**	**	**	**	**
180	210	3.54	60	NR	NR	40.5	**	**	**	**	**
192	200	4.03	50	NR	NR	43.2	**	**	**	**	**
216	170	5.1	NR	NR	NR	48.6	**	**	**	**	**
240	160	6.29	NR	NR	NR	54	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, RS (%16 holes) by 88%, KO by 82%

OS3 by 90%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

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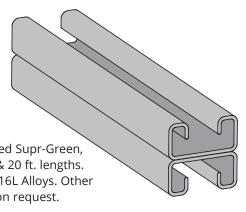
Cross Reference

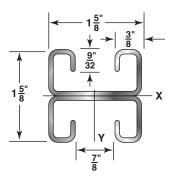
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H-164-A

1%" X 1%" 14 Gauge Back-to-Back wt./100 ft. - 206#

Stocked in pre-galvanized, plain, powder coated Supr-Green, zinc trivalent, PVC coated & aluminum, in 10 & 20 ft. lengths. Note: Also available in Stainless Steel 304 & 316L Alloys. Other materials, finishes & lengths are available upon request.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of Section Sq. In.		X-X Axis		Y-Y Axis		
No.	Lbs.		I in⁴	S in ³	r in.	l in⁴	S in³	r in.
H-164-A	2.06	0.589	0.123	0.151	0.457	0.22	0.271	0.611

I = Moment of Inertia S = Section Modulus r = Radius of Gyration

		:	Static Beam L	oad (X-X Axis)				Column Loading Data			
Span or Unbraced	Max Allowable	Deflection	Uniform Load at Deflection			Max. Allowable Load at			umn Load l at C.G.		
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	1,090 *	0.02	1,090 *	1,090 *	1,090 *	2.1	3,420	13,500	13,380	13,180	12,940
18	1,090 *	0.04	1,090 *	1,090 *	1,090 *	3.1	3,340	13,210	12,940	12,510	12,010
24	1,090 *	0.06	1,090 *	1,090 *	1,090 *	4.1	3,230	12,810	12,350	11,630	10,810
30	1,010	0.1	1,010	1,010	860	5.2	3,100	12,310	11,630	10,590	9,450
36	850	0.14	850	850	600	6.2	2,950	11,730	10,810	9,450	8,010
42	720	0.19	720	660	440	7.2	2,790	11,080	9,920	8,250	6,590
48	630	0.25	630	500	340	8.2	2,620	10,370	8,970	7,060	5,260
60	510	0.39	430	320	220	10.3	2,280	8,850	7,060	4,850	3,370
72	420	0.57	300	220	150	12.4	1,940	7,300	5,260	3,370	2,340
84	360	0.77	220	160	110	14.4	1,630	5,800	3,860	2,470	**
96	320	1.01	170	130	80	16.5	1,390	4,480	2,960	**	**
108	280	1.27	130	100	70	18.5	1,190	3,540	2,340	**	**
120	250	1.57	110	80	50	20.6	**	2,870	**	**	**
144	210	2.27	70	60	40	24.7	**	**	**	**	**
168	180	3.08	50	40	30	28.8	**	**	**	**	**
180	170	3.54	50	40	NR	30.9	**	**	**	**	**
192	160	4.03	40	NR	NR	33	**	**	**	**	**
216	140	5.1	NR	NR	NR	37.1	**	**	**	**	**
240	130	6.29	NR	NR	NR	41.2	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | * Load limited by spot weld shear | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

OS by 88%, KO by 82%

OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

LATERAL BRACING

LOAD REDUCTION CHARTS

Span					Single Channel				
(In)	H-112	H-122	H-132	H-134	H-142	H-152	H-162	H-164	H-172
12	1	1	1	1	1	1	1	1	1
18	1	1	1	1	1	1	1	1	1
24	0.98	0.99	1	1	1	1	1	1	1
30	0.92	0.94	0.97	0.94	0.98	1	0.99	1	1
36	0.85	0.88	0.93	0.89	0.96	0.98	0.97	0.97	1
42	0.78	0.82	0.9	0.83	0.93	0.97	0.95	0.95	1
48	0.7	0.77	0.87	0.77	0.91	0.96	0.94	0.93	0.99
60	0.55	0.67	0.82	0.67	0.87	0.93	0.92	0.9	0.98
72	0.44	0.58	0.77	0.58	0.84	0.92	0.91	0.87	0.96
84	0.37	0.5	0.74	0.51	0.81	0.9	0.89	0.85	0.95
96	0.33	0.45	0.7	0.46	0.78	0.88	0.87	0.83	0.93
108	0.3	0.42	0.67	0.42	0.76	0.87	0.86	0.8	0.92
120	0.27	0.39	0.64	0.39	0.73	0.85	0.85	0.78	0.9
144	0.24	0.35	0.59	0.35	0.69	0.82	0.82	0.74	0.88
168	0.22	0.32	0.54	0.32	0.65	0.79	0.79	0.7	0.85
180	0.21	0.31	0.52	0.3	0.62	0.77	0.77	0.68	0.83
192	0.2	0.3	0.5	0.29	0.6	0.76	0.76	0.66	0.82
216	0.19	0.28	0.46	0.27	0.56	0.72	0.73	0.62	0.79
240	0.18	0.26	0.43	0.26	0.52	0.69	0.7	0.58	0.76

Span					Welded Channel				
(ln)	H-112-A	H-122-A	H-132-A	H-134-A	H-142-A	H-152-A	H-162-A	H-164-A	H-172-A
12	1	1	1	1	1	1	1	1	1
18	1	1	1	1	1	1	1	1	1
24	1	1	1	1	1	1	1	1	1
30	1	1	1	1	1	1	1	1	1
36	1	1	1	1	1	1	1	1	1
42	1	1	1	1	1	1	1	1	1
48	0.97	0.98	1	0.98	1	1	1	0.99	1
60	0.9	0.93	0.96	0.93	0.98	0.99	1	0.96	1
72	0.83	0.87	0.92	0.88	0.95	0.97	0.97	0.92	0.97
84	0.76	0.81	0.89	0.82	0.91	0.94	0.95	0.88	0.94
96	0.68	0.75	0.85	0.76	0.88	0.92	0.92	0.84	0.92
108	0.61	0.7	0.81	0.71	0.85	0.89	0.9	0.81	0.89
120	0.53	0.64	0.77	0.65	0.82	0.86	0.88	0.77	0.87
144	0.42	0.53	0.7	0.54	0.75	0.81	0.83	0.7	0.82
168	0.35	0.44	0.62	0.45	0.69	0.76	0.78	0.62	0.77
180	0.32	0.41	0.59	0.42	0.66	0.74	0.76	0.59	0.74
192	0.3	0.38	0.55	0.39	0.63	0.71	0.73	0.55	0.72
216	0.26	0.34	0.49	0.35	0.57	0.66	0.69	0.49	0.67
240	0.23	0.3	0.44	0.31	0.51	0.61	0.64	0.44	0.62

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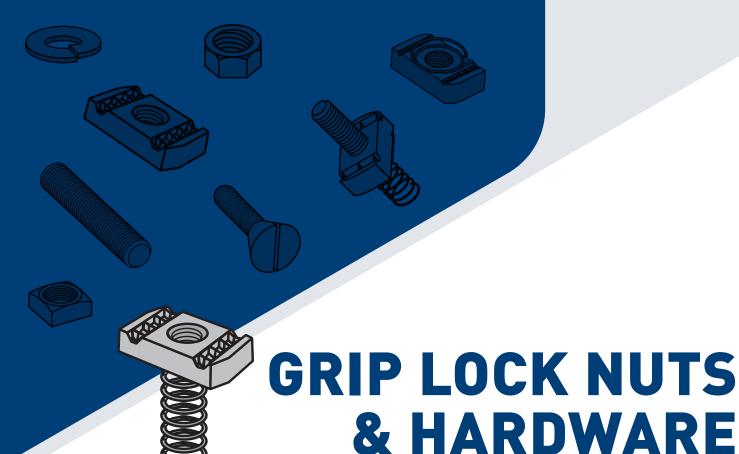
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SPECIFICATIONS

GENERAL

H-STRUT Grip Lock Nuts are designed with specially formed teeth in the parallel channel recesses to grip the returned lip of the channel. The shearing action of the teeth assures positive locking of the H-STRUT channels to the fittings.

MATERIAL

H-STRUT Grip Lock Nuts are manufactured from mild steel bars, and are case hardened to a depth of 0.003" to 0.005" after machining, conforming to ASTM A-576 GR1015. Selected sizes also available in Stainless Steel, see page 116.

FINISH

All H-STRUT Grip Lock Nuts and Hardware have an electro-galvanized finish (ASTM B-633), unless otherwise noted.

ORDERING

On the H-STRUT Grip Lock Nuts, consult the selection table which shows the correct locking nut for each size channel.

On the Hardware please specify the diameter or size required, and length where applicable.

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GRIP LOCK NUTS

DATA: The selection table shows the correct locking nuts for each size channel.

WITHOUT SPRING



Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-800	1/4"	20	1/4"	6	All
N-801	3/8"	16	3/8"	9	H-Strut
N-802	1/2"	13	3/8"	9	11 30 00
N-803	1/2"	13	1/2"	12	H-122,
N-804	5⁄8"	11	7/ ₁₆ "	20	H-132,H-134,
N-805	3/4"	10	7/ ₁₆ "	18	H-142,
N-809	7/8"	9	⁷ / ₁₆ "	16	H-112
N-806	5⁄8"	11	3/8"	14	
N-807	3/4"	10	3/8"	14	All
N-808	5/16"	18	3/8"	7	H-Strut
N-809	7/8"	9	1/2"	21	

REGULAR SPRING



Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-820	1/4"	20	1/4"	7	
N-821	3/8"	16	3/8"	10	
N-822	1/2"	13	3/8"	10	
N-823	1/2"	13	1/2"	13	H-132,
N-824	5⁄8"	11	7/ ₁₆ "	23	H-134,
N-825	3/4"	10	7/ ₁₆ "	20	H-142
N-827	7/16"	14	3/8"	9	
N-828	5/ ₁₆ "	18	3/8"	7	
N-829	7/8"	9	7/ ₁₆ "	17	

SHORT SPRING



Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-810	1/4"	20	1/4"	7	
N-811	3/8"	16	3/8"	9	H-152,
N-812	1/2"	13	3/8"	9	H-164,
N-814	5⁄8"	11	3/8"	10	H-166-G,
N-815	3/4"	10	3/8"	9	H-172
N-818	5/16"	18	3/8"	7	

LONG SPRING



Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-830	1/4"	20	1⁄4"	7	
N-831	3/8"	16	3/8"	10	
N-832	1/2"	13	3/8"	10	H-122,
N-833	1/2"	13	1/2"	13	·
N-834	5⁄8"	11	⁷ / ₁₆ "	23	H-112
N-835	3/4"	10	7/16"	20	
N-838	5/16"	18	3/8"	7	

TOP SPRING



Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
TSN-800	1⁄4"	20	1/4"	6	
TSN-801	3/8"	16	3/8"	9	All
TSN-802	1/2"	13	3/8"	9	H-Strut
TSN-808	5/ ₁₆ "	18	3/8"	7	

LOAD DATA

Resistance to Slip	Pull Out Strength
12 Gauge - 1,652# (4)	12 Gauge - 1,935 (4)#
14 Gauge - 1,100#	14 Gauge - 1,140#

- Page Notes: 1. Test performed with $\frac{1}{2}$ " 13 Bolt tightened to 50/Ft./Lbs. torque.
- 2. Tests performed in accordance with, "The Metal Framing Manufacturers Association" 1983 Specifications.
- 4. Loads based on actual independent lab testing.

MINI STRUT - GRIP LOCK NUTS

DATA: The selection table shows the correct locking nuts for each size channel.

WITHOUT SPRING

Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-841	8	32	5/32"	1	
N-842	10	32	5/32"	1	H-179,
N-843	10	24	5/32"	1	H-189
N-844	1⁄4"	20	5/32"	1	

REGULAR SPRING

Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-851	8	32	5/32"	1	
N-852	10	32	5/32"	1	H-179
N-853	10	24	5/32"	1	11-173
N-854	1⁄4"	20	5/32"	1	

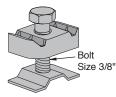
SHORT SPRING

Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-861	8	32	5/32"	1	
N-862	10	32	5/32"	1	H-189
N-863	10	24	5/32"	1	П-109
N-864	1/4"	20	5/32"	1	

SEISMIC ROD STIFFENERS

Bolt Size 1/2"

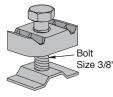
Cat. No.	Size	Wt./100 Pcs.
N-8700	3/8" - 5/8"	16



1/2" MOD SEISMIC **ROD STIFFENERS**

Cat. No.	Thd.	Wt./100 Pcs.
N-8701	1/2"	15

Page Notes: ¼" thick, 1%" wide, holes \%6" dia., spaced 1\%" on center and \\^{13}\%6" from end. Finish: Electro-galvanized



Pictorial Index

Channel

Welded Channel

50 Grip Lock Nuts & Hardware

General Fittings

86 Beam Clamps

Brackets

Electrical

Inserts & Accessories

Accessories

130 H-Block Rooftop Support Systems

Technical Data

164 Cross Reference

THREADED FASTENERS









LOCK WASHERS FLAT WASHERS

Diameter	Wt./100 Pcs.
1/4"	0.3
3/8"	0.7
1/2"	1.5

FINISH: Electro-Galvanized

Diameter	Wt./100 Pcs.
1/4"	0.7
3/8"	1.5
1/2"	3.5

FINISH: Electro-Galvanized

HEX NUTS

Diameter	Wt./100 Pcs.
1/4"	0.6
⁵ / ₁₆ "	1.2
3/8"	1.6
1/2"	4.8

FINISH: Electro-Galvanized

SQUARE NUTS

Diameter	Wt./100 Pcs.
1⁄4"	0.9
5/16"	1.6
3/8"	2.7
1/5"	5.8

FINISH: Electro-Galvanized

FLAT HEAD MACHINE SCREWS

Diameter	Length	Wt./100 Pcs.
1/4"	1/2"	1.2
5/16"	1"	2.6
3/8"	2"	6.5
3/8"	2¼"	7.1
3/8"	2½"	7.7

FINISH: Electro-Galvanized

ROUND HEAD MACHINE SCREWS

Diameter	Length	Wt./100 Pcs.
1/4"	3/4"	1.2
1/4"	1"	1.5
1⁄4"	11⁄4"	1.8
5/16"	1"	2.6
5/16"	11/4"	3
5/16"	1½"	3.6
3/8"	1"	4.1
3/8"	11⁄4"	4.7
3/8"	1½"	5.3
3/8"	2½"	7.7

FINISH: Electro-Galvanized

CAP SCREWS

Diameter	Length	Wt./100 Pcs.
1/4"	1/2"	1
1/4"	3/4"	1.3
1/4"	1"	1.7
3/8"	3/4"	4
3/8"	1"	4.5
3/8"	11/4"	5.3
3/8"	1½"	6.1
3/8"	2"	7.6
3/8"	2¼"	8.5
1/2"	1"	9.1
1/2"	11/4"	10
1/2"	1½"	11.6
1/2"	1¾"	13.2
1/2"	2"	14.7
1/2"	2¼"	16
1/2"	2½"	17.5

FINISH: Electro-Galvanized

For use with H-Grip Lock Nuts to secure fittings to channels.

Page Notes: All items UNC Coarse Thread

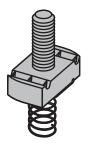
THREADED FASTENERS



ALL-THREAD ROD

Diameter	Thd.	Wt./100 Ft.
1/4"	20	12
3/8"	16	30
1/2"	13	54
5/8"	11	85
3⁄4″	10	125
7/8"	9	169
1"	8	220

FINISH: Electro-Galvanized/Plain LENGTH: 6', 10' & 12'

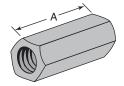


STUD NUT

Stud Nut with RS Spring

Part No.	Size	Std. Pkg.	Wt./100 Pcs.
SN	1/4" x 1"	100	8.1
SN	14" x 114"	100	8.3
SN	14" x 11/2"	100	8.6
SN	1/4" x 2"	100	9.1
SN	¾" x 1"	100	13
SN	3/8" x 11/4"	100	14
SN	3/8" x 11/2"	100	14
SN	¾" x 2"	100	15
SN	½" x 1"	100	15
SN	½" x 1¼"	100	16
SN	½" x 1½"	100	17
SN	½" x 2"	100	19

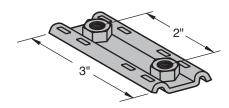
Page Notes: All items UNC Coarse Thread



ROD COUPLERS

_				
Ī	Hole Size	Thd.	"A" Length	Wt./100 Pcs.
	1/4"	20	7/8"	2
	3/8"	16	1¾"	11
	1/2"	13	1¾"	11
	5/8"	11	21/8"	16
	3/4"	10	2¼"	28

FINISH: Electro-Galvanized/Plain



N-8771

Double Nut

Cat. No.	Size	Thd.	Wt./100 Pcs.
N-8771	3/8"	16	175

FINISH: Electro-Galvanized

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50 Grip Lock Nuts & Hardware

> 6 lipe lamps

64 General Fittings

> 86 Beam

92 Brackets

96 Electrical

108 Concrete Inserts & Accessories

116 Stainless Channels & Accessories

130 H-Block Rooftop Support Systems

154 Technical Data

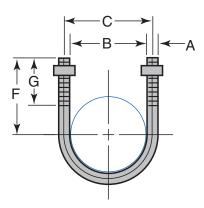
164 Cross Reference

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THREADED FASTENERS

"U" BOLTS

Pipe Size	Max. Recom. Load, lb.	Α	В	С	F	G	Wt./100 Pcs.
1/2"	480	1/4"	7/8"	11/8"	11/4"	3/4"	8
3/4"	480	1/4"	11/8"	1%"	1%"	3/4"	9
1"	480	1/4"	1%"	1%"	13/8"	3/4"	10
1¼"	1,200	3/8"	1¾"	21/8"	1¾"	1"	27
1½"	1,200	3/8"	2"	23/8"	1%"	1"	30
2"	1,200	3/8"	2½"	27/8"	1¼"	1"	34
2½"	2,200	1/2"	3"	3½"	2%"	11⁄4"	72
3"	2,200	1/2"	3%"	41/8"	3¼"	11⁄4"	80
4"	2,200	1/2"	4%"	5%"	3½"	11/4"	95
5"	2,200	1/2"	5%"	61/8"	4¼"	11⁄4"	113
6"	3,600	5/8"	6¾"	7%"	4¾"	11⁄4"	124
8"	3,600	5/8"	8¾"	9%"	5¾"	11⁄4"	210
10"	5,400	5/8"	10%"	11¾"	7"	1½"	268
12"	7,500	7/8"	121/8"	13¾"	7%"	1½"	320



FINISH: Electro-Galvanized/Plain

Page Notes: All items UNC Coarse Thread



SPECIFICATIONS

GENERAL

H-STRUT Pipe Clamps are all manufactured to fit into the standard openings of $1\frac{1}{8}$ " channel to support runs of piping where desired, to secure the pipe in place.

MATERIAL

H-STRUT pipe clamps are manufactured from the following materials:

Hot Rolled Steel Sheet ASTM A-1011
Cold Rolled Steel Sheet ASTM A-1008
Stainless Steel-Type 304/316 ASTM A-240
Aluminum Clamps 5052H32 ASTM B-209

FINISH

H-STRUT pipe clamps are available in the following finishes:

Electro Galvanized ASTM B-633 Hot Dipped Galvanized ASTM A-123 Zinc Trivalent Chromium ASTM B-633-85 Copper Plated ASTM B-734-84

ORDERING

Please specify catalog number, size and finish.

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56 Pipe Clamps

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92 Brackets

96 Electrical

108 Concrete Inserts & Accessories

116 Stainless Channels & Accessories

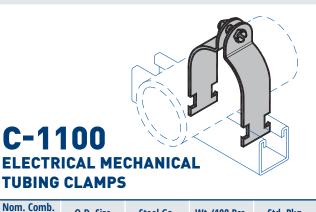
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800-242-9366 HAYDONCORP.COM PIPE CLAMPS 56



Steel Ga.

16

16

16

14

14

12

12

Wt./100 Pcs.

9

11

12

15

18

29

33

Std. Pkg.

100

100

100

100

100

50

50

C-1104 **UNIVERSAL CLAMPS**

Nom. Size for E.M.T. Rigid Copper Clamps	O.D. Range Min./Max.	Wt./100 Pcs.	Std. Pkg.
3/8"	0.557 to 0.675	12	100
1/2"	0.706 to 0.840	13	100
3/4"	0.922 to 1.050	14	100
1"	1.163 to 1.315	18	100
11⁄4"	1.510 to 1.660	21	50
1½"	1.740 to 1.900	23	50
2"	2.197 to 2.375	25	50

FINISH: Electro-Galvanized, other finishes available upon request.

ORDERING: Specify figure number and pipe size.

O.D. Size

0.577

0.706

0.922

1.163

1.51

1.74

2.197

Size

3/8"

1/2"

3/4"

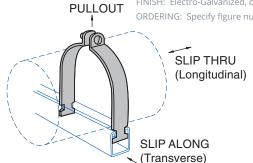
1"

11/4"

1½"

2"

FINISH: Electro-Galvanized, other finishes available upon request. ORDERING: Specify figure number and pipe size.



C-1102 **RIGID CONDUIT CLAMPS**

Pipe Size	O.D. Size	Steel Ga.	Wt./100 Pcs.	Std. Pkg.
1/4"				
3/8"	0.675	16	12	100
1/2"	0.84	16	13	100
3/4"	1.05	14	15	100
1"	1.315	14	18	100
1¼"	1.66	14	22	50
1½"	1.9	12	32	50
2"	2.375	12	37	50
2½"	2.875	12	42	50
3"	3.5	12	49	50
3½"	4	11	65	25
4"	4.5	11	69	25
5"	5.563	11	82	20
6"	6.625	10	107	20
8"	8.625	10	133	Bulk

Nominal	Design Loads *				
Pipe Size	Slip Thru (lbs)	Slip Along (lbs)	Pullout (lbs)		
1/2"	213	77	907		
3/4"	142	169	992		
1"	131	174	806		
11⁄4"	354	150	1,160		
1½"	335	336	1,564		
2"	405	506	1,572		
2½"	287	548	1,610		
3"	496	452	1,317		
3½"	434	531	1,490		
4"	518	576	1,505		
5"	411	567	1,313		
6"	406	563	1,531		
8"	580	664	2,018		

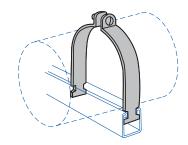
^{*} Safety Factor 3.0

FINISH: Electro-Galvanized, other finishes available upon request.

ORDERING: Specify figure number and pipe size.

Page Notes:

- 1. Tests performed in accordance with, "The Metal Framing Manufacturers Association" 1983 Specifications.
- 2. Safety Factor of 3.
- 3. Loads based on actual independent lab testing.



C-1101 **TUBING CLAMPS**

O.D. Size	Tube Size	Steel Ga.	Wt./100 Pcs.	Std. Pkg.
1/4"	1/8"	16	8	100
3/8"	1/4"	16	8	100
1/2"	3/8"	16	8	100
5⁄8"	1/2"	16	9	100
3⁄4"	5/8"	16	11	100
7/8"	3/4"	16	11	100
1"	7/8"	14	13	100
11/8"	1"	14	15	100
11⁄4"	11/8"	14	16	100
13/8"	11⁄4"	14	17	100
11/2"	1¾"	14	18	100
1%"	1½"	14	19	100
1¾"	1%"	12	19	50
17/8"	13/4"	12	28	50
2"	1%"	12	31	50
21/8"	2"	12	31	50
21/4"	21/8"	12	33	50
23/8"	2¼"	12	34	50
2½"	2¾"	12	35	50
2%"	2½"	12	39	50
2¾"	2%"	12	37	50
21/8"	2¾"	12	39	50
3"	21/8"	12	41	50
31/8"	3"	12	42	25
31/4"	31/8"	12	42	25
3%"	3¼"	12	43	25
3½"	3¾"	12	44	25
3%"	3½"	11	56	25
3¾"	3%"	11	57	25
3%"	3¾"	11	57	25

FINISH: Electro-Galvanized (EZN), other finishes available upon request. ORDERING: Specify figure number and O.D. size.

O.D. Size	Tube Size	Steel Ga.	Wt./100 Pcs.	Std. Pkg.
4"	37/8"	11	61	25
41/8"	4"	11	61	25
41⁄4"	41/8"	11	64	25
43/8"	4¼"	11	64	25
4½"	43/8"	11	66	25
45⁄8"	4½"	11	66	25
4¾"	4%"	11	68	25
47/8"	4¾"	11	73	25
5"	47/8"	11	74	25
51/8"	5"	11	70	25
5¼"	51/8"	11	70	25
5¾"	5¼"	11	77	25
5½"	5¾"	11	78	25
5%"	5½"	10	83	25
5¾"	5%"	10	84	25
57/8"	5¾"	10	85	25
6"	5%"	10	94	25
61/8"	6"	10	94	25
6¼"	61/8"	10	96	25
6¾"	6¼"	10	98	25
6½"	63/8"	10	99	25
6%"	6½"	10	100	25
6¾"	6%"	10	102	25
67/8"	6¾"	10	104	Bulk
7"	67/8"	10	108	Bulk
71/8"	7"	10	108	Bulk
73/8"	7¼"	10	112	Bulk
7%"	7½"	10	115	Bulk
77/8"	7¾"	10	119	Bulk
8"	71/8"	10	121	Bulk

FINISH: Electro-Galvanized (EZN), other finishes available upon request. ORDERING: Specify figure number and O.D. size.

5 Pictorial Index

Channel

38 Welded Channel

50 Grip Lock Nuts & Hardware

64 General Fittings

Clamps

Brackets

Electrical

108 Concrete Inserts & Accessories

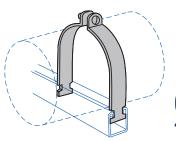
116 Accessories

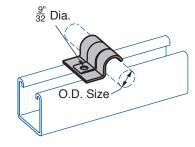
130 H-Block Rooftop Support Systems

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C-1109

1-HOLE TUBING CLAMPS

Steel Ga.	Wt./100 Pcs.	Std. Pkg.	Nom. Size for E.M.T. Rigid Copper Clamps	O.D. Range Min./Max.	Wt./100 Pcs.	Std. Pkg.
Steel da.	VVI./ 100 FCS.	Jiu. rkg.				400
16	8	100	3/8"	0.557 to 0.675	12	100
16	8	100	1/2"	0.706 to 0.840	13	100
16	9	100	3/4"	0.922 to 1.050	14	100
16	11	100	1"	1.163 to 1.315	18	100
16	11	100	1¼"	1.510 to 1.660	21	50
16	13	100	1½"	1.740 to 1.900	23	50
14	16	100	2"	2.197 to 2.375	25	50
14	19	100	FINISH: Electro-Gal	vanized (EZN).		

ORDERING: Specify figure number and pipe size.

C-1101-CT **TUBING CLAMPS**

O.D. Size	Tube Size	Steel Ga.	Wt./100 Pcs.	Std. Pkg.
3/8"	1/4"	16	8	100
1/2"	3/8"	16	8	100
5⁄8"	1/2"	16	9	100
3/4"	5/8"	16	11	100
7/8"	3/4"	16	11	100
11/8"	1"	16	13	100
13/8"	11/4"	14	16	100
1%"	1½"	14	19	100
21/8"	2"	12	31	50
2%"	2½"	12	36	50
31/8"	3"	12	42	50
3%"	3½"	12	56	50
41/8"	4"	11	61	25
51/8"	5"	11	73	25
61/8"	6"	10	92	25
81/8"	8"	10	121	Bulk

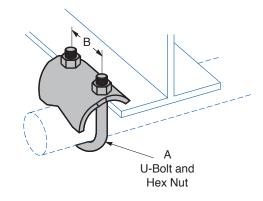
FINISH: Copper plated.

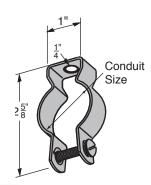
ORDERING: Specify figure number and tube size.

RAC RIGHT ANGLE PIPE OR CONDUIT CLAMP

Size	A Dia.	В	Wt./100 Pcs.	Std. Pkg.
3/8"	5/16"	5/16"	25	50
1/2"	5/16"	13/16"	41	50
3/4"	5/16"	17/16"	42	50
1"	5/16"	111/16"	47	50
11/4"	5/16"	2"	54	50
1½"	5/ ₁₆ "	23/8"	57	50
2"	3/8"	23/16"	85	50
2½"	3/8"	3¾"	106	50
3"	3/8"	41/8"	110	50
3½"	3/8"	45/8"	128	50
4"	3/8"	51/8"	140	50

FINISH: Electro-Galvanized (EZN).

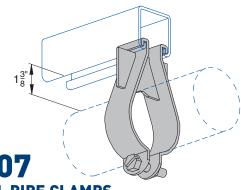




C-1105 **CONDUIT CLAMP**

Diameter	Std. Pkg.	Wt./100 Pcs.
3/8" - 1/2"	50	6
3/4"	50	8
1"	50	9
11/4"	25	11
1½"	25	19
2"	25	27

This item sold only in full box quantities. FINISH: Electro-Galvanized (EZN).

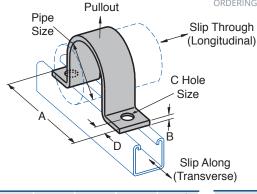


C-1107 **PARALLEL PIPE CLAMPS**

Pipe Size	O.D. Size	Wt./100 Pcs.
3/8"	0.675	27
1/2"	0.84	29
3/4"	1.05	30
1"	1.315	31
11/4"	1.66	38
1½"	1.9	40
2"	2.375	47
2½"	2.875	66
3"	3.5	78
3½"	4	87
4"	4.5	90

FINISH: Electro-Galvanized (EZN).

ORDERING: Specify figure number and O.D. size.



C-1108 **PIPE STRAPS**

Pipe Size	Α	В	С	D	Std. Pkg.	Wt./100 Pcs.	Load Rating
1/2"	21/8"	1/8"	9/32"	⁷ / ₁₆ "	50	23	500
3/4"	31/16"	1/8"	9/32"	⁷ / ₁₆ "	50	26	500
1"	311/32"	1/8"	9/32"	⁷ / ₁₆ "	25	31	500
11/4"	311/16"	1/8"	9/32"	⁷ / ₁₆ "	25	35	500
1½"	329/32"	1/8"	9/32"	7/ ₁₆ "	25	39	500
2"	521/32"	1/4"	13/32"	¹³ / ₁₆ "	25	94	1,000
2½"	65/32"	1/4"	13/32"	¹³ ⁄ ₁₆ "	25	114	1,000
3"	625/32"	1/4"	13/32"	¹³ / ₁₆ "	25	133	1,000
3½"	7%2"	1/4"	13/32"	¹³ / ₁₆ "	10	152	1,000
4"	725/32"	1/4"	13/32"	¹³ / ₁₆ "	Bulk	176	1,000
5"	727/32"	1/4"	13/32"	¹³ / ₁₆ "	Bulk	198	1,000
6"	929/32"	1/4"	13/32"	¹³ / ₁₆ "	Bulk	225	1,000

Nominal	Design Loads *		
Pipe Size	Slip Thru (lbs)	Slip Along (lbs)	Pullout (lbs)
1/2"	425	479	811
3/4"	184	405	850
1"	168	455	769
11/4"	402	401	830
1½"	315	532	876
2"	553	1,728	2,133
21/2"	408	1,615	2,280
3"	900	1,494	2,295
3½"	646	1,516	2,273
4"	834	1,463	2,324
5"	564	1,097	2,324
6"	494	899	2,250

FINISH: Electro-Galvanized (EZN).

Page Notes:

1. Tests performed in accordance with, "The Metal Framing Manufacturers Association" 1983 Specifications.

2. Safety Factor of 3.

3. Loads based on actual independent lab testing.

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16 Channel

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130 H-Block Rooftop Support Systems

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800-242-9366 | HAYDONCORP.COM PIPE CLAMPS 60

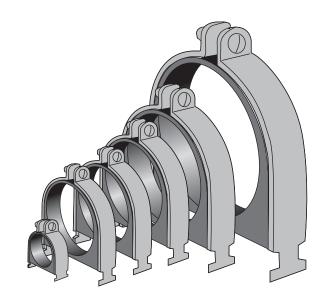
CUSHION CLAMPS

CUSHION FEATURES

- Reduces noise due to shock and vibration
- ▶ Eliminates metal to metal contact
- ▶ Usable temperatures from +275°F to -65°F
- ▶ Fast and easy installation
- Permits various fluid conductors to be mixed.
- ▶ Resists most fuels, oil, gases, solvents
- Manufactured from a thermoplastic elastomer material

CLAMP FEATURES

- ▶ Fits all standard 1 1 channels
- ▶ Features a unique shoulder stud which is securely fastened to one half of the clamp (available up to 1%" clamp). This eliminates over-tightening and rotation.
- ▶ A nylon-insert nut assuring a positive lock



C-1000 **CUSHION CLAMPS FOR TUBE**

Cat. No.	Tube O.D. Size	Steel Ga.	Wt./100 Pcs.	Std. Pkg.
C100025	1/4"	14	11	Bags
C100037	3/8"	14	12	Bags
C100050	1/2"	14	13	Bags
C100062	5/8"	14	15	Bags
C100075	3/4"	14	19	Bags
C100087	7/8"	14	21	Bags
C100100	1"	12	25	Bags
C100112	11/8"	12	29	Bags
C100125	11/4"	12	29	Bags
C100137	13/8"	11	38	Bags
C100150	1½"	11	38	Bags
C100162	15/8"	11	40	Bags
C100175	13/4"	11	42	Bags
C100187	11%"	11	46	Bags
C100200	2"	11	46	Bags
C100212	21/8"	11	58	Bags
C100225	2¼"	11		Bags
C100237	23/8"	11	58	Bags
C100250	2½"		58	Bags
C100262	25/8"	12	58	Bags
C100300	3"	12	69	Bags
C100312	31/8"	12	59	Bags
C100350	3½"			Bags
C100362	35/8"	11	75	Bags
C100400	4"			Bags
C100412	41/8"	11	90	Bags

ORDERING: Specify catalog number.

Finish: Zinc Trivalent Chromium, other materials & finishes available on request.

C-2000 **CUSHION CLAMPS FOR PIPE**

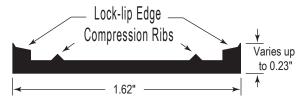
Cat. No.	Tube O.D. Size	Steel Ga.	Wt./100 Pcs.	Std. Pkg.
C200025	1/4"	14	12	Bags
C200037	3/8"	14	14	Bags
C200050	1/2"	14	22	Bags
C200075	3/4"	12	58	Bags
C200100	1"	11	39	Bags
C200125	11/4"	11	43	Bags
C200150	1½"	11	47	Bags
C200200	2"	11	55	Bags
C200250	21/2"	12	60	Bags
C200300	3"	11	76	Bags
C200350	3½"	11	94	Bags
C200400	4"	11	93	Bags
C200500	5"	11	125	Bags
C200600	6"	11	145	Bags

ORDERING: Specify catalog number

Finish: Zinc Trivalent Chromium, other materials & finishes available on request.

75100 CUSHION WRAP

- Manufactured from a thermoplastic elastomer, Cushion Wrap is designed for use from -50°F to 275°F.
- Easy Stocking Packaged in 20 foot rolls in an E-Z dispenser box for convenience in handling and storage. Cush-A-Strip roll part number is 75100 Cushion Wrap.
- ▶ Easy Measuring Marked in ¼" increments for fast measuring and cutting, while eliminating waste.
- Lock-lip edges ensure that Cushion Wrap will remain in place with a balanced grip.
- Clamps ordered separately. They are available with a standard bolt and nylon lock nut in steel (electro-dichromate), and stainless steel in sizes ranging from ¼" tube to 6" pipe. Use C-1100 (EMT, C-1101 (Tube) or C-1102 (Rigid Conduit) pipe clamps.





 Cut appropriate length strip using the cutting schedule shown on right.



2. Place the pipe on the Cushion Wrap.

3. Insert the clamps in the strut.

4. Tighten the clamps.



CUTTING CHART

Clamp Size O.D.	Tube Size O.D.	Pine Size (Nom.)	Cutting Schedule
		ripe size (Noill.)	
1/2"	1/4"	_	7/8
5%"	3/8"	-	11/8
3/4"	1/2"	1/4"	1½
7/8"	5%"	3/8"	2
1"	3/4"	-	21⁄4
11/⁄8"	7/8"	1/2"	3
11⁄4"	1"	3/4"	31/4
1¾"	11/8"	_	3%
1½"	13/16"	_	37/8
1½"	1¼"	1"	4
1%"	1¾"	_	4½
1¾"	1½"	_	47/8
1%"	1%"	11/4"	5¼
2"	1¾"	_	5½
21/8"	17/8"	1½"	6
2¼"	2"	_	6%
23/8"	21/8"	_	6¾
2½"	2¼"	_	71⁄4
2%"	23/8"	2"	7½
2¾"	2½"	_	8
3"	2¾"	_	8¾
31/8"	21/8"	2½"	91/4
3¼"	3"	_	9½
3¾"	3½"	3"	11
41⁄4"	4"	3½"	121/4
4¾"	4½"	4"	14
5¾"	_	5"	15½
6%"	-	6"	18½

 $\mbox{*}$ Gold Plated Steel Clamps Supplied with Fixed Stud and Nylon Lock Nut

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> 6 ipe lamps

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> 86 Beam Blamps

92 Brackets

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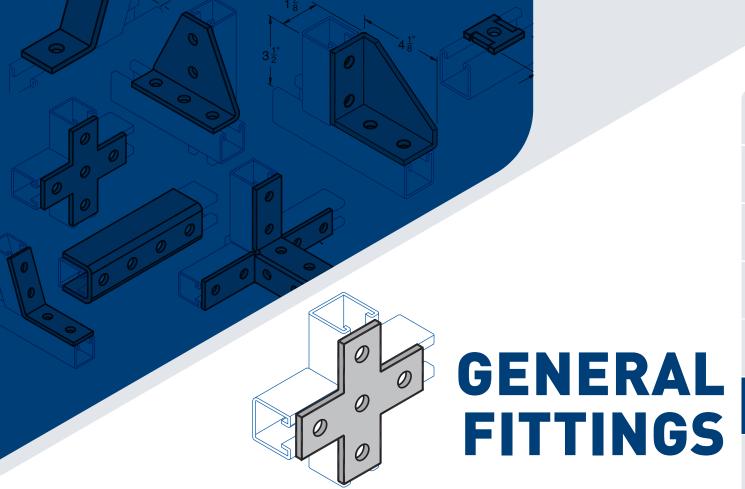
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800-242-9366 HAYDONCORP.COM PIPE CLAMPS 62

^{*} Stainless Steel Clamps Supplied with fixed Stud and Nylon Lock Nut from ½" through 1¾" Sizes and 1½" through 6%" Sizes are supplied with a Loose Bolt and Hex Nut



SPECIFICATIONS

GENERAL

H-STRUT General Fittings are designed to fit with all H-STRUT 1%" wide channels. All H-STRUT fittings are manufactured from ¼" thick carbon steel, 1%" wide, all holes are $\%_{16}$ " diameter, spaced 1%" on center and $\%_{16}$ " from the end.

The more popular fittings are illustrated on the following pages. However, there are hundreds of other fittings available. Please contact the factory for any other fittings you may need for specific applications.

ORDERING

Please specify catalog number and finish.

MATERIAL

H-STRUT fittings are manufactured from the following material:

Hot Rolled Steel Sheet ASTM A-1011
Cold Rolled Steel Sheet ASTM A-1008
Stainless Steel-Type 304/316 ASTM A-240
Aluminum Fitting ASTM B-221

FINISHES

H-STRUT fittings are available in the following finishes: (See technical section for additional information)

Electro Galvanized	ASTM B-633
Hot Dipped Galvanized	ASTM A-123
Zinc Trivalent Chromium	ASTM B-633-85
Copper Plated	ASTM B-734-84
Powder Coated Supr-Green	ASTM B-117
Powder Coated White	ASTM B-117
Powder Coated Black	ASTM B-117
Powder Coated Gray	ASTM B-117
PVC Coating - Available Upon	Request

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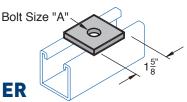
164 Cross Reference

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800-242-9366 HAYDONCORP.COM GENERAL FITTINGS 64

FLAT PLATE

F-201 SOLIARE WASHER



JUDANE	WASIIEK	
Catalog No.	Α	Wt./100 Pcs.
F-201	1/4"	18
F-201	5/ ₁₆ "	18
F-201	3/8"	18
F-201	1/2"	17
F-201	5%"	16
F-201	3/4"	15

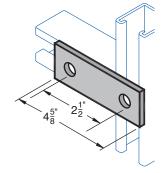
7/8"

Saddle washer is available, see page 82

F-201

F-202 **FLAT PLATE CONNECTOR**

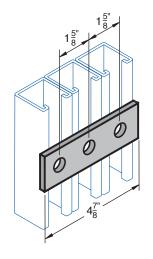
Wt. 50#/C



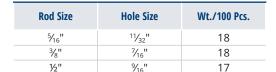
14

F-206-1 **THREE HOLE SPLICE PLATE**

Wt. 51#/C

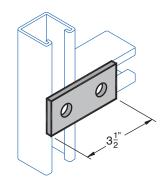


F-201-IN **GUIDED SQUARE WASHER**



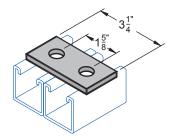
F-203 **TWO HOLE SPLICE PLATE**

Wt. 37#/C



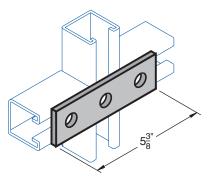
F-204 **SPLICE PLATE**

Wt. 34#/C



F-206-2 **THREE HOLE SPLICE PLATE**

Wt. 57#/C



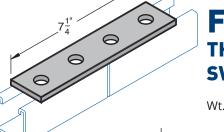
Page Notes: ¼" thick, 15%" wide, holes 16%" dia., spaced 17%" on center and 13/16 from end.

Finish: Electro-galvanized

FLAT PLATE

F-205
FOUR HOLE
SPLICE PLATE

Wt. 76#/C



F-207
THREE HOLE 18
SWIVEL

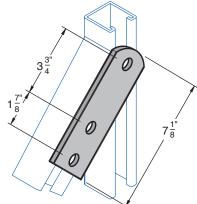
Wt. 75#/C

F-213

FOUR HOLE

TEE PLATE

Wt. 77#/C

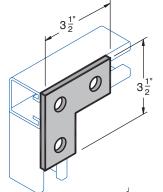


F-205-1
FIVE HOLE
SPLICE PLATE

Wt. 96/C



Wt. 56#/C

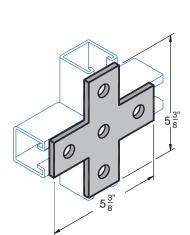


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0

F-216 CROSS PLATE

Wt. 100#/C



0

F-214
FOUR HOLE CORNER
JOINER PLATE

Wt. 75#/C

Page Notes: 4'' thick, 1%'' wide, holes $\%_6''$ dia., spaced 1%'' on center and $^{13}\!\!/_6''$ from end.

Finish: Electro-galvanized

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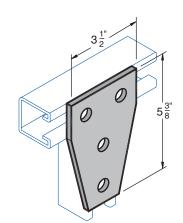
800-242-9366 HAYDONCORP.COM GENERAL FITTINGS 66

FLAT PLATE

F-211 **THREE HOLE CORNER CONNECTOR**

Wt. 69#/C



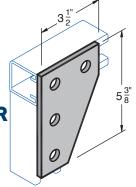


F-212 **THREE HOLE** CONNECTION **PLATE**

Wt. 70#/C

F-218 **FOUR HOLE CORNER CONNECTOR**

Wt. 101#/C

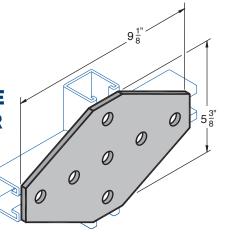


F-219 **FIVE HOLE CONNECTOR**

Wt. 146#/C

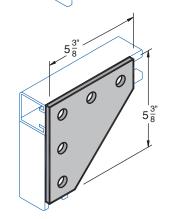


Wt. 236#/C



F-221 **FLAT CORNER CONNECTOR**

Wt. 146#/C



0

0

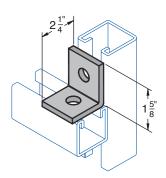
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Page Notes: $\frac{1}{8}$ " thick, $\frac{1}{8}$ " wide, holes $\frac{9}{16}$ " dia., spaced $\frac{1}{8}$ " on center and $\frac{13}{16}$ " from end. Finish: Electro-galvanized

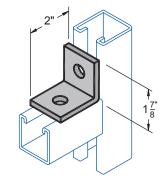
A-301 **TWO HOLE CORNER ANGLE**

Wt. 37#/C



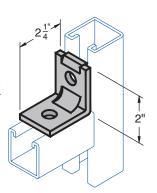
A-302 CONNECTION **ANGLE**

Wt. 37#/C



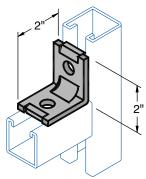
A-303 **NO-TWIST CORNER ANGLE (1 INDENT)**

Wt.41#/C



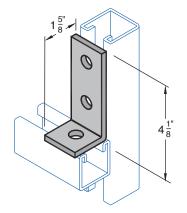
A-304 **NO-TWIST CORNER ANGLE (2 INDENT)**

Wt. 39#/C



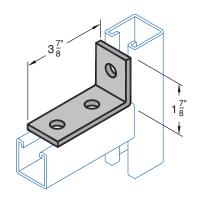
A-305 **THREE HOLE** 90° BRACKET

Wt. 57#/C



A-306 **THREE HOLE CORNER CONNECTOR**

Wt. 57#/C



Page Notes: $\frac{1}{8}$ " thick, $\frac{1}{8}$ " wide, holes $\frac{9}{16}$ " dia., spaced $\frac{1}{8}$ " on center and $\frac{1}{8}$ 6" from end. Finish: Electro-galvanized

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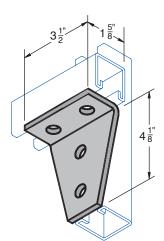
Technical Data

164 Cross Reference

800-242-9366 HAYDONCORP.COM **GENERAL FITTINGS 68**

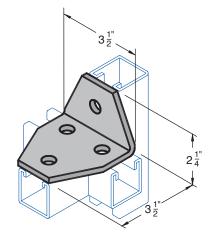
A-309 **FOUR HOLE JOINT CONNECTOR ANGLE**

Wt. 102#/C



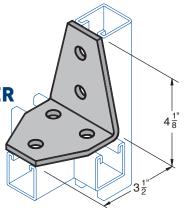
A-310 **FOUR HOLE DUPLEX CORNER ANGLE**

Wt. 101#/C

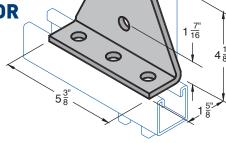


A-313 **FIVE HOLE DUPLEX CORNER ANGLE**

Wt. 135#/C

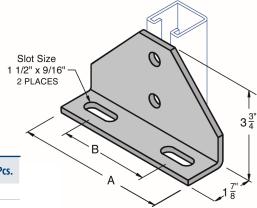


A-314 **FIVE HOLE JOINT CONNECTOR ANGLE** Wt. 141#/C



A-315 A-315-1 **SLOTTED JOINT CONNECTOR ANGLE**

Catalog No.	Α	В	Wt./100 Pcs.
A-315	65/8"	4"	180
A-315-1	85/8"	6"	256



Page Notes: 1/4" thick, 15/4" wide, holes 1/6" dia., spaced 17/4" on center and 13/16" from end. Finish: Electro-galvanized

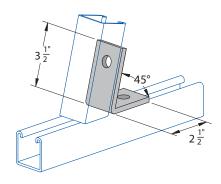
A-316 **ANGLE FITTING** Wt. 60#/C

0

0

A-317 **TWO HOLE CLOSED** 45°ANGLE

Wt. 63#/C



3½"

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A-319 **ANGLE BRACKET**

Wt. 63#/C

Catalog No.	Α
A-319-1	82½°
A-319-2	75°
A-319-3	67½°
A-319-4	60°
A-319-5	52140
A-319-6	37

A-320

BRACKET

Wt. 59#/C



Catalog No.	А
A-320-1	30°
A-320-2	22½°
A-320-3	15°
A-320-4	7½°

A-3194 **FOUR HOLE OPEN ANGLE BRACKET** Wt. 78#/C

Catalog No.	Α
A-3194-1	7½°
A-3194-2	15°
A-3194-3	22½°
A-3194-4	30°
A-3194-5	37½°
A-3194-6	45°
A-3194-7	52½°
A-3194-8	60°
A-3194-9	67½°
A-3194-10	75°
A-3194-11	82½°

 $3\frac{5''}{16}$

Catalog No.	Α
A-320-1	30°
A-320-2	22½°
A-320-3	15°
A-320-4	7½°

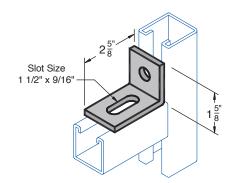
Page Notes: $\frac{1}{2}$ " thick, $\frac{1}{2}$ " wide, holes $\frac{1}{6}$ " dia., spaced $\frac{1}{6}$ " on center and $\frac{13}{16}$ " from end.

Finish: Electro-galvanized

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A-337 **SLOTTED ANGLE**

Wt. 38#/C



A-338 TWO HOLE OFFSET ANGLE

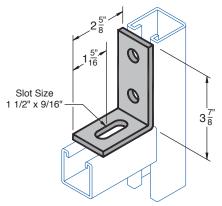
Wt. 66# C

Catalog No.	Α	Wt./100 Pcs.
A-338-1	3"	48
A-338-2	3½"	53
A-338-3	4"	60

A-3360 **TWO HOLE SLOTTED** 90° CORNER **CONNECTOR**

Wt. 66#/C

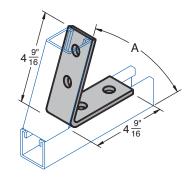
ANGLE



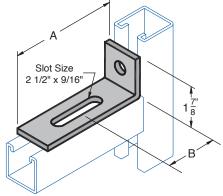
A-3174 **FOUR HOLE CLOSED ANGLE BRACKET**

Wt. 100#/C

Catalog No.







A-3174-1	37½°
A-3174-2	45°
A-3174-3	52½°
A-3174-4	60°
A-3174-5	67½°
A-3174-6	75°
A-3174-7	82½°

Catalog No.	Α	В	Wt./100 Pcs.
A-336	47/16"	2½"	58
A-336-1	67/8"	41/2"	85

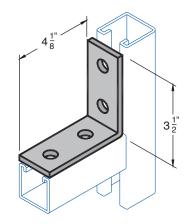
Page Notes: 1/4" thick, 15/4" wide, holes 1/6" dia., spaced 17/4" on center and 13/16" from end.

Finish: Electro-galvanized

ANGLE BRACKETS

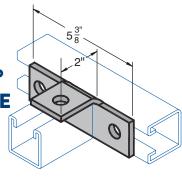
A-311 **FOUR HOLE ANGLE**

Wt. 78#/C



A-312 **FOUR HOLE 90° T-PLATE ANGLE**

Wt. 77#/C



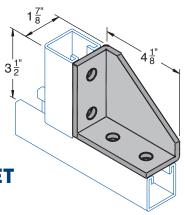
A-318-L (Left hand)

A-318-R

(Right hand shown)

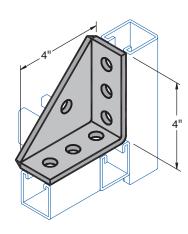
SHELF BRACKET

Wt. 138#/C



A-335 **UNIVERSAL** SHELF **BRACKET**

Wt. 132#/C



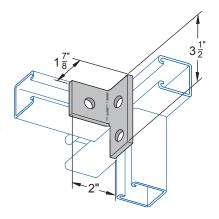
A-330-L (Left hand)

A-330-R

(Right hand shown)

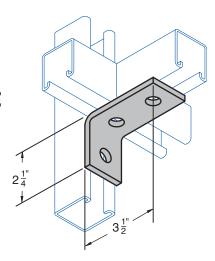
THREE HOLE 90° ANGLE

Wt. 54#/C



A-307 **THREE HOLE ANGLE BRACKET**

Wt. 57#/C



Page Notes: ¼" thick, 15%" wide, holes %6" dia., spaced 17%" on center and 13/16" from end. Finish: Electro-galvanized

Pictorial

Channel

38 Welded Channel

50 Grip Lock Nuts & Hardware

64 General Fittings

Brackets

Electrical

108 Concrete Inserts & Accessories

Accessories

130 H-Block Rooftop Support Systems

Technical Data

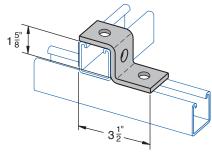
164 Cross Reference

800-242-9366 HAYDONCORP.COM **GENERAL FITTINGS 72**

"Z" ANGLE BRACKETS

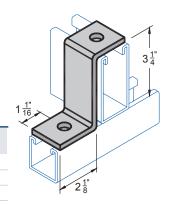


Wt. 54#/C



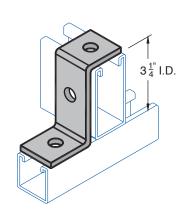
A-323 "Z" ANGLE

Catalog No.	Α	Wt./100 Pcs.
A-323	1"	50
A-323-22	27/16"	66
A-323-42	1¾"	53
A-323-62	1 ¹³ / ₁₆ "	47



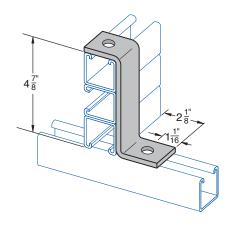
A-324 "Z" ANGLE

Wt. 70#/C



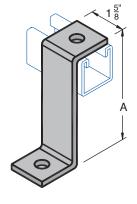
A-341 "Z" ANGLE

Wt. 145#/C



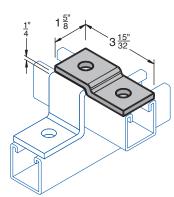
A-340 "Z" ANGLE

Catalog No.	A	Wt./100 Pcs.
A-340-1	4"	77
A-340-2	5"	95
A-340-3	6"	98
A-340-4	7"	105
A-340-5	8"	120



A-325 "Z" ANGLE **OFFSET**

Wt. 38#/C



Page Notes: $\frac{1}{8}$ " thick, $\frac{1}{8}$ " wide, holes $\frac{9}{16}$ " dia., spaced $\frac{1}{8}$ " on center and $\frac{13}{16}$ " from end. Finish: Electro-galvanized

WING FITTINGS

A-321-L

(Left hand)

A-321-R

(Right hand shown)

THREE HOLE SINGLE ANGLE CONNECTOR

Wt. 60#/C



A-321-1-L

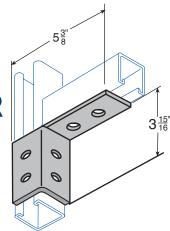
(Left hand)

A-321-1-R

(Right hand shown)

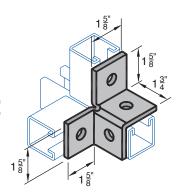
SIX HOLE SINGLE ANGLE CONNECTOR

Wt. 119#/C



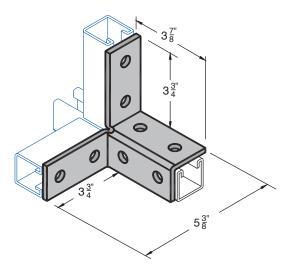
A-326
FOUR HOLE
DOUBLE ANGLE
CONNECTOR

Wt. 76#/C



A-326-1
EIGHT HOLE
DOUBLE ANGLE
CONNECTOR

Wt. 155#/C



Page Notes: %" thick, 1%" wide, holes %6" dia., spaced 1%6" on center and 1%6" from end. Finish: Electro-galvanized

Pictorial Index

16 Channel

38 Welded Channel

50 Grip Lock Nuts & Hardware

56 Pipe Clamps

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86 Beam Clamps

92 Brackets

96 Electrical

108 Concrete Inserts & Accessories

116 Stainless Channels & Accessories

130 H-Block Rooftop Support Systems

154 Technical Data

164 Cross Reference

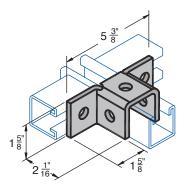
76

800-242-9366 HAYDONCORP.COM GENERAL FITTINGS 74

WING FITTINGS

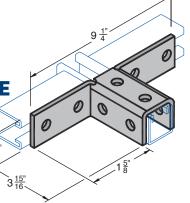
A-327 **FIVE HOLE DOUBLE ANGLE CONNECTOR**

Wt. 93#/C



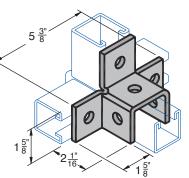
A-327-1 **TEN HOLE DOUBLE ANGLE CONNECTOR**

Wt. 193#/C



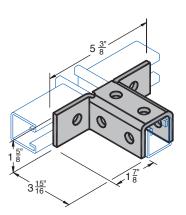
A-328 SIX HOLE TRIPLE ANGLE CONNECTOR

Wt. 113#/C



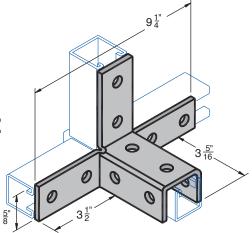
A-327-2 **EIGHT HOLE DOUBLE ANGLE CONNECTOR**

Wt. 113#/C



A-328-1 **TWELVE HOLE TRIPLE ANGLE CONNECTOR**

Wt. 230#/C



Page Notes: 1/4" thick, 15/4" wide, holes 1/6" dia., spaced 17/4" on center and 13/16" from end. Finish: Electro-galvanized

WING & "U" SHAPE FITTINGS

A-329 **TWO WAY WING GUSSET**

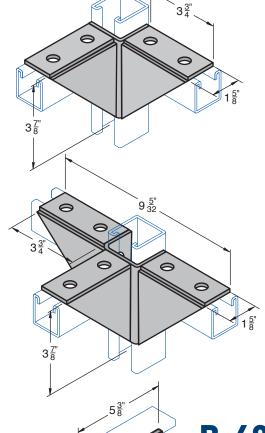
Wt. 105#/C

A-329-1 **THREE WAY WING GUSSET**

Wt. 105#/C

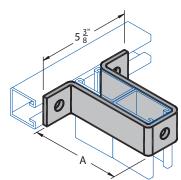
B-601 "U" SUPPORT

Catalog No.	Α	Wt./100 Pcs.
B-601	¹³ / ₁₆ "	70
B-601-1	1"	75
B-601-2	1¾"	84
B-601-3	1%"	85
B-601-4	27/16"	108
B-601-5	23/4"	116
B-601-6	31/4"	126
B-601-7	47/8"	157



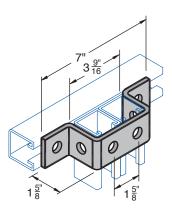
B-601-7 "U" SUPPORT

Wt. 157#/C



B-610 "U" SUPPORT

Wt. 105#/C



Page Notes: $\frac{1}{3}$ " thick, $\frac{1}{3}$ " wide, holes $\frac{1}{6}$ " dia., spaced $\frac{1}{6}$ " on center and $\frac{13}{16}$ " from end.

Finish: Electro-galvanized

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64 General Fittings

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Accessories

130 H-Block Rooftop Support Systems

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Cross Reference

GENERAL FITTINGS 76

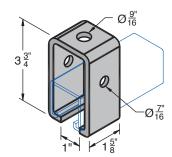
800-242-9366 | HAYDONCORP.COM

A (I.D.)

"U" SHAPE FITTINGS

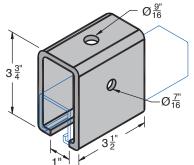
B-611 "U" SUPPORT

Wt. 107#/C



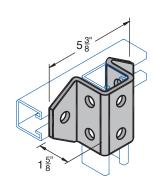
B-612 "U" SUPPORT

Wt. 233#/C



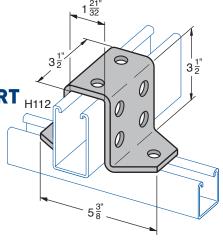
B-613 "U" SUPPORT

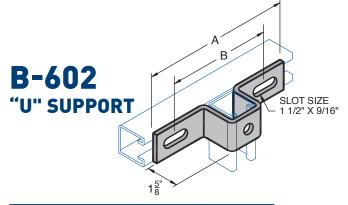
Wt. 167#/C



B-614 "U" SUPPORT H112

Wt. 266#/C

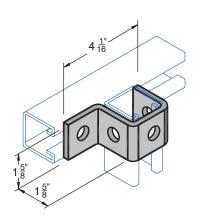




Catalog No.	Α	В	Wt./100 Pcs.
B-602-1	71/4"	41/8"	103
B-602-2	81/2"	5%"	115
B-602-3	10¾"	71/4"	135

B-616 "U" FITTING

Wt. 88#/C



Page Notes: 1/4" thick, 15/4" wide, holes 1/6" dia., spaced 17/4" on center and 13/16" from end.

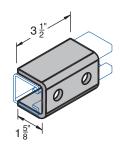
Finish: Electro-galvanized

SPLICE PLATES

B-609 TWO HOLE SPLICE CHANNEL

Wt. 123#/C

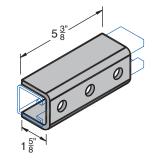
* Use with H-132, H-134



B-604 THREE HOLE SPLICE CHANNEL

Wt. 195#/C

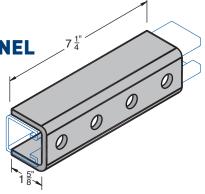
* Use with H-132, H-134



B-605 FOUR HOLE SPLICE CHANNEL

Wt. 233#/C

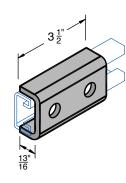
* Use with H-132, H-134



B-607 TWO HOLE SPLICE CHANNEL

Wt. 76#/C

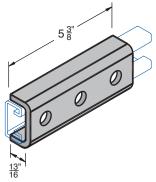
* Use with H-162, H-164



B-606 THREE HOLE SPLICE CHANNEL

Wt. 116#/C

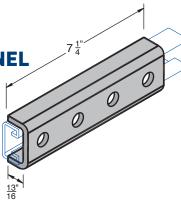
* Use with H-162, H-164



B-608 FOUR HOLE SPLICE CHANNEL

Wt. 128#/C

*Use with H-162, H-164



Page Notes: ¼" thick, 15%" wide, holes %6" dia., spaced 17%" on center and 13/16" from end. Finish: Electro-galvanized

Pictorial

38 Welded

50 Grip Lock Nuts & Hardware

64 General Fittings

Brackets

Electrical

Inserts &

Accessories

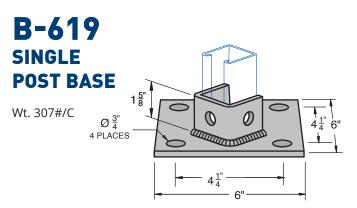
130 H-Block Rooftop Support Systems

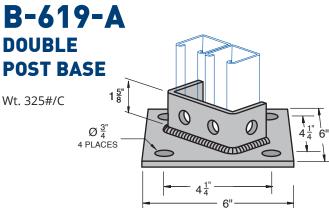
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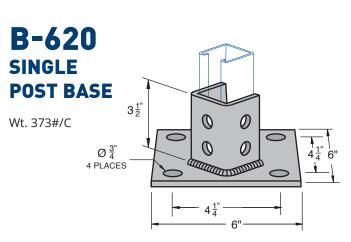
Cross Reference

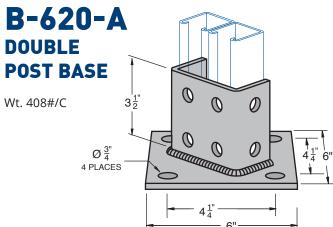
800-242-9366 HAYDONCORP.COM **GENERAL FITTINGS 78**

POST BASES



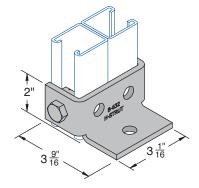






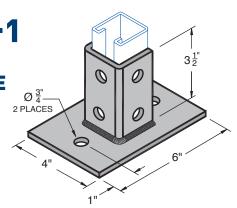
B-632 DOUBLE POST BASE

Wt. 112#/C

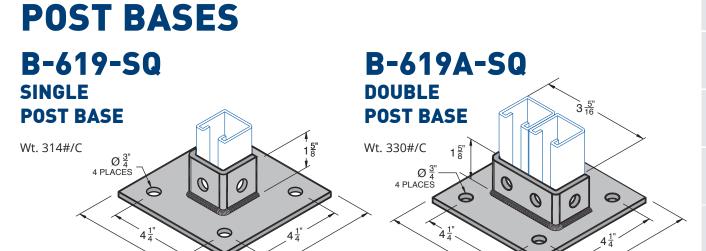


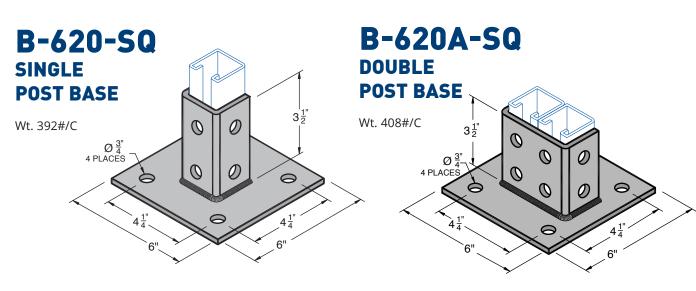
B-620-1 SINGLE POST BASE

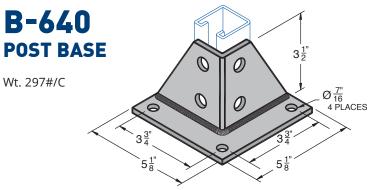
Wt. 358#/C



Page Notes: ¼" thick, 15%" wide, holes 5%6" dia., spaced 17%" on center and 13/16" from end. Finish: Electro-galvanized







Page Notes: %" thick, 1%" wide, holes $\%_6$ " dia., spaced 1%" on center and $^1\%_6$ " from end. Finish: Electro-galvanized

5 Pictorial Index

16 Channel

38 Welded Channel

50 Grip Lock Nuts & Hardware

56 Pipe Clamps

64 General Fittings

6"

86 Beam Clamps

92 Brackets

96 Electrical

108 Concrete Inserts & Accessories

116 Stainless Channels & Accessories

130 H-Block Rooftop Support Systems

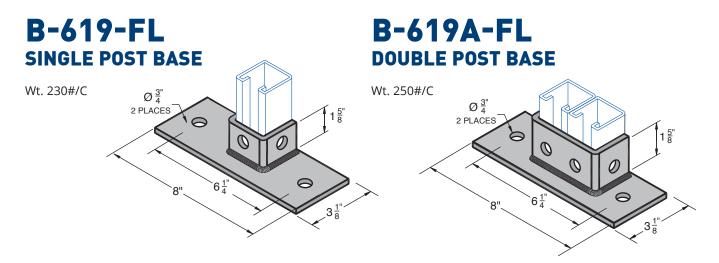
Technical Data

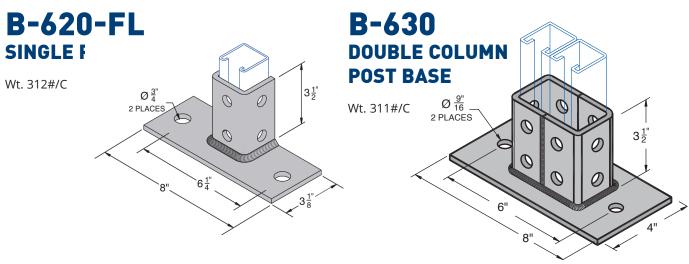
164 Cross Reference

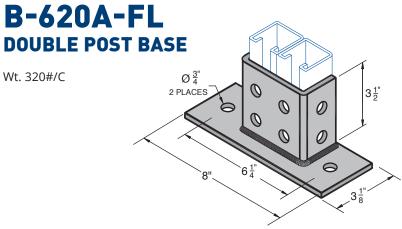
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POST BASES



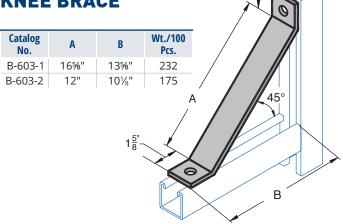




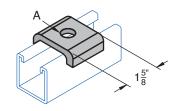
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Finish: Electro-galvanized



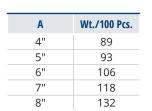


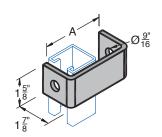
SW-201 SADDLE WASHER



Catalog No.	A	Wt./100 Pcs.
SW-201-1/ ₄	5/ ₁₆ "	14
SW-201-3/8	7/16"	14
SW-201-1/ ₂	%16"	14
SW-201-5/8	¹ 1/ ₁₆ "	13
SW-201-3/ ₄	¹³ / ₁₆ "	13

B-615 CLEVIS CONNECTOR





SAFETY END CAP

PLASTIC RED & WHITE

Size	Std. Pkg.	Wt./100 Pcs.	Use With Channel
1	100	5	H-112
2	100	2.8	H-132 and H-134
3	100	2.5	H-142
5	100	2	H-164

Pictorial Index

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50 Grip Lock Nuts & Hardware

56 Pipe Clamps

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130 H-Block Rooftop Support Systems

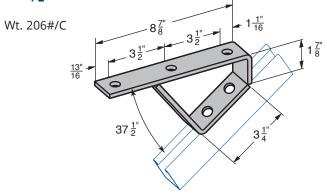
Technical Data

164 Cross Reference

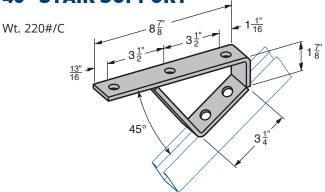
Page Notes: ¼" thick, 15%" wide, holes %6" dia., spaced 17%" on center and 13/16" from end. Finish: Electro-galvanized

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M-601 37¹/₂° STAIR SUPPORT

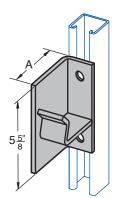


M-602 **45° STAIR SUPPORT**



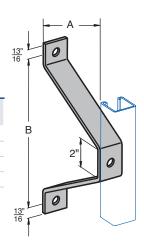
M-605 **SPOOL MOUNTING LEFT/RIGHT**

Catalog No.	А	Wt./100 Pcs.
M-605-1-L	3"	200
M-605-1-R	3"	200
M-605-2-L	3%"	220
M-605-2-R	3%"	220



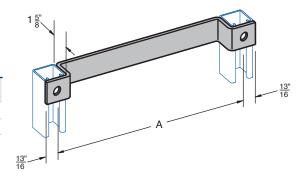
M-611 **WALL BRACKET**

Catalog No.	Α	В	Wt./100 Pcs.
M-611-1	23/8"	6"	110
M-611-2	43/8"	8"	164
M-611-3	6¾"	10"	200
M-611-4	83/8"	12"	253
M-611-5	10¾"	14"	328



M-610 **LADDER RUNG**

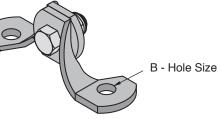
Catalog No.	Α	Wt./100 Pcs.
M-610-1	12"	170
M-610-2	15"	202
M-610-3	18"	234

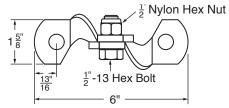


Page Notes: $\frac{1}{2}$ " thick, $\frac{1}{2}$ " wide, holes $\frac{1}{6}$ " dia., spaced $\frac{1}{6}$ " on center and $\frac{13}{16}$ " from end.

Finish: Electro-galvanized

HC-208-2 TWO HOLE HINGE CONNECTOR

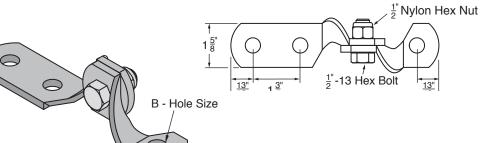


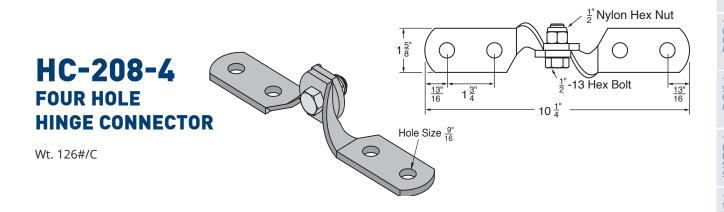


В	Wt./100 Pcs.
1/2"	90
5⁄8"	88
3/4"	86

HC-208-3 THREE HOLE HINGE CONNECTOR

В	Wt./100 Pcs.
1/2"	108
5%"	107
3/4"	106





Page Notes: $\frac{1}{8}$ " thick, $\frac{1}{8}$ " wide, holes $\frac{9}{16}$ " dia., spaced $\frac{1}{8}$ " on center and $\frac{1}{9}$ ₁₆" from end. Finish: Electro-galvanized

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Channel

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50 Grip Lock Nuts & Hardware

64 General Fittings

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Brackets

Electrical

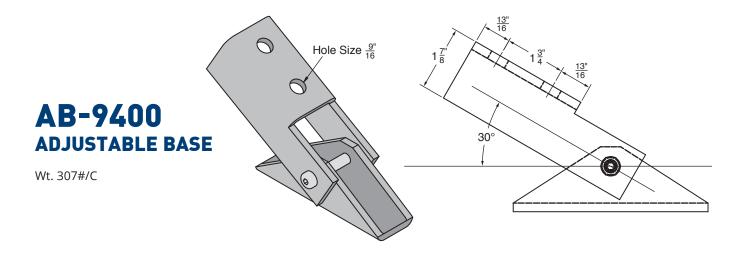
Inserts & Accessories

Accessories

130 H-Block Rooftop Support Systems

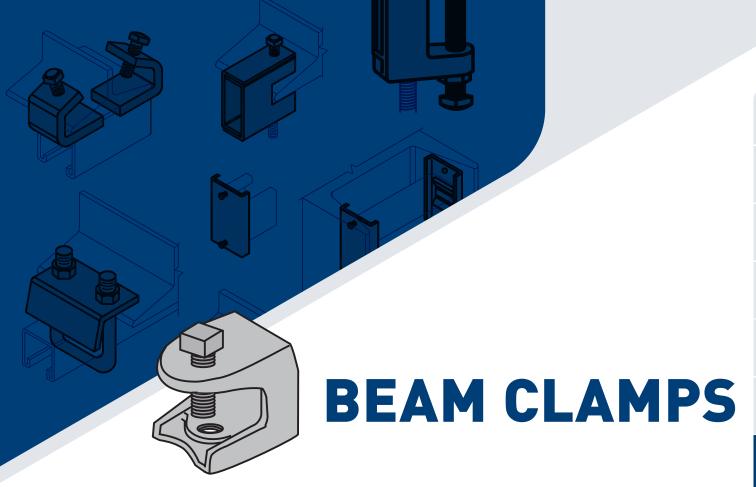
Technical Data

Cross Reference



Page Notes: $\frac{1}{3}$ " thick, $\frac{1}{3}$ " wide, holes $\frac{1}{6}$ " dia., spaced $\frac{1}{6}$ " on center and $\frac{13}{16}$ " from end.

Finish: Electro-galvanized



SPECIFICATIONS

GENERAL

H-STRUT General Fittings are designed to secure all H-STRUT 1%" wide channels, or threaded rod, to beams or supports for the purpose of running piping, conduit or tubing. All H-STRUT fittings are manufactured from ¼" thick carbon steel or cast malleable iron. The more popular beam clamps are illustrated on the following pages. However, there are hundreds of others available. Please contact the factory for any other clamps you may need.

ORDERING

Please specify catalog number and finish.

MATERIAL

H-STRUT fittings are manufactured from the following material:

Hot Rolled Steel Sheet ASTM A-1101
Cold Rolled Steel Sheet ASTM A-1008
Stainless Steel-Type 304/316 ASTM A-240
Malleable Cast Iron ASTM A-5742

FINISH

H-STRUT pipe clamps are available in the following finishes:

Electro Galvanized ASTM B-633 Hot Dipped Galvanized ASTM A-123 Zinc Trivalent Chromium ASTM B-633-85

PVC Coating - Available Upon Request

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96 Electrical

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116 Stainless Channels & Accessories

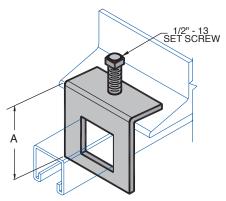
130 H-Block Rooftop Support Systems

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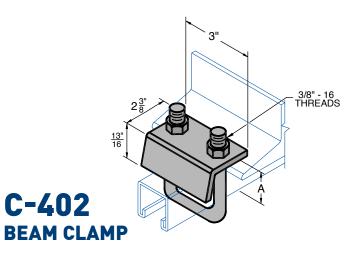
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800-242-9366 HAYDONCORP.COM BEAM CLAMPS 86

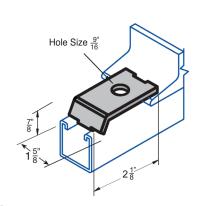


C-401 **BEAM CLAMP**

Catalog No.	Use With	Α	Wt./100 Pcs.
C-401-1	H-132	3½"	107
C-401-2	H-164	211/16"	98

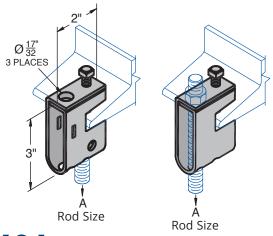


Catalog No.	Α	Wt./100 Pcs.
C-402-132	3"	89
C-402-122	5"	92



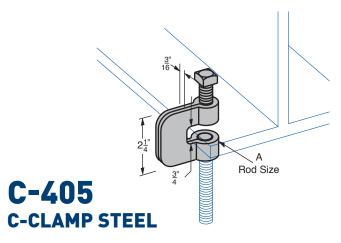
C-403 BEAM CLAMP

Wt. 30#/C



C-404 **BEAM CLAMP**

Catalog No.	Α	Wt./100 Pcs.
C-404-1	3/8"	46
C-404-2	1/2"	46



Wt./100 Pcs.

40

40

С	Catalog No.	Α	Wt./100 Pcs.
(C-405M-1	3/8"	32
(C-405M-2	1/2"	32

Wt. 92#/C

C-405M

_ 1/2" - 13 SET SCREW 1/2" - 13 x 1-1/2" SET SCREW MAX FLANGE THICKNESS 1" C-407 Ø 9" 2 PLACES **BEAM CLAMP**

MALLEABLE C-CLAMP

Rod Size

C-406 2" **BEAM CLAMP**

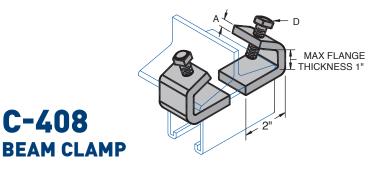
Wt. 66#/C

C-408

Catalog No.

C-405-1

C-405-2



Catalog No.	Α	A Flange D Thickness (Set Screw Included)		Wt./100 Pcs.
C-408-1	1/4"	Up to 34"	3/8"-16 x 11/2"	41
C-408-2	3/8"	Up to 34"	½"-13 x 1½"	62
C-408-3	1/2"	TBD	TBD	TBD

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86 Beam Clamps

Brackets

Electrical

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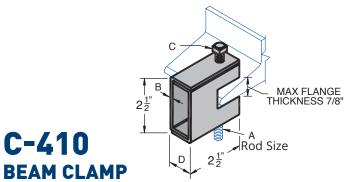
116 Stainless Channels & Accessories

130 H-Block Rooftop Support Systems

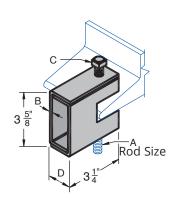
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800-242-9366 | HAYDONCORP.COM **BEAM CLAMPS 88**



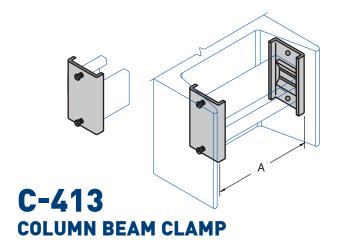




Catalog No.	Α	В	С	D	Wt./100 Pcs.
C-410-1	1/4"-20	1/8"	3/8" x 11/2"	7/8"	67
C-410-2	5∕ ₁₆ "-18	1/8"	¾" x 1½"	⁷ / ₈ "	67
C-410-3	3⁄8"-16	1/8"	3/8" x 11/2"	⁷ / ₈ "	67
C-410-4	3/8"-16	³ / ₁₆ "	½" x 1½"	5/ ₁₆ "	100
C-410-5	1/2"-13	³ / ₁₆ "	½" x 1½"	5/ ₁₆ "	100
C-410-6	1/2"-13	1/4"	½" x 1½"	5/ ₁₆ "	100
C-410-7	%"-11	1/4"	½" x 1½"	5/ ₁₆ "	130
C-410-8	%"-11	5/ ₁₆ "	%" x 1½"	1 5⁄ ₁₆ "	160
C-410-9	34"-10	5/ ₁₆ "	%" x 1½"	1 ⁵ / ₁₆ "	160

Catalog No.	Α	В	С	D	Wt./100 Pcs.
C-411-1	1/4"-20	1/8"	3/8" x 2"	121/32"	109
C-411-2	3⁄8"-16	³ / ₁₆ "	½" x 2"	11½ ₁₆ "	156
C-411-3	1⁄2"-13	1/4"	½" x 2"	111/16"	201

For beams between ¾" to 1%" thick flanges.

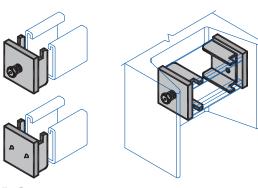


Catalog No.	Α	Wt./100 Pcs.		
C-413-1	9"	272		
C-413-2	12"	272		

NOTE:

- 1. Use only with H-132 and H-134
- 2. Sold only in pairs

C-410

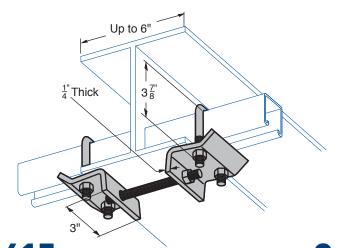


C-412 **COLUMN BEAM CLAMP**

Wt. 53#/C (pair)

NOTE:

- 1. Use only with H-132 and H-134
- 2. Sold only in pairs

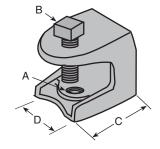


C-415
DOUBLE "U" BOLT
BEAM CLAMP

Catalog No.	Std. Pkg.	Wt./100 Pcs.
C-415 T1 6	10	204
C-415 T1 12	10	210
C-415 T2 6	10	226
C-415 T2 12	10	232

Specify 6" or 12" Max. Flange Width. T1 Use with H-132, H-134, H-142, H-152, H-164. T2 Use with H-112, H-122, H-132-A.

C-440 ELECTRICAL BEAM CLAMP

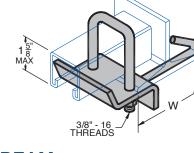


Catalog No.	A Rod Size	B Set Screw	С	D	Wt./100 Pcs.
C-440-1/4	1/4-20	5⁄ ₁₆ -18	13/8"	13/16"	24
C-440-5/16	5/16-18	³%-16	1¾"	1³⁄₁6"	24
C-440-3/8	3 ⁄ ₈ -16	1⁄2-13	11%"	1¾ ₁₆ "	65
C-440-1/2	1⁄2-13	1⁄2-13	23/8"	2½"	130

MATERIAL: Malleable Iron FINISH: Electro-Galvanized

APPLICATION: Rod support for beams with a flange thickness of 1/2" max.

ORDERING: Specify part # and rod size.



C-416
"U" BOLT BEAM
CLAMP WITH HOOK

Catalog No.	Std. Pkg.	Wt./100 Pcs.
C-416 T1 6	10	130
C-416 T1 12	10	142
C-416 T2 6	10	141
C-416 T2 12	10	153

Specify 6" or 12" Max. Flange Width. T1 Use with H-132, H-134, H-142, H-152, H-164. T2 Use with H-112, H-122, H-132-A. 5 Pictorial Index

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C-420 **TOP BEAM CLAMP**

Catalog No.	A Rod Size	В	С	D	E	F	Wt./100 Pcs.
C-420-1	3/8"	1½"	17/16"	3/4"	13/16"	3/4"	30
C-420-2	1/2"	1%"	1½"	3/4"	1¾"	7/8"	39
C-420-3	5⁄8"	1½"	1½"	3/4"	13/32"	1"	40
C-420-4	3/4"	1¾"	1¾"	11/16"	15/16"	11/4"	67

MATERIAL: Malleable Iron

FINISH: Plain/Electro-Galvanized

APPLICATION: Recommended for use under roof installations with bar joist type construction where thickness of joist does not exceed \S_8 inch.

ORDERING: Specify catalog #, rod size and finish.

C-430 **BEAM CLAMP**

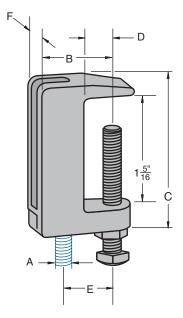
Catalog No.	A Rod Size	В	С	D	E	F	Wt./100 Pcs.
C-430-1	3/8"	17/16"	2"	3/4"	13/16"	3/4"	38
C-430-2	1/2"	1%"	21/16"	3/4"	11/4"	7/8"	49
C-430-3	5⁄8"	1¾"	21/4"	3/4"	11/4"	1"	66
C-430-4	3/4"	1%"	2¾"	3/4"	1%"	1%"	83

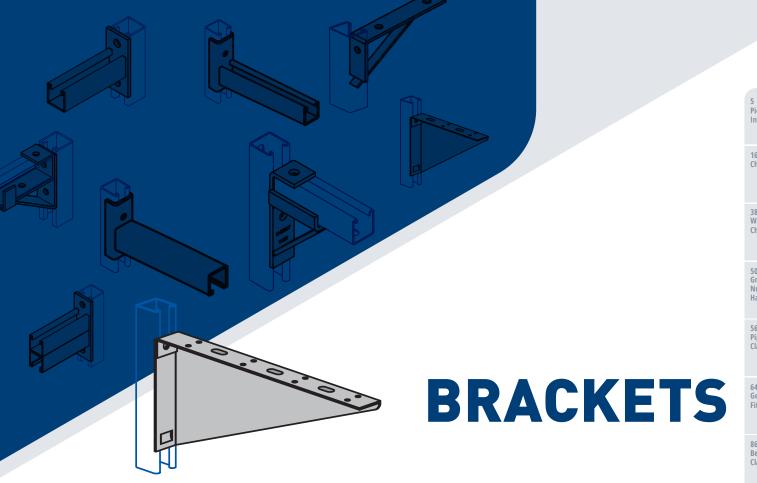
MATERIAL: Malleable Iron

FINISH: Plain/Electro-Galvanized

APPLICATION: Recommended for use under roof installations with bar joist type construction where thickness of joist does not exceed $1\frac{1}{4}$ inch.

ORDERING: Specify catalog #, rod size and finish.





SPECIFICATIONS

GENERAL

H-STRUT Brackets are designed to support pipe or conduit either suspended from threaded rod or supported as a cantilever from the wall.

Note: These brackets can also be used in

conjunction with electrical fittings.

Hot Rolled Steel Sheet

Cold Rolled Steel Sheet

Stainless Steel-Type 304/316

ASTM A-1011

ASTM A-240

Aluminum ASTM B-221

MATERIAL

H-STRUT Hanging Supports are produced from standard channels. All hole dimensions are $\%_6$ " diameter, which are located on the trapezes 1" from the end. Holes are located $^{13}\%_1$ " from the end, $1\%_8$ " on centers on the brackets.

FINISH

H-STRUT brackets are available in the following finishes:

Electro Galvanized ASTM B-633
Hot Dipped Galvanized ASTM A-123
Zinc Trivalent Chromium ASTM B-633-85
Powder Coated Supr-Green ASTM B-117
Powder Coated White ASTM B-117
Powder Coated Black ASTM B-117
Powder Coated Gray ASTM B-117
PVC Coating - Available Upon Request

ORDERING

Specify catalog number, length and finish.

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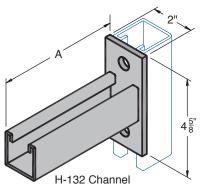
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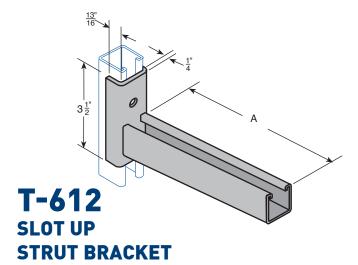


T-610 **SINGLE REVERSIBLE STRUT BRACKET**

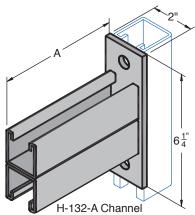
ORDERING: Specify catalog number, length (A) and finish.

Catalog No.	Size A	Uniform Load Capacity (Lbs)
T-610-6	6"	1,932
T-610-12	12"	1,107
T-610-18	18"	759
T-610-24	24"	332
T-610-48	48"	

- 1. Loads Based On Actual Independent Lab Testing On 12 Gage Channel
 2. Safety Factor = 2.5



Α	Wt./100 Pcs.
6"	191
12"	291

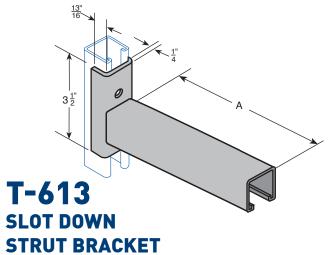


T-611 **DOUBLE CHANNEL BRACKET**

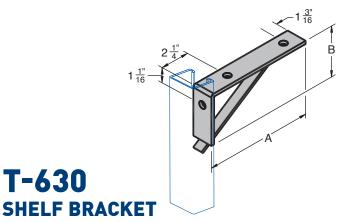
ORDERING: Specify catalog number, length (A) and finish.

Catalog No.	Size A	Uniform Load Capacity (Lbs)
T-611-6	6"	2,805
T-611-12	12"	1,621
T-611-18	18"	1,234
T-611-24	24"	905
T-611-30	30"	727
T-611-34	TBD	TBD
T-611-36	36"	600
T-611-41	TBD	TBD

- Loads Based On Actual Independent Lab Testing On 12 Gage Channel
- 2. Safety Factor = 2.5



Α	Wt./100 Pcs.
6"	191
12"	291



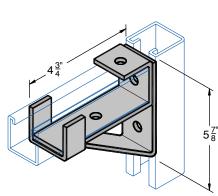
Catalog No.	Size	Α	В	Uniform Load*	Wt./100 Pcs.
T-630	6"	TBD	TBD	TBD	TBD
T-630-1	8"	8½"	4"	800	168
T-630-2	10"	10½"	4"	800	202
T-630-3	12"	12½"	6"	900	258
T-630-4	14"	14½"	6"	900	292
T-630-5	16"	16½"	6"	1,200	381
T-630-6	18"	18½"	6"	1,200	416
T-630-7	20"	20½"	6"	1,000	461

6³/₈

T-617 **BRACKET**

Wt. 226 #/C

NOTE: Use with H-132 and H-134 channel.

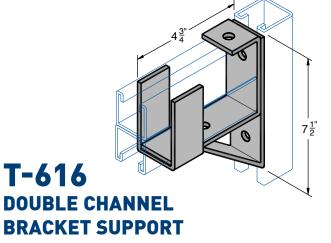


T-615 **SINGLE CHANNEL BRACKET SUPPORT**

Wt. 230 #/C

T-630

NOTE: Use with H-132 and H-134 channel.



Wt. 275 #/C

NOTE: Use with H-132-A and H-134-A channel.

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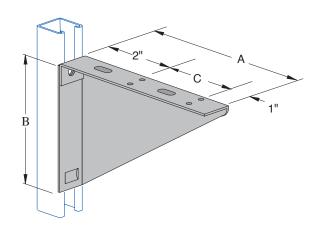
Stainless Channels & Accessories

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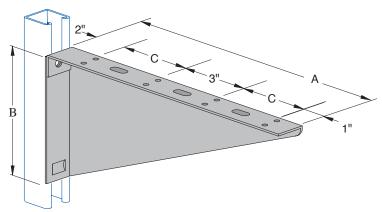
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T-620 **SHELF BRACKET**

(Right-Hand Shown)

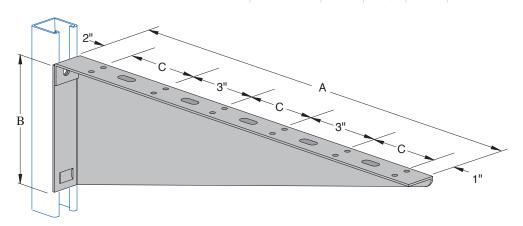
Catalo	og No.	A	В	C	Wt./100
Left Hand	Right Hand	n	ь	·	Pcs.
T-620/6-L	T-620/6-R	6"	215/16"	3"	56
T-620/8-L	T-620/8-R	8"	215/16"	5"	82
T-620/10-L	T-620/10-R	10"	215/16"	7"	112



T-621 **SHELF BRACKET**

(Right-Hand Shown)

Catalog No.		A	В	С	Wt./100
Left Hand	Right Hand	n	В	·	Pcs.
T-621/12-L	T-621/12-R	12"	37/16"	3"	134
T-621/14-L	T-621/14-R	14"	315/16"	4"	185
T-621/16-L	T-621/16-R	16"	47/16"	5"	198
T-621/18-L	T-621/18-R	18"	415/16"	6"	218
T-621/20-L	T-621/20-R	20"	57/16"	7"	258
T-621/22-L	T-621/22-R	22"	515/16"	8"	348

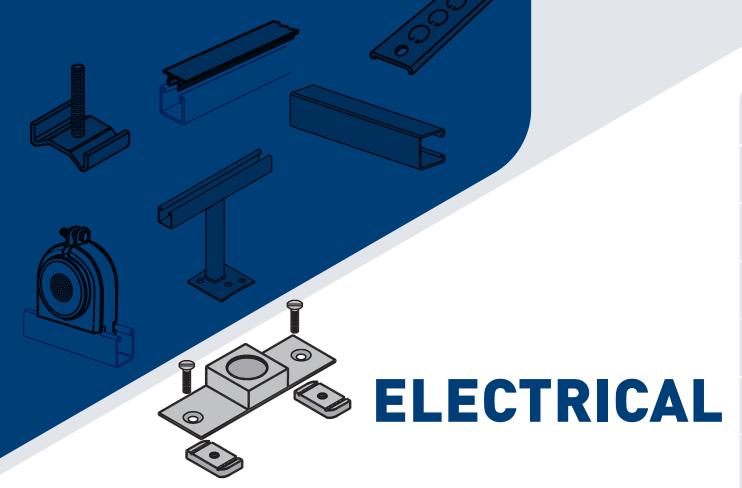


T-622 SHELF BRACKET

(Right-Hand Shown)

Catalog No.		A	В	r	Wt./100
Left Hand	Right Hand	A	В	·	Pcs.
T-622/24-L	T-622/24-R	24"	67/16"	5"	400
T-622/26-L	T-622/26-R	26"	615/16"	5 ¹ 1/ ₁₆ "	445
T-622/28-L	T-622/28-R	28"	77/16"	65/16"	493
T-622/30-L	T-622/30-R	30"	715/16"	7"	545

Page Notes: Hole Dim. $\%_{32}$ ", Slot Dim. $\frac{3}{8}$ " x 1"



SPECIFICATIONS

GENERAL

H-STRUT Closure Strips (C-900) are designed to fit all H-STRUT channels to make a surface raceway. Electrical Fittings are also designed to fit all H-STRUT channels.

LENGTH

H-STRUT Closure Strips stocked in 10 ft. lengths. Other lengths available upon request.

UL LISTED ELECTRICAL PRODUCTS

Channel Raceway Channel Raceway Closure Strip Channel Raceway Base Channel Raceway Fittings



ORDERING

Specify catalog number, size when required, and finish, if other than standard.

MATERIAL

Channels, Closure Strips and Accessories are manufactured from the following materials:

Hot Rolled Carbon Steel
Cold Rolled Carbon Steel
Plastic: green white black

ASTM A-1008

ASTM A-1011-04-SS

Plastic: green, white, black

Other materials available upon request

FINISH

Channels, Closure Strips and Accessories are available in the following finishes:

Pre-Galvanized ASTM A-653-G90
Hot Dipped Galvanized ASTM A-123
Zinc Trivalent Chromium ASTM B-633-85
Powder Coated Supr-Green ASTM B-117
Powder Coated White ASTM B-117
Powder Coated Black ASTM B-117
Powder Coated Gray ASTM B-117
Other finishes available upon request

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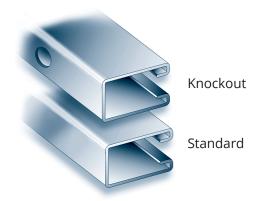
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SURFACE METAL RACEWAYS

The following table indicates the maximum number wires of different sizes and types that can be used for each raceway.

Insulation Type	Wire Size AWG	H-112 H-112-KO	H-122 H-122-KO	H-132, H-134 H-132-KO, H-134-KO	H-142 H-142-KO
	14	36	27	17	14
	12	31	23	14	12
AVA	10	27	19	12	10
	8	23	17	10	9
	6	14	10	6	5
	14	52	38	24	20
AVB, RH,	12	43	31	20	16
	10	36	27	17	14
RHH, RHW	8	20	14	9	7
	6	14	10	6	5
	14	197	145	92	76
FEP, FEPB,	12	147	108	68	56
	10	93	68	43	36
THHN, XHHN	8	46	34	21	17
	6	24	17	11	9
	14	127	93	59	49
RUH, RUW,	12	100	73	46	38
•	10	77	56	36	29
T, TW, XHHW	8	36	26	17	14
	6	21	15	9	8
	14	83	61	39	32
	12	68	50	32	26
THW	10	55	40	26	21
	8	29	21	13	11
	6	21	15	10	8



The following table represents the number of wires allowed when raceway is installed to support and supply electrical discharge type lighting fixtures when raceway wiring is suitable for 75°C, except wire suitable for 60°C may be used if a minimum clearance of ½" between fixture and raceway exists.

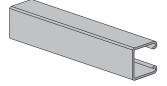
Insulation Type	Wire Size AWG	H-112 H-112-KO	H-122 H-122-KO	H-132, H-134 H-132-KO, H-134-KO	H-142 H-142-KO
AVA, AVB, FEP,	14	10	10	10	10
FEPB, RH, RHH,	12	10	10	10	10
	10	8	5	5	5
RHW, RUH, THHN,	8	6	4	4	4
THWN, THW, XHHW	6	4	4	4	3

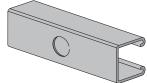


NOTE: The C-900 Closure Strip is required to complete the raceway enclosure in all cases.

SURFACE METAL RACEWAYS

H-132 & H-132-KO - 1%" X 1%" 12 Gauge Channel & Channel with Knock Outs





(See Pages 21 - 22)

Suitable for not more than the number of wires of the sizes and types indicated in the following tables. Intended to enclose circuits operating at potentials not exceeding 600 volts between conductors. In all cases, the C-900 closure strip is required to complete raceway closure.

Haydon's strut-type channel raceways and fittings are manufactured and tested to comply with the UL Standard for Safety for Strut-Type Channel Raceways and Fittings (UL 5B) in accordance with Article 384 of the 2002 National Electrical Code, NFPA 70.

- 1. Support spans for strut-type channel raceway shall not exceed 10 foot intervals.
- 2. No conductor larger than that for which the raceway is listed shall be installed in strut-type channel raceways. No wires under 14AWG or over 6AWG are allowed in any of Haydon's strut-type channel raceway. See tables 1 and 2 for a listing of the approved conductors for Haydon's strut-type channel raceways.
- 3. The number of conductors permitted in strut-type channel raceway shall not exceed the percentage fill using Table 384-22 and the applicable outside diameter of specific types and sizes of wire given in the tables in chapter 9 of the National Electrical Code. Table 384-22 lists two different percent fill areas depending on the use of internalor external joiners.
 - · Use 40% area fill with external joiners, and
 - 25% area fill for internal joiners.
- 4. Items in this catalog identified by the UL symbol provide for electrical continuity. Other items require the use of a separate grounding wire.
- 5. If strut-type channel raceway is connected to another wiring system, the raceway must be field-tapped adjacent to the wire entry point to accept a #10-32 or larger grounding screw. A plated or stainless steel screw may be used. A sheet metal screw is not acceptable. Drill and tap the grounding wire hole before installing wires in raceway or move installed wires out of the way to avoid damage. After drilling and tapping, remove metal chips and burrs before installing screw.

Table 1 is used to determine the type and number of wires used with strut-type channel raceway using external joiners. This table applies for all installations except for the support and supply of electric discharge type lighting fixtures.

Table 2 lists the maximum number of wires in the raceway when installed to support and supply electric discharge type lighting fixtures when raceway wiring is suitable for at least 70°C and clearance between fixture and raceway is at least 1/8".

Table 3 lists the maximum the number of wires in the raceway when installed to support and supply electric discharge type lighting fixtures when raceway wiring is suitable for 75°C, or wiring suitable for 60°C if a minimum clearance between fixture and raceway is at least 1/2".

Table - 1 [wire fill for raceway]					
Insulation Type	Wire Size AWG	No. Wires H-132, 132-KO			
	14	17			
	12	14			
AVA	10	12			
	8	10			
	6	6			
	14	24			
AVB, RH,	12	20			
RHH, RHW	10	17			
	8	9			
	6	6			
FEP,	14	81			
FEPB,	12	59			
THHN,	10	42			
,	8	21			
XHHN	6	11			
	14	84			
THHN,	12	61			
THWN	10	38			
IIIVVIN	8	21			
	6	14			
RUH,	14	58			
RUW.	12	45			
T, TW,	10	33			
XHHW	8	17			
VHHM	6	9			
	14	39			
	12	31			
THW	10	24			
	8	13			

Table - 2						
Insulation Type	Wire Size AWG	No. Wires H-132, 132-K0				
AVA, AVB, FEP, FEPB, RH, RHH,	14	6				
	12	6				
	10	5				
RHW, RUH, THHN, THWN,	8	4				
	6	2				
THW, XHHW	6	10				

Table - 3							
Insulation Type	Wire Size AWG	No. Wires H-132, 132-KO					
AVA, AVB, FEP,	14	10					
FEPB, RH, RHH,	12	10					
RHW, RUH, THHN, THWN, THW, XHHW	10	8					
	8	6					
	6	3					
	6	10					

NOTE: The C-900 Closure Strip is required to complete the raceway enclosure in all cases.

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C-900 **CLOSURE STRIP**



Wt. 47#/C ft.

Figure C-900 closure strip is used as a cover plate for closing slotted area of H-STRUT®. It is inserted before or after installation.

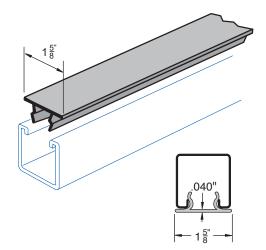
The closure strip fits all H-STRUT® channel sizes. It is available in standard lengths of 10 ft. Other lengths available to order.

Finish: Plain, power coated Supr-Green and

Pre-Galvanized.

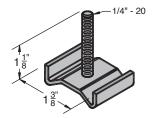
INSTALLATION

Step 1 - Place wires in the channel



Step 2 - The C-900 closure strip is snapped into place to create a raceway.



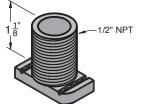


E-503-SN **FIXTURE STUD NUT**

Wt. 4#/C 14"-20 thd. x 114" long Finish: Electro-Galvanized

E-502 **ALUMINUM** WIRE STUD 1/2"

Wt. 8#/C



E-503 **FLUORESCENT FIXTURE NUT**

Wt. 2#/C Tapped for ¼" - 20 thd. Finish:Electro-Galvanized

E-504 **CONDUIT END CAP** FOR 1/2" OR 3/4" CONDUIT

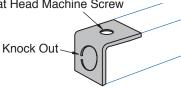


Catalog No.	Conduit Size	UL Listed	For Use With	Wt./100 Pcs.
E-504-1-½" KO	1/2"	-	H-122	27
E-504-2-½" KO	1/2"	UL	H-132	24
E-504-2-34" KO	3/4"	UL	H-132	24
E-504-3-½" KO	1/2"	-	H-142	21



14-20 %" Long Flat Head Machine Screw and Stut Nut supplied.

Hole for 1/4-20 x 5/8" for Flat Head Machine Screw



INSTALLATION

A grip-lock nut and flat head machine screw are used to fasten the end cap to channel.

The nut is placed as shown (parallel to the channel) and inserted.



When the screw is tightened the nut will rotate 90° and the teeth in the nut will lock onto the channel to ensure a tight connection.

The knock out is used to connect conduit as shown in the application examples.



APPLICATION EXAMPLES

EMT Conduit

The conduit connector and associated nut are attached to the end-cap prior to insertion.

Then, the end cap assembly is inserted and tightened.

A piece of conduit is added to the conduit connector fastened by the conduit screw.

Standard UL approved parts for conduit connection are used for this example.





Insert assembly,

and tighten the

machine screw.



Rigid Conduit

The rigid connector and associated nut are attached to the end-cap prior to insertion.

Then, the end cap assembly is inserted and tightened.

A piece of rigid conduit is threaded into the conduit connector.

Standard UL approved parts for conduit connection are used for this example.



Insert assembly, and tighten the machine screw.

Attach the conduit.





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E-501 1/2" OR 3/4" CONDUIT **CONNECTOR PLATE**

Wt. 28#/C

Finish: Electro-Galvanized



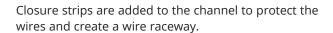
E-501 CONDUIT CONNECTOR PLATE

Grip-lock nut and flat head machine screws are used to fasten the connector plate to channel.

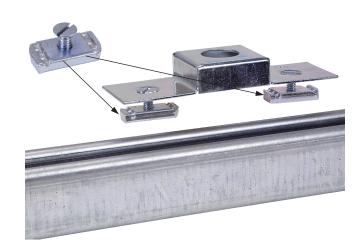
The nut is placed as shown (parallel to the channel) and inserted.

When the screw is tightened the nut will rotate 90° and the teeth in the nut will lock onto the channel to ensure a tight connection.

The hole on top is used to attach conduit or accessories as shown in application examples.



NOTE: Be sure that the gap between the E-504 fitting and the closure strip is no more than 1/16" (.0625)





INSTALLATION

EMT Conduit



The complete assembly for connecting EMT uses standard UL approved conduit connectors supplied by others.



The conduit connector is added to the conduit connector plate and the subassembly is installed as shown on the previous page.



EMT Conduit can now be attached to the subassembly.

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Rigid Conduit



The complete assembly for connecting Rigid / GRC uses standard UL approved conduit connectors supplied by others.



The conduit connector is added to the conduit connector plate and the subassembly is installed as shown on the previous page.



Rigid / GRC Conduit can now be attached to the subassembly.

Electrical Box



The complete assembly for connecting an electrical outlet box uses standard UL approved box and connectors supplied by others.



The box spacer is added to the conduit connector plate and the subassembly is installed as shown on the previous page.



The electrical box can now be attached to the subassembly.

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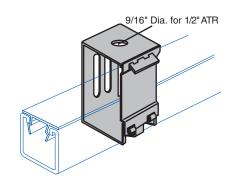
E-505 **SNAP TYPE FLUORESCENT FIXTURE HANGER**



Catalog No.	For Use With	UL LISTED	Wt./100 Pcs.
E-505	H-132	UL	25
E-505	H-134, H-142, H-152	-	25
E-505H	H-112, H-122	-	45



Maximum design load is 120 lbs. Safety factor of 3.



INSTALLATION

Step 1: The hanger is opened by releasing snap.



Step 3:



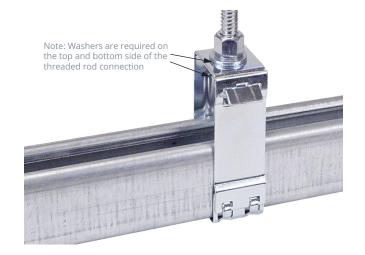


APPLICATION EXAMPLE

Threaded rod, hex nuts and washers are used to connect the hanger. The channel is installed as described above.

A channel closure strip is required on the channel to create a wire raceway.

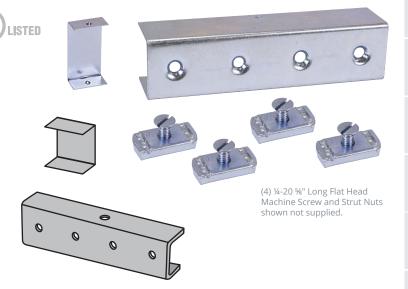
After the channel with closure strip is in place, the space between the closure strip and the top of the hanger allow removal of the strip for addition or removal of wire.



E-510 4-HOLE SPLICE CLEVIS WITH SPLICE CLIP

Finish: Electro-Galvanized. Includes splice clip only on E510-2. Hardware not included.

Catalog No.	For Use With	UL LISTED	Wt./100 Pcs.
E-510-1	H-122	-	115
E-510-2	H-132	UL	91
E-510-2	H-134	-	91
E-510-3	H-142	-	85
E-510-4	H-152	-	76
E-510-5	H-164	-	71



INSTALLATION

Grip-lock nut and flat head machine screws are used to fasten the connector plate to channel.

The nut is placed as shown (parallel to the channel) and inserted.

When the screw is tightened the nut will rotate 90° and the teeth in the nut will lock onto the channel to ensure a tight connection.



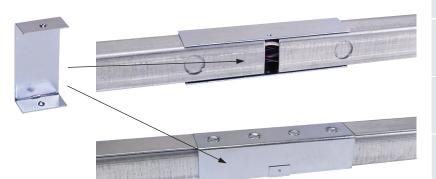




NOTE: Be sure that the gap between the two pieces of channel is no more than V_{16} " (.0625)

The splice clip snaps onto the clevis to cover any space between the channels and ensure that you have a protected race way.

Closure strips are added to the channel to protect the wires and create a wire raceway.



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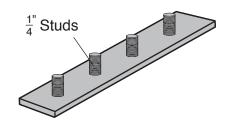
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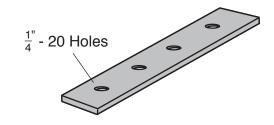
E-511 **STUD PLATE**

Wt. 40#/C Finish: Electro-Galvanized. Nuts not included.



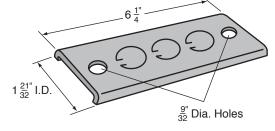
E-512 **TAPPED PLATE**

Wt. 24#/C Finish: Electro-Galvanized. Bolts not included.



E-513 **3 KNOCK-OUT PLATE**

Wt. 40#/C KO's for 1/2" conduit Finish: Electro-Galvanized





CC-1110 CABLE CLAMP

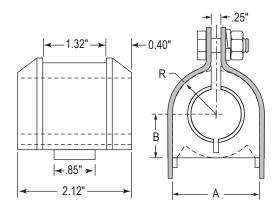
A unique new clamp designed to replace the porcelain and maple clamps, for the support of electrical cable.

Complete assembly consists of a thermoplastic elastomer cushion with a plated or stainless clamp and silicon bronze hardware.

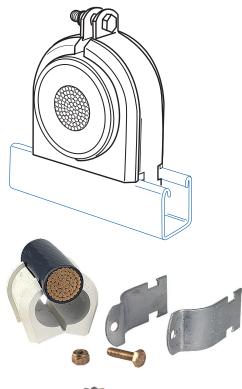
Cushion is a one-piece construction with tapered flange to protect the cable.

Cushion material is produced from a non-breakable, flame-retardant, U.V. resistant material, with a dielectric strength of 640 volts per mil.

Note: Available in stainless steel.



Catalog No.	Size	A	В	R	Total Height of Assembly	Wt./100 Pcs.	Pcs./ Carton	
Plated Steel Silicon Bronze Hardware								
CC1110-¾	3/8"	1.12	0.56	0.56	1.82	25	10	
CC1110-1/2	1/2"	1.12	0.56	0.56	1.82	25	10	
CC1110-%	5⁄8"	1.12	0.56	0.56	1.82	25	10	
CC1110-3/4	3/4"	1.62	0.81	0.81	2.34	37	10	
CC1110-7/8	7/8"	1.62	0.81	0.81	2.34	37	10	
CC1110-1	1"	1.62	0.81	0.81	2.34	37	10	
CC1110-11/8	11/8"	1.62	0.81	0.81	2.34	37	10	
CC1110-11/4	11/4"	2.12	1.06	1.06	2.86	58	10	
CC1110-13/8	13/8"	2.12	1.06	1.06	2.86	58	10	
CC1110-1½	1½"	2.12	1.06	1.06	2.86	58	10	
CC1110-1%	1%"	2.12	1.06	1.06	2.86	58	10	
CC1110-13/4	1¾"	2.62	1.31	1.31	3.5	76	10	
CC1110-1%	11/8"	2.62	1.31	1.31	3.5	76	10	
CC1110-2	2"	2.62	1.31	1.31	3.5	76	10	
CC1110-21/ ₈	21/8"	2.62	1.31	1.31	3.5	76	5	
CC1110-21/4	2¼"	3.12	1.56	1.56	4.05	90	5	
CC1110-23/8	23/8"	3.12	1.56	1.56	4.05	90	5	





The hinged cushion allows easy installation of the wire, but the components will not get separated and lost or broken.

Catalog No.	Size	Α	В	R	Total Height of Assembly	Wt./100 Pcs.	Pcs./ Carton	
Plated Steel Silicon Bronze Hardware								
CC1110-2½	2½"	3.12	1.56	1.56	4.05	90	5	
CC1110-2%	2%"	3.12	1.56	1.56	4.05	90	5	
CC1110-2¾	2¾"	3.62	1.81	1.81	4.75	109	5	
CC1110-27/ ₈	21/8"	3.62	1.81	1.81	4.75	109	5	
CC1110-3	3"	3.62	1.81	1.81	4.75	109	5	
CC1110-31/8	31/8"	3.62	1.81	1.81	4.75	109	5	
CC1110-31/4	3¼"	4.12	2.06	2.06	5.125	130	5	
CC1110-33/8	3¾"	4.12	2.06	2.06	5.125	130	5	
CC1110-3½	3½"	4.12	2.06	2.06	5.125	130	5	
CC1110-3%	3%"	4.12	2.06	2.06	5.125	130	5	
CC1110-3¾	3¾"	4.62	2.31	2.31	5.54	160	5	
CC1110-3%	3%"	4.62	2.31	2.31	5.54	160	5	
CC1110-4	4"	4.62	2.31	2.31	5.54	160	5	
CC1110-41/8	41/8"	4.62	2.31	2.31	5.54	160	5	
CC1110-41/4	41⁄4"	5	2.5	2.5	5.92	160	5	
CC1110-43/8	43/8"	5	2.5	2.5	5.92	160	5	
CC1110-4½	41/2"	5	2.5	2.5	5.92	160	5	

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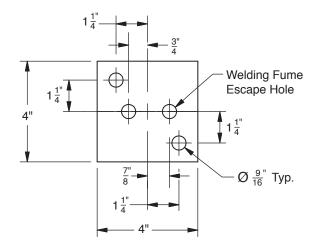
PS-7000 SERIES POLE SEPARATOR

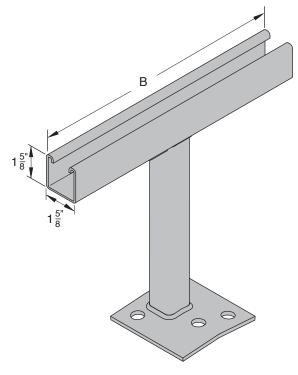
1%" X 1%" x 12 Gauge Channel 11 Gauge Pole wt./100 Pcs. - 365#

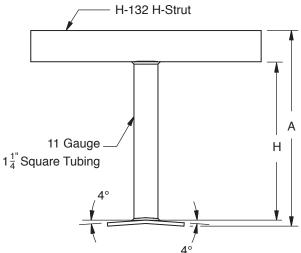
Pole Separators are manufactured from prime domestic structural hot rolled steel sheet conforming to ASTM A-1101. They have an electro-galvanized finish conforming to ASTM B-633.

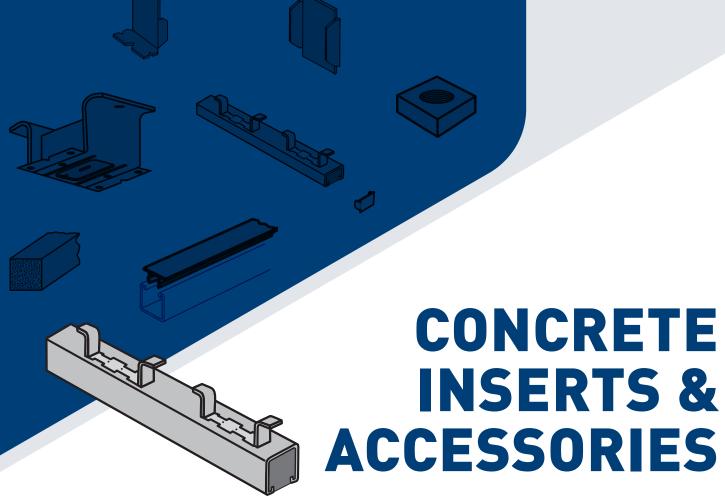
Catalog No.	Α	В	Н	Wt./100 Pcs.
PS-7000-1 EG	10"	12"	8.125"	3.96
PS-7000-2 EG	12"	12"	10.125"	4.23
PS-7000-3 EG	10"	16"	8.125"	4.53

Flat Pattern Base









SPECIFICATIONS

GENERAL

H-STRUT Concrete Inserts are designed for the attachment or suspension of framing, piping or equipment to concrete structures where a continuous insert slot is required.

Continuous Concrete Inserts are nailed to the forms through the knockout holes provided in the closure cap (see illustration on next page). Nails may be cut off after removal of the forms.

MATERIAL

H-STRUT Concrete Inserts and Accessories are produced from prime steel covering the following specifications:

Hot Rolled Carbon Steel ASTM A-1011-04-SS Cold Rolled Carbon Steel **ASTM A-1008** Stainless Steel - Type 304/316L ASTM A-240

FINISH

H-STRUT Concrete Inserts and Accessories are stocked in the following finishes:

Pre-Galvanized ASTM A-653-SS33 Hot Dipped Galvanized **ASTM A-123** Electro Galvanized ASTM B-633

LENGTH

H-STRUT Concrete Inserts are produced and stocked in 10 and 20 foot lengths. Other lengths are available upon request.

ORDERING

Specify catalog number, length or size where required and finish when necessary.

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H-132-IN **CONCRETE INSERT**

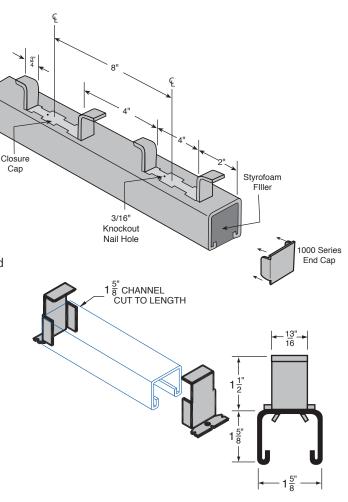
CHANNEL: 1%" x 1%" x 12 Gauge Stocked in Pre-Galvanized & Plain in 10' & 20' lengths.

Other lengths available

FEATURES

- ▶ Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.
- ▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.
- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load Per 12" Section
H-132-IN	12	194	2000
H-132-IN	18	291	2000
H-132-IN	24	388	2000
H-132-IN	30	485	2000
H-132-IN	36	582	2000
H-132-IN	48	776	2000
H-132-IN	60	970	2000
H-132-IN	72	1164	2000
H-132-IN	84	1358	2000
H-132-IN	96	1552	2000
H-132-IN	108	1746	2000
H-132-IN	120	1940	2000
H-132-IN	240	3880	2000



H-Strut Concrete Inserts are supplied with the 1000 series end cap and a Styrofoam strip or Plastic Closure (C-900P) inserted into the channel to prevent any concrete seepage.

H-142-IN **CONCRETE INSERT**

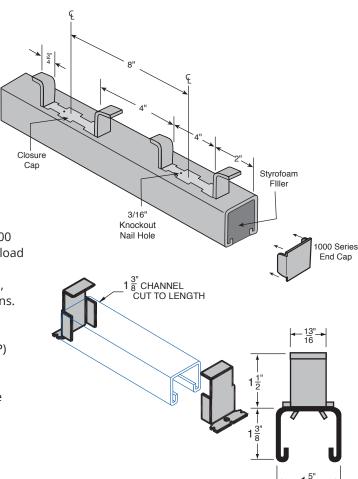
Channel: 1%" x 1%" x 12 Gauge Stocked in Pre-Galvanized & Plain in 10' & 20' lengths.

Other lengths available

FEATURES

- Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.
- ▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.
- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load
H-142-IN	3	87	500 Lbs.
H-142-IN	4	103	800 Lbs.
H-142-IN	6	134	1000 Lbs.
H-142-IN	8	206	1200 Lbs.
H-142-IN	12	188	
H-142-IN	18	282	
H-142-IN	24	376	
H-142-IN	30	470	
H-142-IN	36	564	
H-142-IN	48	752	No More
H-142-IN	60	940	Than 1800 Lbs.
H-142-IN	72	1128	Per 12" Section
H-142-IN	84	1316	
H-142-IN	96	1504	
H-142-IN	108	1692	
H-142-IN	120	1880	
H-142-IN	240	3760	



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H-152-IN **CONCRETE INSERT**

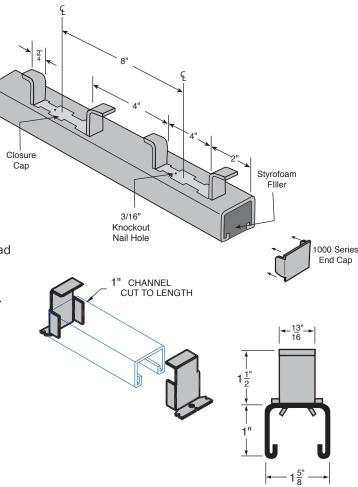
CHANNEL: 1" x 1%" x 12 Gauge Stocked in Pre-Galvanized & Plain in 10' & 20" lengths.

Other lengths available.

FEATURES

- Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.
- ▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.
- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- > Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- ▶ When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load
H-152-IN	3	41	450 Lbs.
H-152-IN	4	54	600 Lbs.
H-152-IN	6	81	850 Lbs.
H-152-IN	8	108	1100 Lbs.
H-152-IN	12	162	
H-152-IN	18	243	
H-152-IN	24	324	
H-152-IN	30	405	
H-152-IN	36	486	
H-152-IN	48	648	No More
H-152-IN	60	810	Than 1700 Lbs.
H-152-IN	72	972	Per 12" Section
H-152-IN	84	1134	
H-152-IN	96	1296	
H-152-IN	108	1458	
H-152-IN	120	1620	
H-152-IN	240	3240	



H-172-IN **CONCRETE INSERT**

CHANNEL: %" x 1%" x 12 Gauge Stocked in Pre-Galvanized & Plain in 10' & 20' lengths.

Other lengths available

FEATURES

 Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.

Closure

Cap

▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.

- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load
H-172-IN	3	35	450 Lbs.
H-172-IN	4	46	600 Lbs.
H-172-IN	6	70	850 Lbs.
H-172-IN	8	93	1100 Lbs.
H-172-IN	12	139	
H-172-IN	18	209	
H-172-IN	24	278	
H-172-IN	30	348	
H-172-IN	36	417	
H-172-IN	48	556	No More
H-172-IN	60	695	Than 1700 Lbs.
H-172-IN	72	834	Per 12" Section
H-172-IN	84	973	
H-172-IN	96	1112	
H-172-IN	108	1251	
H-172-IN	120	1390	
H-172-IN	240	2780	

Styrofoam Filler 3/16" Knockout Nail Hole 1000 Series End Cap 13/16 1 5/8" -

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H-164-IN **CONCRETE INSERT**

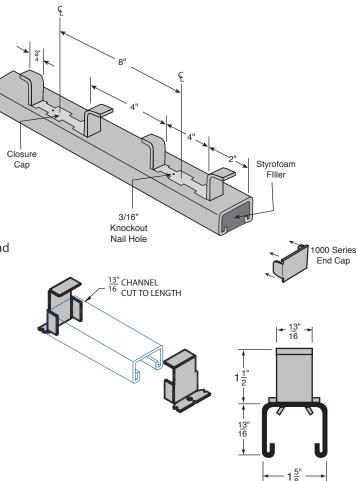
CHANNEL: 13/16" x 15/8" x 14 Gauge **Stocked in Pre-Galvanized &** Plain in 10' & 20' lengths.

Other lengths available

FEATURES

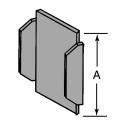
- Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.
- ▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.
- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load
H-164-IN	3	30	450 Lbs.
H-164-IN	4	40	600 Lbs.
H-164-IN	6	60	850 Lbs.
H-164-IN	8	80	1100 Lbs.
H-164-IN	12	121	
H-164-IN	18	181	
H-164-IN	24	242	
H-164-IN	30	302	
H-164-IN	36	363	
H-164-IN	48	484	No More
H-164-IN	60	605	Than 1700 Lbs.
H-164-IN	72	726	Per 12" Section
H-164-IN	84	847	
H-164-IN	96	968	
H-164-IN	108	1089	
H-164-IN	120	1210	
H-164-IN	240	2420	



1000 SERIES END CAP

The 1000 Series End Cap is supplied on all Concrete Inserts longer than 12". End Caps may be ordered separately.

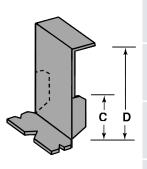


FINISH: Electro-Galvanized

Catalog No.	Use With H-STRUT	Α	Wt./100 Pcs.
1000-EC-1	H-132	1%"	7
1000-EC-2	H-142	13/8"	6
1000-EC-3	H-152	1"	4
1000-EC-5	H-164	13/16"	4
1000-EC-6	H-122	2¾"	16
1000-EC-7	H-112	37/32"	19
1000-EC-8	H-134	15%"	10

1001 SERIES END CAP

The 1001 Series-Anchor End Cap is furnished on all Inserts up to 12" in length and provides nail lugs at each end of the Insert. End Caps may be ordered separately.



FINISH: Electro-Galvanized

Catalog No.	Use With H-STRUT	С	D	Wt./100 Pcs.
1001-EC-1	H-132	1.415	31/8"	22
1001-EC-2	H-142	1.165	21/8"	20
1001-EC-3	H-152	0.79	2½"	18

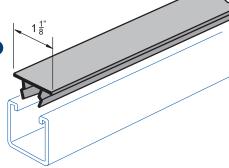
C-900P **PLASTIC CLOSURE STRIP**

H-1200

SPOT INSERT

Wt. .5 oz./ft.

MATERIAL: High impact polystyrene plastic. Stocked in black, white and green 10' lengths. Use with all 1%" channel and inserts.

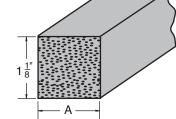


Designed to be used with N1200 spot insert nuts, a \%" x 1\%" knock-out is removed after concrete pour. The spot insert nut is the slot, and then the rod screwed into the nut. The nut is secured in place by turning the rod. Lateral adjustment is made by loosening the nut and relocating.

FINISH: Electro-Galvanized

STYROFOAM FILLER

Catalog No.	A
H-142-IN	11/4"
H-152-IN	7/8"
H-164-IN	3/4"



N-1200 **SQUARE NUT FOR SPOT INSERT**

Nut must be placed in the spot insert before

the rod can be screwed into the nut.

FINISH: Electro-Galvanized

Catalog No.	А	Wt./100 Pcs.
N-1200-1/4	1/4-20	12
N-1200-3/8	³ ⁄ ₈ -16	16
N-1200-1/2	1⁄2-13	20
N-1200-%	% -11	19
N-1200-3/4	3/4-10	16
N-1200-7/8	7/8-9	15

Pictorial

Channel

Welded

Grip Lock Nuts & Hardware

General

Brackets

Electrical

Accessories

H-Block Rooftop Support Systems

Technical

Cross



SPECIFICATIONS

GENERAL

H-STRUT channels are manufactured by a series of forming dies or rolls, which progressively cold work the strip steel into the desired channel configuration. This method produces a cross section of uniform dimensions within a tolerance of plus or minus 0.015" on outside dimensions.

MATERIAL - CHANNELS

H-STRUT stainless steel channels are produced from steel covering the following specifications:

▶ ASTM A-240, Type 304, Type 316L, Heat Resisting Chromium Nickel Stainless Steel Plate, Sheet Strip.

ACCESSORIES

ASTM A-240, Type 304, Type 316 Stainless Steel

LENGTH

H-STRUT Channels are produced and stocked in 10 and 20 foot lengths with a tolerance of $\pm \frac{1}{8}$ ".

Other lengths are available upon request.

LOADING DATA

When calculating load at center of span, multiply load from table by 0.5 and deflection by 0.8.

ORDERING

Specify catalog number, finish and length.

Pictorial Index

16 Channel

38 Welded Channel

50 Grip Lock Nuts & Hardware

> i6 Pipe Clamps

64 General Fittings

Beam Clamps

Brackets

96 Electrical

108 Concrete Inserts & Accessories

116 Stainless Channels & Accessories

130 H-Block Rooftop Support Systems

154 Technical

164 Cross

76

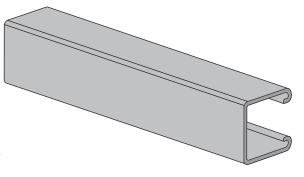
^{*}See page 37 for Fabrication Data ordering.

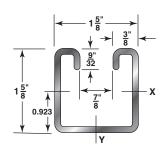
^{*}See page 38 for other Welding Combinations.

H-132-SS

15/8" X 15/8" **12 Gauge Channel** wt./100 ft. - 194#

Stocked in Type 304 and 316L grade Stainless Steel, in 10 & 20 ft. lengths.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis		
No.	Lbs.	Section Sq. In.	l in⁴	S in ³	r in.	l in⁴	S in³	r in.
H-132	1.94	0.552	0.188	0.208	0.584	0.236	0.29	0.654

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

		Static Beam Load (X-X Axis)						Column Loading Data			
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection		Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	3,480	0.01	3,480	3,480	3,480	1.9	3,850	12,240	11,940	11,480	10,960
18	2,320	0.03	2,320	2,320	2,320	2.9	3,710	11,540	10,960	10,130	9,290
24	1,740	0.06	1,740	1,740	1,740	3.9	3,530	10,690	9,850	8,740	7,710
30	1,390	0.09	1,390	1,390	1,310	4.9	3,330	9,780	8,740	7,470	6,380
36	1,160	0.13	1,160	1,160	910	5.8	3,120	8,880	7,710	6,380	5,310
42	990	0.17	990	990	670	6.8	2,910	8,020	6,800	5,470	4,430
48	870	0.23	870	770	510	7.8	2,710	7,240	6,000	4,690	3,810
60	700	0.35	660	490	330	9.7	2,340	5,910	4,690	3,630	2,960
72	580	0.51	460	340	230	11.6	2,040	4,840	3,810	2,960	2,400
84	500	0.69	340	250	170	13.6	1,800	4,040	3,200	2,480	1,980
96	430	0.9	260	190	130	15.5	1,600	3,480	2,750	2,110	1,670
108	390	1.14	200	150	100	17.5	1,440	3,050	2,400	1,820	**
120	350	1.41	160	120	80	19.4	1,290	2,700	2,110	**	**
144	290	2.03	110	90	60	23.3	1,060	2,180	1,670	**	**
168	250	2.77	80	60	40	27.2	**	1,790	**	**	**
180	230	3.18	70	50	40	29.1	**	**	**	**	**
192	220	3.61	60	50	NR	31	**	**	**	**	**
216	190	4.57	50	40	NR	34.9	**	**	**	**	**
240	170	5.65	40	NR	NR	38.8	**	**	**	**	**

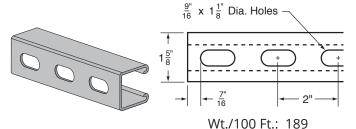
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

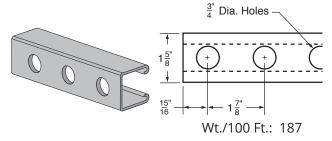
OS3 by 90%, OS by 88%, RS-MOD (¾ holes) by 88%, RS-MOD (¾ holes) by 85%, RS3 (¾6 holes) by 88%, KO by 82%.

4. Refer to page 48 for reduction factors for unbraced lengths.

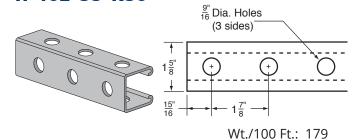
H-132-SS-0S



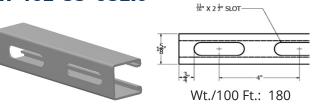
H-132-SS-RS-MOD



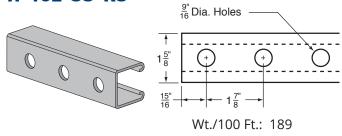
H-132-SS-RS3



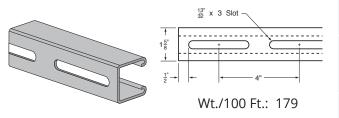
H-132-SS-0S2.5



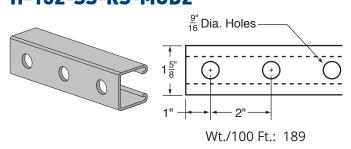
H-132-SS-RS



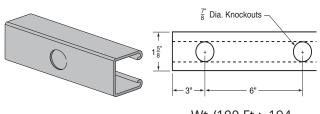
H-132-SS-0S3



H-132-SS-RS-MOD2



H-132-SS-KO



Wt./100 Ft.: 194

5 Pictorial Index

16 Channel

38 Welded Channel

50 Grip Lock Nuts & Hardware

56 Pipe Clamps

64 General Fittings

86 Beam Clamps

Brackets

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108 Concrete Inserts & Accessories

Accessories

130 H-Block Rooftop Support Systems

154 Technical Data

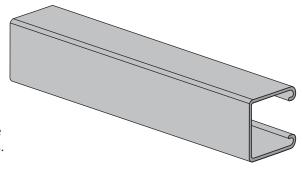
164 Cross Reference

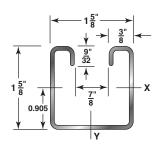
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H-134-SS

1%" X 1%" **14 Gauge Channel** wt./100 ft. - 145#

Stocked in Type 304 and 316L grade Stainless Steel, in 10 & 20 ft. lengths.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis			
No.	Lbs.		l in⁴	S in ³	r in.	l in⁴	S in ³	r in.	
H-134	1.45	0.416	0.149	0.166	0.598	0.183	0.225	0.663	

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

			Static Beam L	oad (X-X Axis))		Column Loading Data				
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	ı	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	2,790	0.01	2,790	2,790	2,790	1.5	3,050	9,230	9,000	8,640	8,230
18	1,860	0.03	1,860	1,860	1,860	2.2	2,930	8,690	8,230	7,550	6,830
24	1,400	0.06	1,400	1,400	1,400	2.9	2,770	8,010	7,310	6,350	5,420
30	1,120	0.09	1,120	1,120	1,040	3.6	2,590	7,250	6,350	5,200	4,190
36	930	0.13	930	930	720	4.4	2,390	6,470	5,420	4,190	3,210
42	800	0.18	800	800	530	5.1	2,180	5,700	4,570	3,350	2,580
48	700	0.23	700	610	410	5.8	1,980	4,990	3,830	2,760	2,160
60	560	0.36	520	390	260	7.3	1,620	3,740	2,760	2,050	1,640
72	470	0.51	360	270	180	8.7	1,370	2,860	2,160	1,640	1,330
84	400	0.7	270	200	130	10.2	1,190	2,320	1,780	1,370	1,120
96	350	0.91	200	150	100	11.6	1,050	1,950	1,520	1,180	960
108	310	1.16	160	120	80	13.1	940	1,690	1,330	1,030	**
120	280	1.43	130	100	70	14.5	850	1,500	1,180	**	**
144	230	2.06	90	70	50	17.4	710	1,220	960	**	**
168	200	2.8	70	50	30	20.3	**	1,020	**	**	**
180	190	3.21	60	40	30	21.8	**	940	**	**	**
192	170	3.66	50	40	30	23.2	**	**	**	**	**
216	160	4.63	40	30	NR	26.1	**	**	**	**	**
240	140	5.72	30	NR	NR	29	**	**	**	**	**

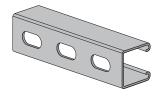
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

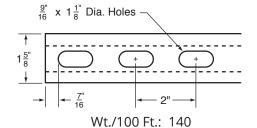
- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:
 - KO by 82%.

OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

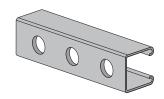
4. Refer to page 48 for reduction factors for unbraced lengths.

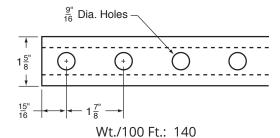
H-134-SS-0S



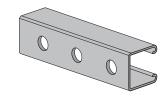


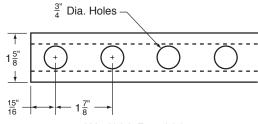
H-134-SS-RS



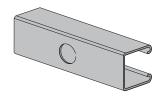


H-134-SS-RS-MOD

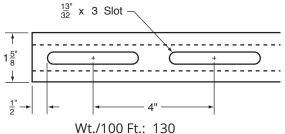




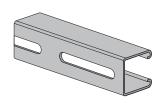
H-134-SS-0S3

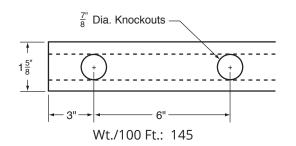


Wt./100 Ft.: 139



H-134-SS-KO





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154 Technical Data

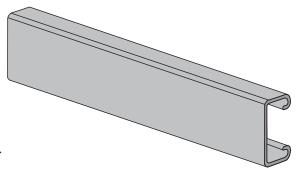
164 Cross Reference

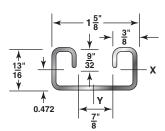
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H-164-SS

¹³/₁₆" X 15/8" **14 Gauge Channel** wt./100 ft. - 103#

Stocked in Type 304 and 316L grade Stainless Steel, in 10 & 20 ft. lengths.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis		
No.	Lbs.	Section Sq. In.	l in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-164	1.03	0.294	0.027	0.058	0.303	0.11	0.135	0.612

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

			Static Beam L	oad (X-X Axis)		Column Loading Data				
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	970	0.03	970	970	970	1	2,010	6,500	6,340	6,090	5,820
18	640	0.06	640	640	520	1.5	1,890	6,120	5,820	5,410	5,010
24	480	0.11	480	440	300	2.1	1,740	5,690	5,270	4,700	3,980
30	390	0.17	380	280	190	2.6	1,590	5,240	4,700	3,800	2,930
36	320	0.25	260	200	130	3.1	1,420	4,790	3,980	2,930	2,050
42	280	0.33	190	140	100	3.6	1,250	4,200	3,270	2,170	1,510
48	240	0.44	150	110	70	4.1	1,090	3,620	2,600	1,660	1,150
60	190	0.68	90	70	50	5.2	830	2,520	1,660	1,060	**
72	160	0.98	70	50	30	6.2	650	1,750	1,150	**	**
84	140	1.34	50	40	20	7.2	**	1,280	**	**	**
96	120	1.75	40	30	20	8.2	**	**	**	**	**
108	110	2.21	30	20	10	9.3	**	**	**	**	**
120	100	2.73	20	20	NR	10.3	**	**	**	**	**
144	80	3.93	20	NR	NR	12.4	**	**	**	**	**
168	70	5.34	NR	NR	NR	14.4	**	**	**	**	**
180	60	6.13	NR	NR	NR	15.5	**	**	**	**	**
192	60	6.98	NR	NR	NR	16.5	**	**	**	**	**
216	50	8.83	NR	NR	NR	18.5	**	**	**	**	**
240	50	10.91	NR	NR	NR	20.6	**	**	**	**	**

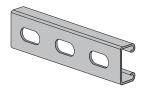
Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:
 - KO by 82%.

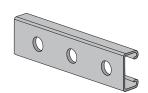
OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (¾ holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

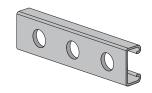
H-164-SS-0S



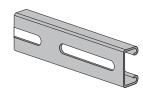
H-164-SS-RS



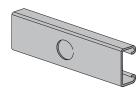
H-164-SS-RS-MOD

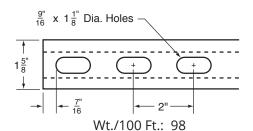


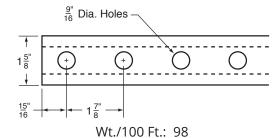
H-164-SS-0S3

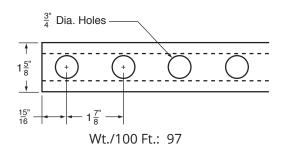


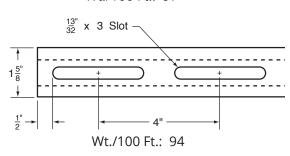
H-164-SS-KO

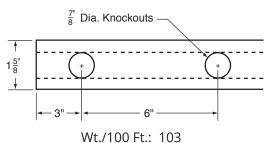












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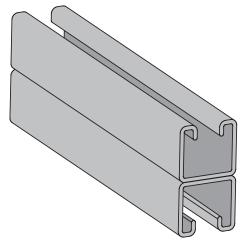
164 Cross Reference

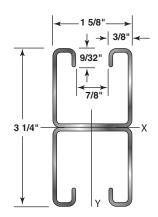
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H-132-SS-A **WELDED COMBINATION**

31/4" X 15/8" 12 Gauge Back-to-Back wt./100 ft. - 388#

Stocked in Type 304 and 316L grade Stainless Steel, in 10 & 20 ft. lengths.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis	Y-Y Axis			
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in³	r in.
H-132-A	3.88	1.104	0.947	0.583	0.926	0.473	0.582	0.655

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

			Static Beam L	oad (X-X Axis))		Column Loading Data				
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	ı	Max. Allowable Load at			umn Load I at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	3,500 *	0.01	3,500 *	3,500 *	3,500 *	3.9	6,640	25,540	25,430	25,240	25,020
18	3,500 *	0.02	3,500 *	3,500 *	3,500 *	5.8	6,580	25,270	25,020	24,610	24,120
24	3,500 *	0.03	3,500 *	3,500 *	3,500 *	7.8	6,510	24,890	24,460	23,750	22,920
30	3,500 *	0.05	3,500 *	3,500 *	3,500 *	9.7	6,410	24,420	23,750	22,690	21,460
36	3,260	0.07	3,260	3,260	3,260	11.6	6,300	23,850	22,920	21,460	19,800
42	2,790	0.1	2,790	2,790	2,790	13.6	6,170	23,190	21,970	20,090	18,010
48	2,440	0.13	2,440	2,440	2,440	15.5	6,030	22,460	20,930	18,620	16,140
60	1,950	0.2	1,950	1,950	1,660	19.4	5,690	20,790	18,620	15,510	12,410
72	1,630	0.28	1,630	1,630	1,150	23.3	5,310	18,920	16,140	12,410	8,990
84	1,400	0.39	1,400	1,270	840	27.2	4,890	16,920	13,630	9,510	6,600
96	1,220	0.5	1,220	970	650	31	4,450	14,880	11,220	7,280	5,060
108	1,090	0.64	1,020	770	510	34.9	3,980	12,860	8,990	5,750	3,990
120	980	0.79	830	620	410	38.8	3,560	10,930	7,280	4,660	**
144	810	1.13	570	430	290	46.6	2,870	7,660	5,060	**	**
168	700	1.54	420	320	210	54.3	**	5,630	**	**	**
180	650	1.77	370	280	180	58.2	**	4,900	**	**	**
192	610	2.01	320	240	160	62.1	**	4,310	**	**	**
216	540	2.55	260	190	130	69.8	**	**	**	**	**
240	490	3.15	210	160	100	77.6	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:

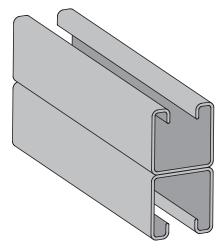
OS by 88%, RS (% holes) by 88%, RS3 (% holes) by 88%, RS3 (% holes) by 88%, RS4 (No by 82%.

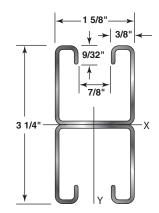
4. Refer to page 48 for reduction factors for unbraced lengths.

H-134-SS-A **WELDED COMBINATION**

31/4" X 15/8" 14 Gauge Back-to-Back wt./100 ft. - 290#

Stocked in Type 304 and 316L grade Stainless Steel, in 10 & 20 ft. lengths.





SECTION PROPERTIES

Catalog Wt./Ft.		Area of		X-X Axis			Y-Y Axis	
No.	Lbs.	Section Sq. In.	I in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-134-A	2.9	0.832	0.741	0.456	0.944	0.366	0.45	0.663

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

		!	Static Beam L	oad (X-X Axis)				Column Lo	ading Data	
Span or Unbraced	Max Allowable	Deflection	Uniform Load at Deflection			Max. Allowable Load at	Max. Column Load Applied at C.G.				
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	2,180 *	0.01	2,180 *	2,180 *	2,180 *	2.9	5,140	19,250	19,170	19,030	18,870
18	2,180 *	0.02	2,180 *	2,180 *	2,180 *	4.4	5,100	19,050	18,870	18,570	18,210
24	2,180 *	0.03	2,180 *	2,180 *	2,180 *	5.8	5,040	18,780	18,460	17,940	17,320
30	2,180 *	0.05	2,180 *	2,180 *	2,180 *	7.3	4,970	18,430	17,940	17,160	16,250
36	2,180 *	0.07	2,180 *	2,180 *	2,180 *	8.7	4,880	18,010	17,320	16,250	15,030
42	2,180 *	0.1	2,180 *	2,180 *	2,180 *	10.2	4,780	17,530	16,630	15,240	13,700
48	1,910	0.13	1,910	1,910	1,910	11.6	4,670	16,990	15,860	14,150	12,310
60	1,530	0.2	1,530	1,530	1,300	14.5	4,420	15,760	14,150	11,840	9,530
72	1,270	0.28	1,270	1,270	900	17.4	4,120	14,370	12,310	9,530	6,960
84	1,090	0.39	1,090	990	660	20.3	3,800	12,890	10,450	7,360	5,110
96	960	0.5	960	760	510	23.2	3,460	11,380	8,640	5,630	3,910
108	850	0.64	800	600	400	26.1	3,100	9,870	6,960	4,450	3,090
120	760	0.79	650	490	320	29	2,770	8,420	5,630	3,610	**
144	640	1.13	450	340	220	34.8	2,230	5,930	3,910	**	**
168	550	1.54	330	250	170	40.6	**	4,350	**	**	**
180	510	1.77	290	220	140	43.5	**	3,790	**	**	**
192	480	2.01	250	190	130	46.4	**	3,330	**	**	**
216	420	2.55	200	150	100	52.2	**	**	**	**	**
240	380	3.15	160	120	80	58	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:
 - KO by 82%.

OS3 by 90%, RS (% holes) by 88%, RS-MOD (% holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

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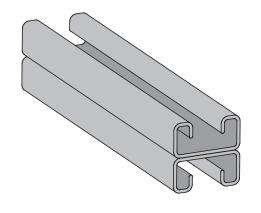
Technical Data

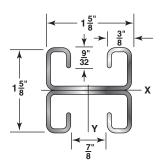
Cross Reference

H-164-SS-A **WELDED COMBINATION**

15/8" X 15/8" 14 Gauge Back-to-Back wt./100 ft. - 206#

Stocked in Type 304 and 316L grade Stainless Steel, in 10 & 20 ft. lengths.





SECTION PROPERTIES

Catalog	Wt./Ft.	Area of		X-X Axis		Y-Y Axis		
No.	Lbs.	Section Sq. In.	l in⁴	S in ³	r in.	l in⁴	S in ³	r in.
H-164-A	2.06	0.589	0.123	0.151	0.457	0.22	0.271	0.611

I = Moment of Inertia

S = Section Modulus

r = Radius of Gyration

			Static Beam L	oad (X-X Axis))		Column Loading Data				
Span or Unbraced	Max Allowable	Deflection		Uniform Load	at Deflection	1	Max. Allowable Load at			umn Load l at C.G.	
Height (In)	Uniform Load (Lbs)	at Uniform Load (In)	Span/180 Deflection (Lbs)	Span/240 Deflection (Lbs)	Span/360 Deflection (Lbs)	Weight of Channel (Lbs)	Slot Face (Lbs)	k=.65 (Lbs)	k=.80 (Lbs)	k=1.0 (Lbs)	k=1.2 (Lbs)
12	1,090 *	0.02	1,090 *	1,090 *	1,090 *	2.1	3,420	13,500	13,380	13,180	12,940
18	1,090 *	0.04	1,090 *	1,090 *	1,090 *	3.1	3,340	13,210	12,940	12,510	12,010
24	1,090 *	0.06	1,090 *	1,090 *	1,090 *	4.1	3,230	12,810	12,350	11,630	10,810
30	1,010	0.1	1,010	1,010	860	5.2	3,100	12,310	11,630	10,590	9,450
36	850	0.14	850	850	600	6.2	2,950	11,730	10,810	9,450	8,010
42	720	0.19	720	660	440	7.2	2,790	11,080	9,920	8,250	6,590
48	630	0.25	630	500	340	8.2	2,620	10,370	8,970	7,060	5,260
60	510	0.39	430	320	220	10.3	2,280	8,850	7,060	4,850	3,370
72	420	0.57	300	220	150	12.4	1,940	7,300	5,260	3,370	2,340
84	360	0.77	220	160	110	14.4	1,630	5,800	3,860	2,470	**
96	320	1.01	170	130	80	16.5	1,390	4,480	2,960	**	**
108	280	1.27	130	100	70	18.5	1,190	3,540	2,340	**	**
120	250	1.57	110	80	50	20.6	**	2,870	**	**	**
144	210	2.27	70	60	40	24.7	**	**	**	**	**
168	180	3.08	50	40	30	28.8	**	**	**	**	**
180	170	3.54	50	40	20	30.9	**	**	**	**	**
192	160	4.03	40	30	20	33	**	**	**	**	**
216	140	5.1	30	20	20	37.1	**	**	**	**	**
240	130	6.29	30	20	10	41.2	**	**	**	**	**

Bearing Load may limit load | NR = Not Recommended | ** Not recommended - KL/r exceeds 200

- 1. The beam capacities shown above include the weight of the strut beam. The beam weight must be subtracted from these capacities to arrive at the net beam capacity.
- 2. Allowable beam loads are based on a uniformly loaded, simply supported beam. For capacities of a beam loaded at midspan at a single point, multiply the beam capacity by 50% and deflection by 80%.
- 3. The above chart shows beam capacities for strut without holes. For strut with holes, multiply by the following:
 - KO by 82%.

OS3 by 90%, RS (%16 holes) by 88%, RS-MOD (3/4 holes) by 85%,

4. Refer to page 48 for reduction factors for unbraced lengths.

H-132-IN-SS

CONCRETE INSERT

Wt. 194#/C Ft.

CHANNEL: 1%" x 1%" x 12 Gauge Stocked in Pre-Galvanized & Plain in 10' & 20' lengths.

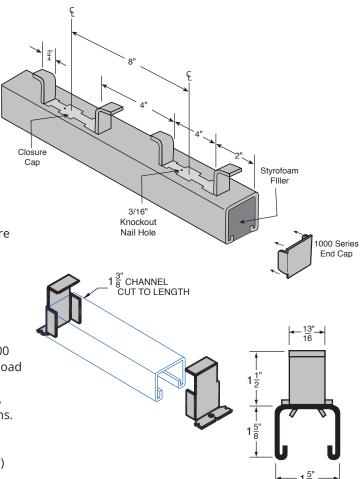
Available in 304/316L Stainless Steel conforming to ASTM A-240 in 10' and 20' lengths.

H-Strut Concrete Inserts are supplied with the 1000 series end cap and a Styrofoam strip or Plastic Closure (C-900P) inserted into the channel to prevent any concrete seepage.

FEATURES

- Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.
- ▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.
- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load Per 12" Section
H-132-INSS	12	194	2000
H-132-INSS	18	291	2000
H-132-INSS	24	388	2000
H-132-INSS	30	485	2000
H-132-INSS	36	582	2000
H-132-INSS	48	776	2000
H-132-INSS	60	970	2000
H-132-INSS	72	1164	2000
H-132-INSS	84	1358	2000
H-132-INSS	96	1552	2000
H-132-INSS	108	1746	2000
H-132-INSS	120	1940	2000
H-132-INSS	240	3880	2000



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H-172-IN-SS **CONCRETE INSERT**

CHANNEL: 13/16" x 15/8" x 12 Gauge Stocked in Pre-Galvanized & Plain in 10' & 20' lengths.

Other lengths available

FEATURES

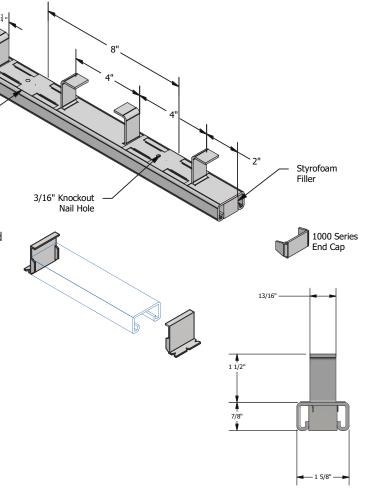
▶ Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.

Closure

Cap

- ▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.
- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load
H-172-INSS	3	35	450 Lbs.
H-172-INSS	4	46	600 Lbs.
H-172-INSS	6	70	850 Lbs.
H-172-INSS	8	93	1100 Lbs.
H-172-INSS	12	139	
H-172-INSS	18	209	
H-172-INSS	24	278	
H-172-INSS	30	348	
H-172-INSS	36	417	
H-172-INSS	48	556	No More
H-172-INSS	60	695	Than 1700 Lbs.
H-172-INSS	72	834	Per 12" Section
H-172-INSS	84	973	
H-172-INSS	96	1112	
H-172-INSS	108	1251	
H-172-INSS	120	1390	
H-172-INSS	240	2780	



H-164-IN-SS **CONCRETE INSERT**

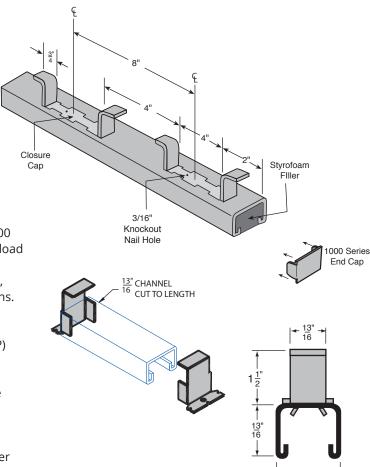
CHANNEL: 13/16" x 15/8" x 14 Gauge Stocked in Pre-Galvanized & Plain in 10' & 20' lengths.

Other lengths available

FEATURES

- Loading data was calculated in a concrete mixture which was proportioned so that the compression strength of the concrete was 2,500 to 3,000 pounds per square inch and that the load is dependent on the surrounding concrete.
- ▶ Tests were performed with a safety factor of 3, and in accordance with the MFMA Specifications.
- ▶ H-STRUT concrete inserts are supplied with either the 1000 or 1001 series end cap and either a styrofoam filler or plastic strip (C-900P) installed in the insert channel to prevent any concrete seepage.
- Stocked in either plain and pre-galvanized, see technical data section for ASTM specifications.
- Inserts should be secured to forms at 16" intervals.
- When ordering, please indicate finish and either foam filler, or plastic closure.

Catalog No.	Length in Inches	Wt./100 Pcs.	Max. Allowable Load
H-164-INSS	3	30	450 Lbs.
H-164-INSS	4	40	600 Lbs.
H-164-INSS	6	60	850 Lbs.
H-164-INSS	8	80	1100 Lbs.
H-164-INSS	12	121	
H-164-INSS	18	181	
H-164-INSS	24	242	
H-164-INSS	30	302	
H-164-INSS	36	363	
H-164-INSS	48	484	No More
H-164-INSS	60	605	Than 1700 Lbs.
H-164-INSS	72	726	Per 12" Section
H-164-INSS	84	847	
H-164-INSS	96	968	
H-164-INSS	108	1089	
H-164-INSS	120	1210	
H-164-INSS	240	2420	



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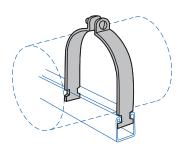
Inserts & Accessories

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130 H-Block Rooftop Support Systems

Technical

Cross



C-1102SS **PIPE CLAMPS**

Pipe Size	O.D. Size	Steel Ga.	Wt./100 Pcs.	Std. Pkg.
3/8"	0.675	16	12	100
1/2"	0.84	16	13	100
3/4"	1.05	14	15	100
1"	1.315	14	18	100
11/4"	1.66	14	22	100
11/2"	1.9	12	32	50
2"	2.375	12	37	50
2½"	2.875	12	42	50
3"	3.5	12	49	40
3½"	4	11	65	40
4"	4.5	11	69	20
5"	5.563	11	82	20
6"	6.625	10	107	Bulk
8"	8.625	10	133	Bulk

FINISH: Type 304/316 Grade Stainless Steel. ORDERING: Specify catalog number.



ALL-THREAD ROD

Diameter	Thd.	Wt./100 Ft.
1⁄4"-SS	29	12
3/8"-SS	16	30
1⁄2"-SS	13	54
5⁄8"-SS	11	85
3/4 "- SS	10	125
7∕ ₈ "-SS	9	169
1"-SS	8	220

Type 304/316 Stainless Steel.

GRIP LOCK NUTS WITHOUT SPRING



Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-800SS	1/4"	20	1/4"	6	All Strut
N-801SS	3/8"	16	3/8"	9	All Strut
N-803SS	1/2"	13	1/2"	12	H-132, H-134

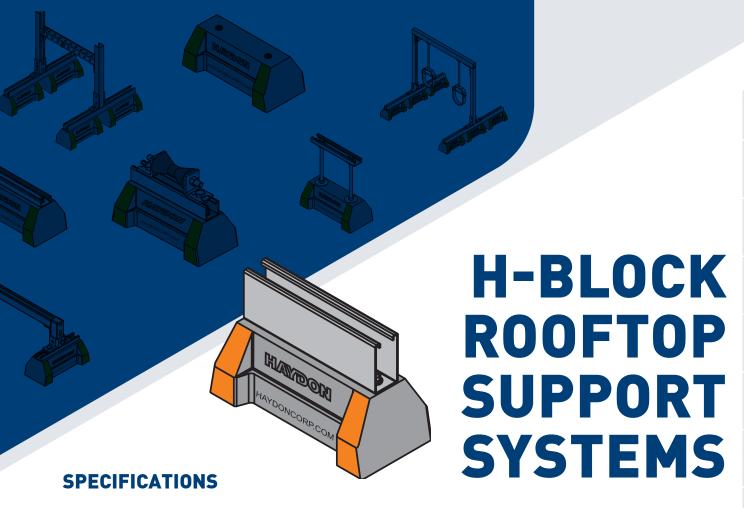
Type 304/316 Stainless Steel.

GRIP LOCK NUTS REGULAR SPRING



Cat. No.	Size	Thd.	Thk.	Wt./100 Pcs.	Channel
N-820SS	1/4"	20	1/4"	7	11.122
N-821SS	3/8"	16	3/8"	10	H-132, H-134
N-823SS	1/5"	13	1/5"	13	П-134

Type 304/316 Stainless Steel.



MATERIAL

H-STRUT channels are produced from prime structural steel covered by the following specifications.

	Pre-Galvanized Steel	ASTM A-653-SS33
•	Plain Steel	ASTM A-1011-04SS33
•	Aluminum (Type 6063T6)	ASTM B-221

- Stainless Steel (Type 304 & 316L).....ASTM A-240
- Other materials available upon request.

TESTING

Rooftop supports have been tested by an accredited independent laboratory to the following:

- ▶ ASTM D575 Method B Modified -Compression/Deflection
- ASTM D1171 Modified Ozone Resistance
- ▶ Freeze/Thaw Environmental Simulation

BOLT TORQUE SETTINGS

Strut Torque Setting - All load capacities stated herein are based on the use of Haydon Grip Lock Nuts tightened to the torque values shown in technical section.

When attaching strut to H-Block, recommended tolt torque settings are 10-12 ft-lbs.

When attatching strut to steel, fittings recommended bolt torque settings are 50 ft-lbs.

FINISHES

All H-STRUT channels are stocked in pre-galvanized and powder coated Supr-Green. Some sizes are stocked in zinc trivalent chromium, PVC or hot dipped galvanized.

•	Hot Dipped Galvanized	 ASTM A-123	3
•	Zinc Trivalent Chromium	 ASTM B-633-85	5
•	Powder Coated Supr-Green	 ASTM B-11	7
•	Powder Coated White	 ASTM B-11	7
•	Powder Coated Black	 ASTM B-11	7
•	Powder Coated Gray	 ASTM B-11	7
	PVC Coating 40 ML Thickness - A		

Note: Consult roofing manufacturer or engineer for roof loading compatibility.

Welded

General Fittings

Brackets

Electrical

Inserts & Accessories

H-BLOCK® COMPETITIVE ADVANTAGES

- Made from 100% post-consumer products
- LEEDs Certifiable
- Meets the Buy American Act
- ▶ Complies with the American Reinvestment Recovery Act (A.R.R.A.)
- Independent Laboratory Tested
- Resistance to Freeze and Thaw
- UV Resistant
- No Deteriorations
- All 4 Corners coated with high visibility safety ANSI orange #2535.1-1998
- Dampens Vibrations
- Compatible with most rooftop materials and environments





Designed to support all of the following applications:

- Solar racking
- ▶ Pipe & conduit
- Single pipe (new Mini Block)
- Duct work
- **HVAC** systems
- Cable tray systems
- Roof walkways

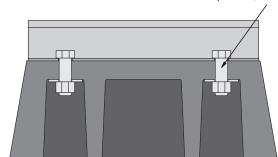
Rooftop supports come pre-assembled in customizable kits on pallets

H-strut channel for H-Block support assemblies includes a variety of options to fit any application:

- Custom cut lengths longer and shorter
- Finishes and alloys
 - Plain steel
 - Pre-galvanized
 - Hot Dipped Galvanized
 - Aluminum
 - Stainless Steel 304 & 316L
 - PVC coated
 - Powder-coated Supr-Green
 - Powder-coated gray
 - Powder-coated white
 - Powder-coated black
 - Zinc Trivalent Chromium



All Haydon H-BLOCK products made with 1-5/8" and higher channel are equipped with (2) $\frac{1}{2}$ " x 1- $\frac{1}{2}$ " hex head cap screws, washers and nuts.



H-BLOCK® COMPETITIVE ADVANTAGES **SHIPPING**

Assembled kits with all components are strapped together on a pallet and the smaller components are wrapped, placed inside the frame to avoid errors during assembly. Full list of items is included with all shipments.

Three convenient locations in Wayne, NJ, Grand Prairie, TX and Stockton, CA with stocking and distribution locations nationwide.









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General

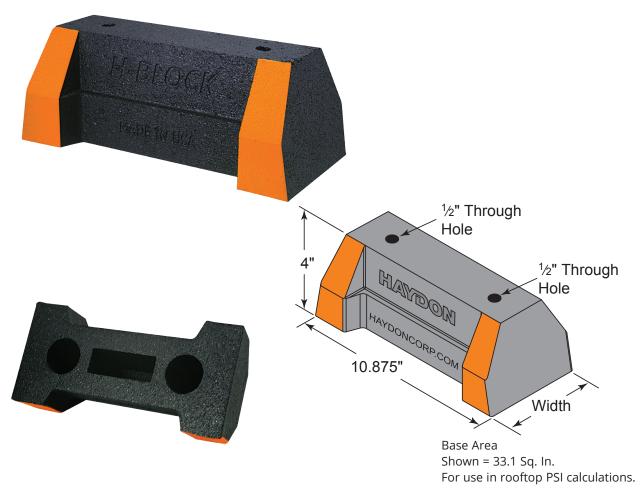
Brackets

Electrical

Inserts & Accessorie

Accessories

Cross Reference



HBS-BASE SERIES



Material - 100% recycled rubber

The HBS-Base Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces. Can be used as a curb (sleeper) replacement.

Screw fasteners can be used to attach one or two hole pipe straps or a piece of strut (not included).

Rooftop supports come pre-assembled.

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-Standard-Base Only	4" (101mm)	5" (127mm)	10 ½" (276mm)	4.80	2,500	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

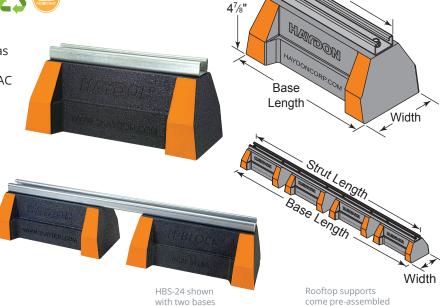
HBS SERIES 🗘 🕮

Like all of the H-Block supports, the HBS Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications.

The HBS Series provides a longer mounting surface with strut lengths up to 8'.

Standard strut mount pipe clamps are used to secure the pipes.

The HBS Series is suitable for installation on most types of roofing material or other flat surfaces.



SPECIFICATIONS

Base Material - 100% recycled rubber HBS-Support With 13/16" H-164 Pre-Galvanized Steel Channel

Model No.	Height	Width	No. of Bases Required	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-10-H-164-PG		5"	1	9.312" (237mm)	10%" (276mm)	5.62	2,500	2.0
HBS-24-H-164-PG	4 ⁷ /8"		2	22.375" (568mm)	24" (610mm)	11.56	5,000	2.0
HBS-36-H-164-PG	(124mm)	(127mm)	3	34.375" (873mm)	36" (914mm)	17.41	7,500	2.0
HBS-48-H-164-PG			4	46.375" (1178mm)	48" (1219mm)	23.25	10,000	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

** Not recommended to be used with any pipe roller series.

55% MOGNAM Base Length Width

SPECIFICATIONS

Base Material - 100% recycled rubber HBS-Support With 1%" H-132 Pre-Galvanized Steel Channel

Model No.	Height	Width	No. of Bases Required	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs)*	Safety Factor
HBS-10-H-132-PG			1	9.312" (237mm)	10%" (276mm)	6.26	2,500	2.0
HBS-24-H-132-PG	5%"	5"	2	22.375" (568mm)	24" (610mm)	13.1	5,000	2.0
HBS-36-H-132-PG	(143mm)	(127mm)	3	34.375" (873mm)	36" (914mm)	19.77	7,500	2.0
HBS-48-H-132-PG			4	46.375" (1178mm)	48" (1219mm)	26.44	10,000	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

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HBS-6 SERIES 🗘 🕮



Like all of the H-Block supports, the HBS-6 Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications. The HBS-6 Series provides a longer mounting surface with strut lengths up to 8'. The HBS-6 Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

SPECIFICATIONS

Base Material - 100% recycled rubber



^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity

HBS-HPC SERIES



Like all of the H-Block supports, the HBS-HPC Series is perfect for supporting natural gas and refrigeration piping systems, multiple lines, HVAC equipment and many other applications. The HBS-HPC Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

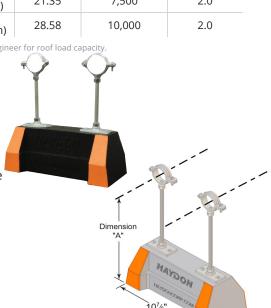
SPECIFICATIONS

H-Block Support with hinged pipe clamp or rigid conduit and threaded rod Ba Material - 100% recycled rubber

HBS-Support With Threaded Rod and 2 Pipe Clamps

1135 Support With The cauca Roa and 2 Tipe clamps									
Model No.	Centerl	ght to ine of Pipe nsion "A")	Width	Base Length	Weight (Lbs)	Total Load From Both Pipes (Lbs) *	Safety Factor		
	Minimum	Maximum							
HBS-HPC-½"-EG	9 1/2" (241mm)	12" (305mm)			6.3	250	2.0		
HBS-HPC-¾"-EG	9 5/8" (244mm)	12 1/16" (306mm)			6.4	250	2.0		
HBS-HPC-1"-EG	9 3/4" (248mm)	12 1/4" (311mm)	5"	10 7/8 "	6.5	250	2.0		
HBS-HPC-1¼"-EG	9 7/8" (251mm)	12 3/8" (314mm)	(127mm)	(168mm)	6.6	250	2.0		
HBS-HPC-1½"-EG	10" (254mm)	12 1/2" (317mm)			6.7	250	2.0		
HBS-HPC-2"-EG	10 1/8" (257mm)	12 11/16" (322mm)			6.9	250	2.0		

^{*} Each individual pipe to have maximum load of 125 lbs. This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

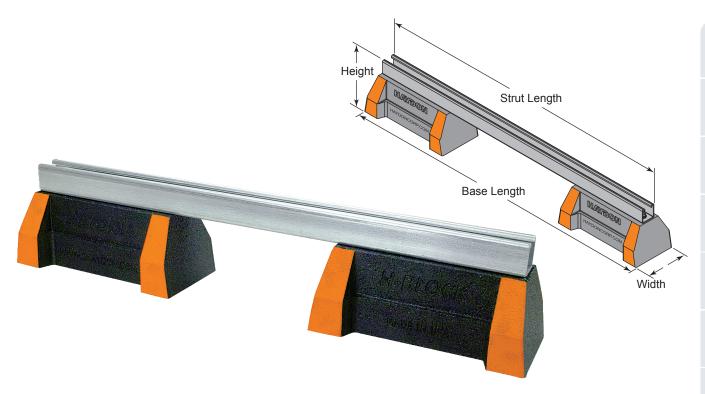


67/16

Base

Length

Width



HBS-CB BRIDGE SERIES 🗘 🥮

Like all of the H-Block supports, the HBS-CB-Bridge Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications.

The HBS-CB Series provides a longer mounting surface with strut lenghts up to 8'.

The HBS-CB-Bridge Series is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled.

SPECIFICATIONS

Base - Bridge style support with two H-Block bases & 15/8" H-132 Channel Base Material - 100% recycled rubber

HBS-CB-Bridge Series - Bridge Length Supports With 2 HBS Bases and Channel

Model No.	Height	Width	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-CB10-28-H-132-PG			28" 29¾" 13.96 (711mm) (756mm)	1,253	2.0		
HBS-CB10-36-H-132-PG			36" (914mm)	37¾" (959mm)	15.18	974	2.0
HBS-CB10-42-H-132-PG	5%" (143mm)	5" (127mm)	42" (1067mm)	43¾" (1111mm)	16.09	835	2.0
HBS-CB10-50-H-132-PG	,	,	50" (1270mm)	51¾" (1314mm)	17.31	702	2.0
HBS-CB10-60-H-132-PG			60" (1524mm)	61¾" (1568mm)	18.84	585	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

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HBS-CE-Extension Series is perfect for supporting natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications.

The HBS-CE-Extension is UV resistant and suitable for installation on most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

SPECIFICATIONS

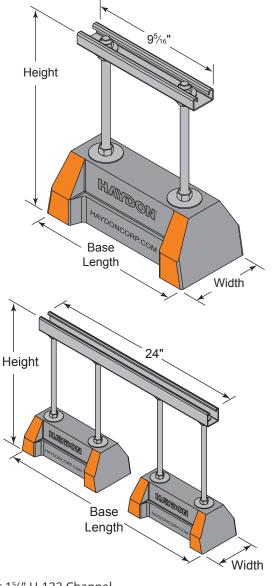
Base Material - 100% recycled rubber

Two H-Block Bases and Threaded Rod Riser with: 13/16" H-164 Channel, or 15/8" H-132 Channel

HBS-CE-Extension Series Support With Threaded Rod Extension and Channel

Model No.	Height	Width	No. of Bases Required	Strut Length	Strut Size	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-CE10-8-H-164-PG	8" (203mm)	5" (127mm)	1	9.312"	¹³ / ₁₆ "	107/8"	6.89	1,000	2.0
HBS-CE10-12-H-164-PG	12" (305mm)		1	(237mm)	H-164	(276mm)	7.34	1,000	2.0
HBS-CE24-16-H-132-PG	16" (406mm)		2	24.000" (610mm)	1%" H-132	26" (660mm)	15.85	1,462	2.0

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.





The HBS-R Series are designed for superior support of natural gas and refrigeration pipes. The roller allows for longitudinal movements of the pipe. This support is suitable for most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

SPECIFICATIONS

H-Block Support with 1%" H-132 Channel and Rollers Base Material - 100% recycled rubber Pipe O.D. - 1" thru 6"

HBS-R-Roller-Series With 1%" H-132 Pre-Galvanized Steel Channel With Rollers

Model No.	Nominal Pipe Size	Pipe OD (In)	Dist. Bottom Base to Center of Pipe (Dimension "A")	Strut Length	Base Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs)*	Safety Factor
HBS-R10-1-2-H-132-PG	1"	1.315" (33mm)	8¾" (213mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10 ⁷ / ₈ " (276mm)	9.1	2,500	2.0
HBS-R10-1-2-H-132-PG	11/4"	1.660" (42mm)	8% ₁₆ " (217mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10%" (276mm)	9.1	2,500	2.0
HBS-R10-1-2-H-132-PG	1½"	1.900" (48mm)	8 ¹ ½ ₁₆ " (221mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10%" (276mm)	9.1	2,500	2.0
HBS-R10-1-2-H-132-PG	2"	2.375" (60mm)	8¹⁵∕₁₅" (227mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10%" (276mm)	9.1	2,500	2.0
HBS-R10-2-3 1/2-H-132-PG	2"	2.375" (60mm)	9½ ₆ " (230mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10¾" (276mm)	8.9	2,500	2.0
HBS-R10-2-3 1/2-H-132-PG	2½"	2.875" (73mm)	9⁵⁄₁₀" (237mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10%" (276mm)	8.9	2,500	2.0
HBS-R10-2-3 1/2-H-132-PG	3"	3.500" (89mm)	9¾" (244mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10%" (276mm)	8.9	2,500	2.0
HBS-R10-2-3 1/2-H-132-PG	3½"	4.000" (102mm)	9¾" (248mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10¾" (276mm)	8.9	2,500	2.0
HBS-R10-4-6-H-132-PG	4"	4.500" (114mm)	10" (254mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10¾" (276mm)	9.4	2,500	2.0
HBS-R10-4-6-H-132-PG	5"	5.563" (141mm)	10% ₁₆ " (268mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10¾" (276mm)	9.4	2,500	2.0
HBS-R10-4-6-H-132-PG	6"	6.625" (168mm)	11½" (283mm)	9 ⁵ / ₁₆ " (237mm)	5" (127mm)	10%" (276mm)	9.4	2,500	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

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Data

176 Index **HBS-CES SERIES**

The HBS-CES-Medium Series can support natural gas and refrigeration piping systems, cable tray, electrical conduit, multiple lines, HVAC equipment and many other applications. They are designed for rooftop applications requiring a heavier load bearing capacity, and are suitable for most types of roofing material or other flat surfaces.



Two H-Block bases with 1\%" H-132 Channel, or 31/4" H-132-A Back-to-Back Channel Base Material - 100% recycled rubber

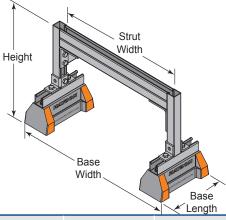
Raised Bridge Length With 2 HBS Bases 1\%" H-132 **Pre-Galvanized Steel Channel**



Height

The HBS-CES-Heavy Series is designed for rooftop applications requiring a heavier load bearing capacity. It is suitable for most types of roofing material or other flat surfaces.





Width

Length

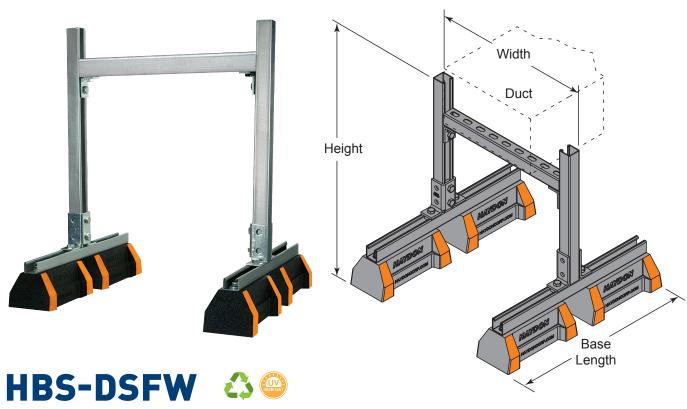
Base Width

Raised Bridge Length With 2 HBS Bases 31/4" H-132-A **Back-to-Back Pre-Galvanized Steel Channel**

Model No.	Height	Base Width	Strut Length	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-CES-16-24-H-132-A-PG	16"	30¾" (763mm)	24" (610mm)	10%"	30.62	2,940	2.0
HBS-CES-16-36-H-132-A-PG	(406mm)	42%" (1067mm)	36" (914mm)	(276mm)	32.96	2,738	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.



FIXED WIDTH & ADJUSTABLE HEIGHT DUCT SUPPORT

The HBS-DSFW Series is designed specifically for supporting duct work.

Rooftop supports come pre-assembled

SPECIFICATIONS

Fixed Width & Adjustable Height. All hardware required for assembly is included. Base Material - 100% recycled rubber Crossbeams - $1\frac{5}{8}$ " H-132-OS ($\frac{9}{16}$ " slot) Channel

HBS-DS Duct Support Series With Fixed Width And Adjustable Height

Model No.	Height	Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-DS2FW-23-18-H-132-PG		18" (457mm)			39.80	1,715	2.0
HBS-DS2FW-23-24-H-132-PG		24" (610mm)	24"	1	40.67	1,286	2.0
HBS-DS2FW-23-36-H-132-PG		36" (914mm)	(610mm)	4	42.33	857	2.0
HBS-DS2FW-23-48-H-132-PG		48" (1219mm)			43.99	643	2.0
HBS-DS2FW-29-18-H-132-PG	29" (737mm)	18" (457mm)	24" (610mm)	4	41.58	1,715	2.0
HBS-DS2FW-29-24-H-132-PG		24" (610mm)			42.41	1,286	2.0
HBS-DS2FW-29-36-H-132-PG		36" (914mm)			44.08	857	2.0
HBS-DS2FW-29-48-H-132-PG		48" (1219mm)			45.74	643	2.0
HBS-DS2FW-41-18-H-132-PG		18" (457mm)		4	45.07	1,715	2.0
HBS-DS2FW-41-24-H-132-PG	41"	24" (610mm)	24"		45.90	1,286	2.0
HBS-DS2FW-41-36-H-132-PG	(1041mm)	36" (914mm)	(610mm)		47.56	857	2.0
HBS-DS2FW-41-48-H-132-PG		48" (1219mm)			49.22	643	2.0
HBS-DS3FW-53-18-H-132-PG		18" (457mm)			62.23	1,715	2.0
HBS-DS3FW-53-24-H-132-PG	53"	24" (610mm)	36"	6	63.06	1,286	2.0
HBS-DS3FW-53-36-H-132-PG	(1346mm)	36" (914mm)	(914mm)		64.72	857	2.0
HBS-DS3FW-53-48-H-132-PG		48" (1219mm)			66.38	643	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

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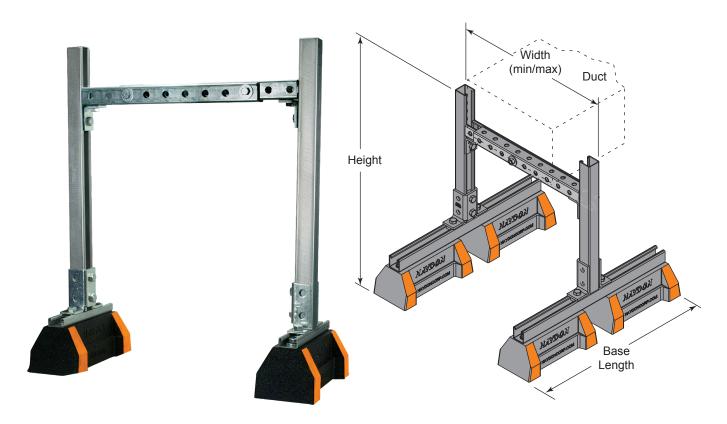
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HBS-DSAW 🗘



ADJUSTABLE WIDTH & HEIGHT DUCT SUPPORT

The HBS-DSAW Series is designed specifically for supporting duct work. The telescopic cross beam provides easy size adjustments.

A wide range of support widths are provided from 191/4" to 1035/8"

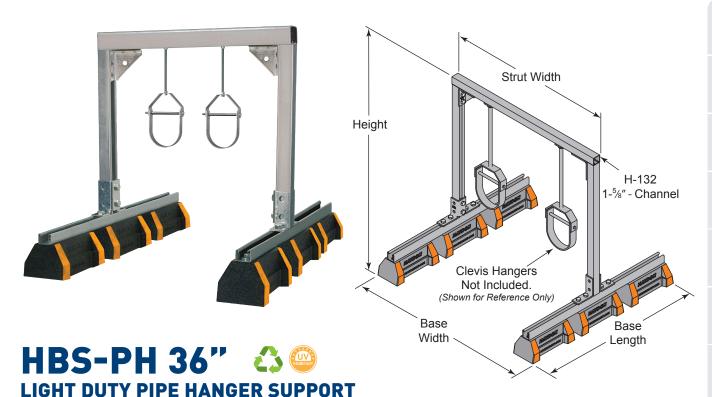
SPECIFICATIONS

Adjustable Width & Height. All hardware required for assembly is included. Base Material - 100% recycled rubber Telescopic Crossbeams 1%" H-132-RS3 (%16" holes on 3 sides) Channel

HBS-DS Duct Support Series With Fixed Width And Adjustable Height

	W	idth		5	No.	Mr. C. L.	Uniform Load	0.5.1
Model No.	Minimum	Maximum	Height	Base Length	of Bases	Weight (Lbs)	Capacity at Minimum Width (Lbs) *	Safety Factor
HBS-DSAW-29-20-26-H-132-PG	191/4" (489mm)	26¾" (679mm)		107/" (276 mm)	2	29.61	1,604	2.0
HBS-DSAW-29-25-39-H-132-PG	24%" (632mm)	39%" (1013mm)	28.813"	10%" (276mm)		31.19	1,241	2.0
HBS-DS2AW-29-38-62-H-132-PG	38" (965mm)	62%" (1575mm)	(732mm)	24" (610mm)	4	46.47	812	2.0
HBS-DS3AW-29-63-103-H-132-PG	62%" (1584mm)	103%" (2617mm)		36" (914mm)	6	66.90	495	2.0
HBS-D2SAW-36-20-26-H-132-PG	191/4" (489mm)	26¾" (679mm)		107/" (276 mm)	2	30.61	1,604	2.0
HBS-DS2AW-36-25-39-H-132-PG	24%" (632mm)	39%" (1013mm)	36"	10¾" (276mm)		32.19	1,241	2.0
HBS-DS2AW-36-38-62-H-132-PG	38" (965mm)	62%" (1575mm)	(914mm)	24" (610mm)	4	47.47	812	2.0
HBS-DS3AW-36-63-103-H-132-PG	62¾" (1584mm)	103%" (2617mm)		36" (914mm)	6	67.90	495	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.



SPECIFICATIONS

Fixed Width & Height. All hardware required for assembly is included. Base Material - 100% recycled rubber Crossbeams - $1\frac{1}{8}$ " H-132 Channel

The HBS-PH Series is designed specifically for supporting piping.

HBS-PH 36" Light Duty Pipe Hanger Support Series with H-132PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-36-36-H-132-PG	36" (914mm)	36" (914mm)	39%" (1000mm)	36" (914mm)	6	62	974	2.0
HBS-PH-36-48-H-132-PG		48" (1219mm)	51%" (1305mm)			64	731	2.0
HBS-PH-36-60-H-132-PG		60" (1524mm)	63%" (1610mm)			66	588	2.0
HBS-PH-36-72-H-132-PG		72" (1829mm)	75%" (1915mm)			68	487	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

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SPECIFICATIONS

Fixed Width & Height.

All hardware required for assembly is included.

Base Material - 100% recycled rubber

Crossbeams - 21/16" H-122 Channel or 31/4" H-112 Channel

HBS-PH 36" Medium Duty Pipe Hanger Support Series with H-122 PG Top Support

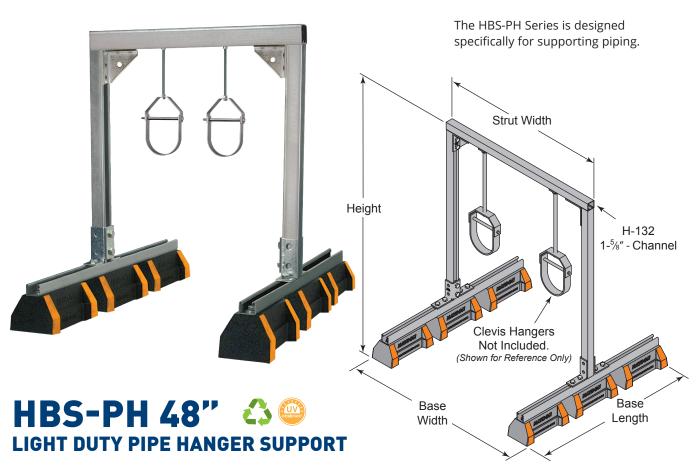
Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-36-36-H-122-PG	36"	36" (914mm)	39%" (1000mm)	36"		63	1,856	2.0
HBS-PH-36-48-H-122-PG		48" (1219mm)	51%" (1305mm)			66	1,394	2.0
HBS-PH-36-60-H-122-PG	(914mm)	60" (1524mm)	63%" (1610mm)	(914mm)	6	68	1,117	2.0
HBS-PH-36-72-H-122-PG		72" (1829mm)	75%" (1915mm)			71	932	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

HBS-PH 36" Medium Duty Pipe Hanger Support Series with H-112 PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-36-36-H-112-PG	36"	36" (914mm)	39%" (1000mm)	36"	6	65	2,974	2.0
HBS-PH-36-48-H-112-PG		48" (1219mm)	51¾" (1305mm)			68	2,226	2.0
HBS-PH-36-60-H-112-PG	(914mm)	60" (1524mm)	63%" (1610mm)	(914mm)	О	71	1,781	2.0
HBS-PH-36-72-H-112-PG		72" (1829mm)	75%" (1915mm)	,		74	1,487	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.



SPECIFICATIONS

Fixed Width & Height. All hardware required for assembly is included. Base Material - 100% recycled rubber Crossbeams - 1%" H-132 Channel

HBS-PH 48" Light Duty Pipe Hanger Support Series with H-132PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-132-PG		36" (914mm)	39%" (1000mm)			66	974	2.0
HBS-PH-48-48-H-132-PG	48" (1219mm)	48" (1219mm)	51%" (1305mm)	(914mm)	6	68	731	2.0
HBS-PH-48-60-H-132-PG		60" (1524mm)	63%" (1610mm)			70	588	2.0
HBS-PH-48-72-H-132-PG		72" (1829mm)	75%" (1915mm)			72	487	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

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38 Welded

50 Grip Lock Nuts & Hardware

64 General **Fittings**

86 Beam

Brackets

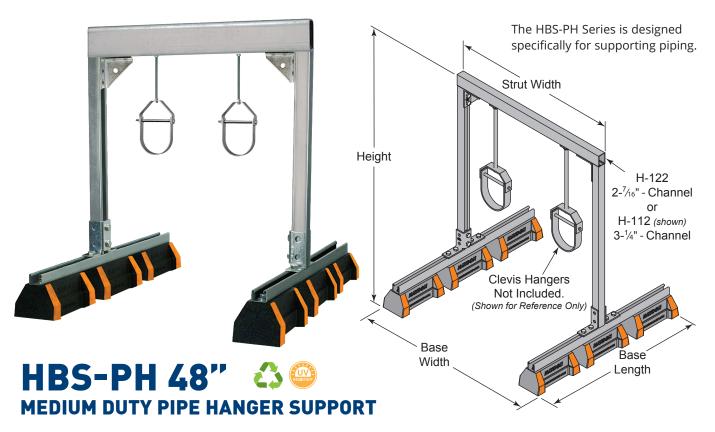
Electrical

Concrete Inserts & Accessories

116 Stainless Channels &

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SPECIFICATIONS

Fixed Width & Height.

All hardware required for assembly is included.

Base Material - 100% recycled rubber

Crossbeams - $2\frac{1}{16}$ " H-122 Channel or $3\frac{1}{4}$ " H-112 Channel

HBS-PH 48" Medium Duty Pipe Hanger Support Series with H-122 PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-122-PG		36" (914mm)	39¾" (1000mm)			67	1,856	2.0
HBS-PH-48-48-H-122-PG	48"	48" (1219mm)	51%" (1305mm)	36"		70	1,394	2.0
HBS-PH-48-60-H-122-PG	(1219mm)	60" (1524mm)	63%" (1610mm)	(914mm)	О	72	1,117	2.0
HBS-PH-48-72-H-122-PG		72" (1829mm)	75%" (1915mm)	,		75	932	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

HBS-PH 48" Medium Duty Pipe Hanger Support Series with H-112 PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBS-PH-48-36-H-112-PG		36" (914mm)	39¾" (1000mm)			69	2,974	2.0
HBS-PH-48-48-H-112-PG	48"	48" (1219mm)	51%" (1305mm)	36"		72	2,226	2.0
HBS-PH-48-60-H-112-PG	(1219mm)	60" (1524mm)	63%" (1610mm)	(914mm)	О	75	1,781	2.0
HBS-PH-48-72-H-112-PG		72" (1829mm)	75%" (1915mm)			78	1,487	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

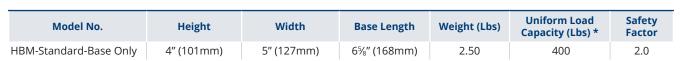
HBM-BASE ONLY 43 @ **SERIES**

The HBM Series is designed specifically for single pipe supporting.

SPECIFICATIONS

H-Block Mini Support Material - 100% recycled rubber

HBM-Base Series



^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity

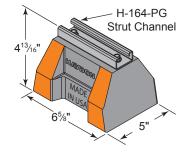
HBM-SERIES 🗘 🕮



The HBM Series is designed specifically for single pipe supporting.

SPECIFICATIONS

H-Block Mini Support with 13/16" H-164 Channel Base Material - 100% recycled rubber



^K3"

5"

HBM-Support With 13/16" H-164 Pre-Galvanized Steel Channel

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBM-5-H-164-PG	41/8" (124mm)	5" (127mm)	6¾" (168mm)	2.9	400	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

HBM-SERIES 🗘 🕮

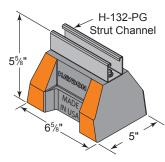




The HBM Series is designed specifically for single pipe supporting.

SPECIFICATIONS

H-Block Mini Support with 15/8" H-132 Channel Base Material - 100% recycled rubber



HBM-Support With 1%" H-132 Pre-Galvanized Steel Channel

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBM-5-H-132-PG	4¾" (124mm)	5" (127mm)	6%" (168mm)	3.4	400	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

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^{**} Not recommended to be used with any pipe roller series.

HBM-HINGED 🗘 🕮 PIPE CLAMP SERIES

The HBM-HPC Series is designed specifically for single pipe supporting.

SPECIFICATIONS

H-Block Mini Support with Pipe Clamp and Threaded Rod Base Material - 100% recycled rubber

HBM-Support With Threaded Rod and Pipe Clamp



^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity

HBM-EXTENSION 😂 **SERIES**

The HBM-CE5 Series is designed specifically for single pipe supporting.

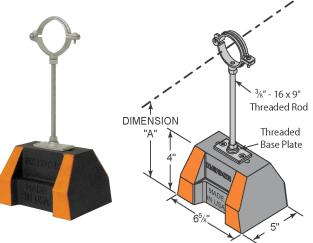
SPECIFICATIONS

H-Block Mini Support with $1\frac{1}{8}$ " H-132 Channel and $\frac{3}{8}$ " Threaded Rod Base Material - 100% recycled rubber

HBM-Support With 15/8" H-132 Pre-Galvanized Steel Channel And Threaded Rod

Model No.	Height (Dimension "A")	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HBM-CE5-10-12-H-132	10"-12" (254mm-305mm)	5" (127mm)	6%" (168mm)	4.0	175	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.



DIMENSION

H-132-PG Strut Channel 3/8" - 16 x 9"

Threaded Rod

HB-MEGA-BASE ONLY

The HB-Mega Series is UV resistant and suitable for installations on all types of roofing surfaces and on ground applications and can be used as a curb (sleeper) replacement. The HB-MEGA series can support natural gas, refrigeration, light to heavier pipe hanger support systems, and Adjustable and Fixed Duct Support Systems.

SPECIFICATIONS

Material - 100% recycled rubber

HBM-Base Only Series

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor	Square Inches
HB-Mega-Base Only	4" (101mm)	12" (305mm)	12" (305mm)	14.8	7,500	2.0	90

* This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity

HB-MEGA SERIES

SPECIFICATIONS

Base Material - 100% recycled rubber

HB-MEGA support with 15/8" 12 ga H-132
Pre-Galvanized Steel channel

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor	Square Inches
HB-Mega-12-H-132-PG	5 ⁵ / ₈ " (143mm)	12" (305mm)	12" (305mm)	16.7	7,500	2.0	90

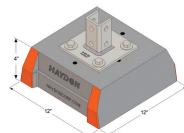
- * This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.
- ** Not recommended to be used with any pipe roller series.

HB-MEGA SERIES

SPECIFICATIONS

Base Material - 100% recycled rubber





Base Area

Shown = 90 Sq. In.

For use in rooftop

PSI Calculations.

HB-MEGA-support with B-620-SQ Post Base **Electro-Galvanized Steel**

Model No.	Height	Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor	Square Inches
HB-Mega-PBSQ-EG	4" (101mm)	12" (305mm)	12" (305mm)	18.7	7,500	2.0	90

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.

Pictorial

Welded

Grip Lock Nuts & Hardware

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Flectrical

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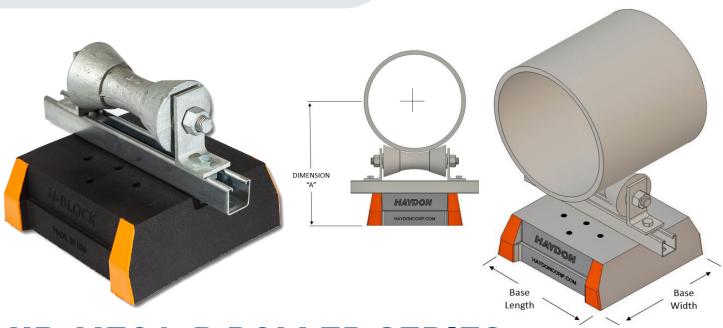
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HB-MEGA-R ROLLER SERIES



The HBS-MEGA-R Series are designed for superior support of natural gas and refrigeration pipes. The roller allows for longitudinal movements of the pipe. This support is suitable for most types of roofing material or other flat surfaces.

Rooftop supports come pre-assembled

SPECIFICATIONS

H-Block Support with 1%" H-132 Channel and Rollers Base Material - 100% recycled rubber Pipe O.D. - 12-3/4" thru 20"

HB-MEGA-R-Roller-Series With 15/8" H-132 Pre-Galvanized Steel Channel With Rollers

Model No.	Nominal Pipe Size	Pipe OD (In)	Dist. Bottom Base to Center of Pipe (Dimension "A")	Strut Length	Base Width	Base Length	Weight (Lbs)	Uniform Load Capacity (Lbs)*	Safety Factor
HB-MEGA-R12-8-10-H-132-PG	8"	8%" (219mm)	13½" (343mm)	12" (305mm)	12" (305mm)	12" (305mm)	23.9	7,500	2.0
HB-MEGA-R12-8-10-H-132-PG	10"	10¾" (273mm)	14 ¹ / ₁₆ " (370mm)	12" (305mm)	12" (305mm)	12" (305mm)	23.9	7,500	2.0
HB-MEGA-R16-12-14-H-132-PG	12"	12¾" (324mm)	15½" (394mm)	16" (406mm)	12" (305mm)	12" (305mm)	28.3	7,500	2.0
HB-MEGA-R16-12-14-H-132-PG	14"	14" (356mm)	16¾ ₆ " (411mm)	16" (406mm)	12" (305mm)	12" (305mm)	28.3	7,500	2.0
HB-MEGA-R16-16-20-H-132-PG	16"	16" (406mm)	17¹⁵⅓₀" (456mm)	16" (406mm)	12" (305mm)	12" (305mm)	32.6	7,500	2.0
HB-MEGA-R16-16-20-H-132-PG	18"	18" (457mm)	19" (483mm)	16" (406mm)	12" (305mm)	12" (305mm)	32.6	7,500	2.0
HB-MEGA-R16-16-20-H-132-PG	20"	20" (508mm)	20" (508mm)	16" (406mm)	12" (305mm)	12" (305mm)	32.6	7,500	2.0

^{*} This load is only for the capacity of the components in this assembly. Please consult roofing manufacturer or engineer for roof load capacity.



SPECIFICATIONS

Fixed Width & Height.
All hardware required for assembly is included.

Base Material - 100% recycled rubber

Crossbeams - 47/8" H-122A Channel or 61/2" H-112A Channel

HB-MEGA-PH-36" Heavy Duty Pipe Hanger Support Series with H-122A PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HB-MEGA-PH-36-36-H-122A-PG		36" (914mm)	46¾" (1180mm)	36"	6	134	4,385	2.0
HB-MEGA-PH-36-48-H-122A-PG	36"	48" (1219mm)	58¾" (1485mm)			139	4,091	2.0
HB-MEGA-PH-36-60-H-122A-PG	(914mm)	60" (1524mm)	70%" (1790mm)	(914mm)		144	3,276	2.0
HB-MEGA-PH-36-72-H-122A-PG		72" (1829mm)	82¾" (2095mm)	(3 * **********************************		149	2,730	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

HB-MEGA-PH-36" Heavy Duty Pipe Hanger Support Series with H-112A PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HB-MEGA-PH-36-36-H-112A-PG		36" (914mm)	46¾" (1180mm)			138	5,788	2.0
HB-MEGA-PH-36-48-H-112A-PG	36"	48" (1219mm)	58¾" (1485mm)	36"	6	144	5,788	2.0
HB-MEGA-PH-36-60-H-112A-PG	(914mm)	60" (1524mm)	70¾" (1790mm)	(914mm)		150	5,418	2.0
HB-MEGA-PH-36-72-H-112A-PG		72" (1829mm)	82¾" (2095mm)			157	4,510	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

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SPECIFICATIONS

Fixed Width & Height. All hardware required for assembly is included. Base Material - 100% recycled rubber Crossbeams - 4\%" H-122A Channel or 6\%" H-112A Channel

HB-MEGA-PH-48"Heavy Duty Pipe Hanger Support Series with H-122APG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HB-MEGA-PH-48-36-H-122A-PG		36" (914mm)	46%" (1000mm)			138	4,385	2.0
HB-MEGA-PH-48-48-H-122A-PG	48"	48" (1219mm)	58%" (1305mm)	36"	6	143	4,091	2.0
HB-MEGA-PH-48-60-H-122A-PG	(1219mm)	60" (1524mm)	70%" (1610mm)	(914mm)	6	148	3,276	2.0
HB-MEGA-PH-48-72-H-122A-PG		72" (1829mm)	82%" (1915mm)			153	2,730	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

HB-MEGA-PH-48" Heavy Duty Pipe Hanger Support Series with H-112A PG Top Support

Model No.	Height	Strut Width	Base Width	Base Length	No. of Bases	Weight (Lbs)	Uniform Load Capacity (Lbs) *	Safety Factor
HB-MEGA-PH-48-36-H-112A-PG		36" (914mm)	46¾" (1180mm)			142	5,788	2.0
HB-MEGA-PH-48-48-H-112A-PG	48"	48" (1219mm)	58%" (1485mm)	36"	c	148	5,788	2.0
HB-MEGA-PH-48-60-H-112A-PG	(1219mm)	60" (1524mm)	70%" (1790mm)	(914mm)	О	154	5,418	2.0
HB-MEGA-PH-48-72-H-112A-PG		72" (1829mm)	82¾" (2095mm)			161	4,510	2.0

^{*} This load is only for the capacity of the components in this assembly with the pipe hangers located at a distance 1/4 from each end of the top channel. For any other loading scenario, please consult the appropriate engineer. Please consult Roofing manufacturer or engineer for roof load capacity.

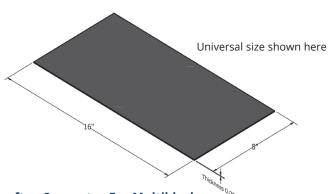
H-PAD SLIP SHEET

- Protects ALL types of rooftop membranes
- ▶ Complies with most Building Codes
- Creates long-term sustainability for the H-Block Rooftop Support System
- ▶ Made from EPDM Rubber 60 mil thickness
- Limits movement
- Recommended to be used with HBS-Roller Series, HBS-CE Extension Series and HBS-PH Pipe Hanger Series



H-Pad for H-Block Series Rooftop Supports

Model No.	Length	Width	Thickness
H-Pad Mini	8" (203mm)	8" (203mm)	60 mil
H-Pad Standard	12" (305mm)	8" (203mm)	60 mil
H-Pad Mega	14" (356mm)	14" (356mm)	60 mil



H-Pad Custom Cut Length Options for H-block Series Rooftop Supports - For Multiblocks

Model No.	Length	Width	Thickness
H-Pad 8" x 16" - Universal	16" (406mm)	8" (203mm)	60 mil
H-Pad 8" x 30" - For 2 Blocks	30" (762mm)	8" (203mm)	60 mil
H-Pad 8" x 42"- For 3 Blocks	42" (1067mm)	8" (203mm)	60 mil
H-Pad 8" x 54" - For 4 Blocks	54" (1372mm)	8" (203mm)	60 mil

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H-BLOCK® ROOFTOP SUPPORT SYSTEMS **VIDEO SERIES**



H-BLOCK OVERVIEW

A cost-effective, versatile solution for rooftop conduit support, duct support, solar racking, HVAC support, cable tray systems, roof walkway supports, single pipe applications, pipe, valves and fittings. The H-Block is compatible with all rooftop membranes and will not deteriorate it is made from 100% recycled truck tires.





H-BLOCK LEED CERTIFIABLE

The H-Block Rooftop Support System is LEEDs Certifiable, independently tested for freeze/thaw and ozone resistance, and made in the USA (meets the ARRA and Buy American Acts).



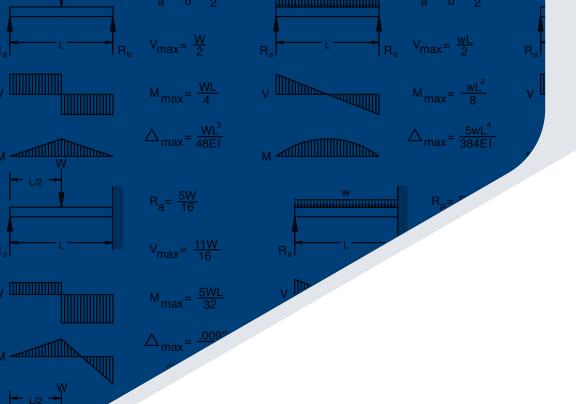


H-BLOCK APPLICATIONS:

- Pipe & Conduit Supports
- Duct Supports
- HVAC Supports
- ▶ Cable Tray Systems
- ▶ Roof Walkway Supports
- ▶ Single Pipe Supports
- Seismic systems
- Solar racking

LEARN MORE AT HAYDONCORP.COM OR ON YOUTUBE





TECHNICAL DATA

This section is to provide you with information regarding the manufacturing specifications and procedures on our H-STRUT channel and accessories.

This section also provides you with helpful information on beam and column loading, as well as other design information, to help design a strut system for your particular application.

We at Haydon Corporation are committed to customer service and so we offer the services of our Engineering Department to answer any questions you may have.

1-800-242-9366 sales@haydoncorp.com Haydoncorp.com

Tel: 973-904-0800 (local) Fax: 973-904-0016 (fax)

Wayne Plant and Headquarters

415 Hamburg Turnpike Wayne, NJ 07470

Texas Plant

1139 West Carrier Parkway Grand Prairie, TX 75050

California Plant

1627 Army Court Stockton, CA 95206 Pictorial Index

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MATERIALS

CARBON STEEL

Channels are formed from high-quality, structural grade carbon steel which has been manufactured in accordance with ASTM A-1011-04-SS Grade 33 (hot rolled), or ASTM 366 (cold rolled), with mechanical properties of 33 ksi minimum yield and 52 ksi minimum tensile strength. The precision roll-forming process by which the channels are formed "cold works" the steel, thereby increasing its mechanical properties.

STAINLESS STEEL

Channels are formed from chromium-nickel stainless steel sheet manufactured in accordance with ASTM A-240 specification, offered in both AISI Type 304 and 316L material to provide protection in varying corrosive conditions.

ALUMINUM

Extruded aluminum channel is produced from 6063-T6 alloy, and fittings are produced from 5052-H32 alloy, both in accordance with ASTM B-221 specifications. Aluminum is suitable for use in various corrosive environments.

FINISHES

PRE-GALVANIZED

Hot dip, mill galvanized coating produced through a process of continuously passing the steel through a bath of molten zinc. This process is performed in accordance with ASTM A-653. The thickness of the zinc coating conforms with ASTM G-90 which represents a coating thickness of .90 ounces of zinc per square foot. This coating is applied to the steel master coils prior to slitting and fabrication.

HOT DIP GALVANIZED - POST FABRICATION

The finished channel is completely immersed in a bath of molten zinc, resulting in the complete coating of all surfaces of the product, including edges and welds. Strut channels that are hot dip galvanized, have a total coating weight of 3.0 ounces of zinc per square foot in accordance with ASTM A-123 specification. This coating provides superior results in applications calling for prolonged outdoor exposure.

SUPR-GREEN POWDER COATING

Strut channels are coated after fabrication with polyester powder finish. This coating is applied using an electrostatic spray process, beginning with cleaning and phosphating, through a bonderite pretreatment process, and ending with oven curing. The resulting finish provides a high quality appearance and durability. Powder Coating is in accordance with ASTM B-117 (standard practice for operating salt spray (fog) apparatus) to 500 hours with less than $\frac{1}{8}$ " scribe creep.

ZINC TRIVALENT CHROMIUM

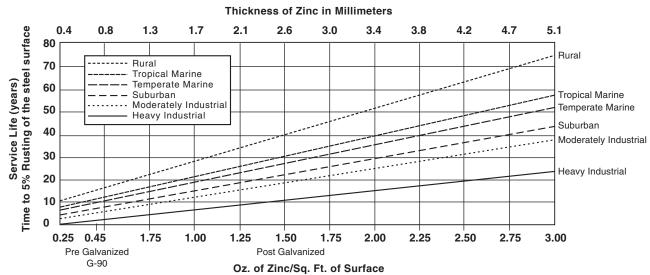
The finished channel undergoes a multi-step process consisting of electrogalvanizing, in accordance with ASTM B-633-85, followed by an application of zinc trivalent chromium, which provides the distinctive gold coloration of the finish. All surfaces are coated because the process is performed after fabrication.

PVC

A corrosive resistant PVC (polyvinyl chloride) coating is applied over the completed strut channel. The coating process consists of surface pretreatment, followed by preheating of the part, which is then passed through a fluidized bed of vinyl plastic powder. The powder melts onto the heated channel forming a smooth coating which undergoes a final heat curing.

LIFE OF PROTECTION VS. THICKNESS OF ZINC AND TYPE OF ATMOSPHERE

Life of Protection vs. Thickness of Zinc and Type of Atmospheres



The chart above represents the expected life of H-Strut when exposed to various atmospheres, ranging from moderate to severe. This chart is helpful for the designer when selecting which galvanized coating is best suited for the given application. It has been compiled from many years of service in the various industries Haydon serves.

Haydon's outstanding quality control procedures assure the end user each piece of H-Strut has been manufactured to the most rigid specifications in the industry, and will provide the level of field service you have come to expect from Haydon's products.

Haydon's engineering department is ready to review any custom application and information when needed.

Courtesy of American Galvanizers Association

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FUNDAMENTALS OF DESIGN

BEAMS

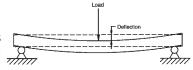
Beams are members which are subjected to loads at right angles (perpendicular) to their length. Most commonly, beams are horizontal and are therefore subjected to vertical loads usually related to gravity, i.e.a shelf, platform or support for pipe or conduit. Loads cause beams to bend, called deflection. The ultimate consideration when designing a beam structure is whether or not it is strong enough. In other words, will it hold the anticipated load and provide a safety factor for unanticipated loads or other variations in conditions. A beam's ability to support a load is determined by its allowable bending moment and resulting amount of deflection. This load carrying ability is dependent on a number of factors: the amount of load, the type of load, the manner in which the beam is supported and the stiffness of the beam (a function of the beam's shape and the material from which it is made).

LOADING AND DEFLECTION

All beams will deflect or "sag" when a load is applied. The magnitude of the deflection is dependent on the following factors:

- (a) The amount of load plus the weight of the beam itself.
- (b) The manner in which the load is distributed.
- (c) The method by which the beam is supported.
- (d) The cross sectional shape of the beam.
- (e) The material from which the beam is made.

The stiffness of the beam derived from its cross sectional shape is defined by its "Moment of Inertia' or "I". The



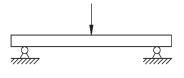
greater the "I" value of a beam, the greater its stiffness and the smaller its deflection. "I" values are given for both major axis (X-X and Y-Y). Increasing the height of the strut channel (Y-Y axis) is a straightforward way to increase its stiffness and lower its deflection.

The stiffness of a beam derived from its material composition is defined by its "Modulus of Elasticity" or "E". The greater the "E" value of the beam's material, the stiffer it is, and the smaller the deflection. A material's elasticity does not necessarily relate to its strength but rather its deflection under a given load.

The beam capacities in this catalog include the weight of the beam itself. Therefore, the strut beam weight must be subtracted from the loading capacities given to provide the net beam capacity.

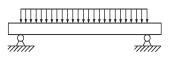
TYPES OF BEAM LOADING

Point Load - A point load is concentrated at a single point along the beam's span (in reality. the load is concentrated over a very small length of the beam).



Uniform Load -

A uniform load is spread evenly over the length of the beam from support to support.



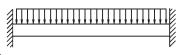
TYPES OF BEAM SUPPORT CONDITIONS

Simple Beam - A simple beam is supported at both ends by non-fixed connections which prevent vertical



movement at the support point, but allow the beam to rotate or flex into a normal deflected shape. The majority of bolted metal framing connections closely approximate these conditions. The loading data presented in this catalog is based on simple beam analysis unless otherwise noted.

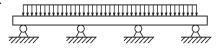
Fixed Beam - A fixed beam has rigid connections at each end that restrict the rotation of the



beam and resist its deflection. The increased stiffness provided by this resistance to rotation provides a greater load capacity than that of an equivalent simple beam. A fixed-end beam would result when a channel span is welded to rigid upright supports.

Continuous Beam -

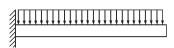
A continuous beam rests on more than two supports. The



outside spans of a continuous beam will act like simple beams, while the interior spans will behave in a manner similar to fixed beams.

Cantilever Beams -

A cantilever beam is supported by a fixed, rigid connection at one end and



is totally unsupported at the opposite end. Shelf brackets and many of the strut brackets shown in this catalog are examples of cantilever beams.

DESIGN OF STRUT SYSTEMS

SAFETY FACTOR, STRESS AND BENDING MOMENT

The most important design consideration is the determination of adequate load bearing capacity. The beam must support its own weight, plus the weight of anticipated loads, and in addition, have enough capacity to safely handle unanticipated loads and variations in other relevant conditions. This "safety factor" is usually established by various design codes and standards. One method of measuring a beams capacity is the allowable stress method whereby the beams maximum allowable stress is determined in pounds per square inch (psi).

The maximum allowable uniform loads (and corresponding deflections) presented in this catalog for strut channel beam loads are based on a simple beam configuration utilizing an allowable stress of 25,000 psi. This maximum allowable stress provides a theoretical safety factor of 1.68 which is derived from carbon steel's minimum yield strength of 33,000 psi, which is increased to 42,000 psi as a result of the steel being cold worked in the rolling process. In addition, the data given in this catalog under maximum allowable uniform loads is consistent with the current AISI "Specification For the Design of Cold-Formed Steel Structural Members. The bending moment divided by a beam's sectional modulus "S" equals stress.

As mentioned above, all beams will deflect or sag under load. It is worth noting that noticeable sagging is not an indication of an incorrectly designed beam installation. There may be situations however where it is desirable to address the visual appearance of an installation by minimizing deflection. In most applications a deflection equating to L/240 of the span's length will provide an acceptable appearance. The tables presented in this catalog show loading at L/240 deflections, as well as loading at 1/360 deflections that can be used in situations which have highly demanding visual requirements.

BOLT TORQUE

Recommended bolt torque values are given below. These torque values are suggested as a guideline to assist in arriving at the proper bolt tension. It should be kept in mind that the relationship between wrench torque and bolt tension is not always consistent. Factors effecting this relationship include metal finish and the presence or lack of a lubricant. Lubricated threads will increase the bolt tension for a given amount torque applied, and could potentially result in over torquing. The values shown here assume a properly calibrated torque wrench and clean, non-lubricated bolt, nut, washer and fitting.

COLUMNS

Columns are structural members that support compression loads (loads that are parallel to the length of the column). While most often vertical, any structural member that is loaded in compression, such as a diagonal brace, is considered a column.

Allowable column loading is dependent on a number of factors:

- (a) Column length Column length is the distance between brace points.
- (b) Concentric vs eccentric loading Concentric loading is a load applied upon the crosssectional center of gravity, such as a load which rests on the top of a column. An eccentric load is any load which is not concentric. A fitting bolted to a strut channel slot will impart an eccentric load to the channel. The data presented in this catalog assumes concentric loading.
- (c) Support conditions The column end support condition is mathematically represented by its "K-factor". A pinned connection is one that prevents lateral movement, but allows rotation. A fixed connection provides restraint against both lateral movement and rotation. A free top connection is one that is restrained against rotation but is free to move laterally. The data presented in this catalog assumes a pinned top/pinned bottom condition ("K" equals 1.0).
- (d) Cross-sectional shape The column's crosssectional shape Is represented by its "Radius of Gyration" or "r" value. The axis with the smaller "r" value should be used for design evaluation.

In accordance with AISI "Specification for the Design of Cold Formed Steel Structural Members", column load data shown in this catalog is based on 33,000 psi yield strength. The data takes into account the effect of torsional and/or torsional-flexural buckling. Where possible, columns should be braced to minimize these effects.

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H-STRUT BEAM LOADING FORMULAS

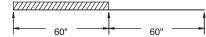
For determining beam load other than simple beam load (supported at both ends), use the appropriate factor from the chart below and multiply by data provided on the appropriate channel page.

LOAD AND SUPPORT CONDITION	LOAD FACTOR	DEFLECTION FACTOR
Simple Beam - Uniform Load		
· \[\lambda \] \[\lambda \]	1.00	1.00
Span ———		
Simple Beam - Concentrated Load at Center		
 	0.50	0.80
Simple Beam - Two Equal Concentrated Loads at 1/4 Points		
1 1	1.00	1.10
Beam Fixed at Both Ends - Uniform Load		
	1.50	0.30
Beam Fixed at Both Ends - Concentrated Load at Center		
	1.00	0.40
Cantilever Beam - Uniform Load		
	0.25	2.40
Cantilever Beam - Concentrated Load at End		
	0.12	3.20
Continuous Beam - Two Equal Spans - Uniform Load on One Span		
Span Span	1.30	0.92
Continuous Beam - Two Equal Spans - Uniform Load on Both Spans		
	1.00	0.42
Continuous Beam - Two Equal Spans - Concentrated Load at Center of One	Span	
† † †	0.62	0.71
Continuous Beam - Two Equal Spans - Concentrated Load at Center of Botl	n Spans	
1 1	0.67	0.48

EXAMPLES:

PROBLEM:

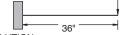
Calculate the load and corresponding deflection of the H-132 beam continuous over one support and loaded uniformly on one span.



From the load table for H-132, for a 60" span, the maximum allowable load is 700 lbs. and the corresponding deflection is .35". Multiplying by the appropriate factors shown in the chart above:

LOAD = 700 lbs. x 1.3 = 910 lbs.DEFLECTION = .35" x .92 = .322"

Calculate the load and corresponding deflection of a cantilever H-122 beam with a concentrated load on the end.

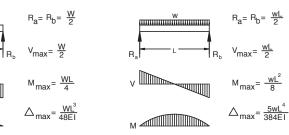


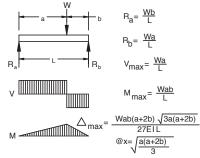
From beam load chart for H-122, for a 36" span, the maximum allowable load is 2210 lbs. and the corresponding deflection is .09". Multiplying by the appropriate factors shown in the chart above:

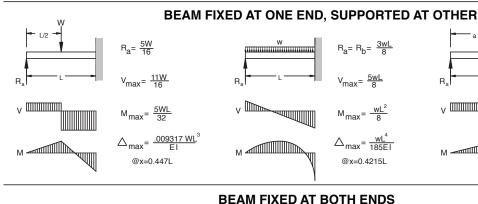
LOAD = 2210 lbs.x .12 = 265 lbs. DEFLECTION = .09" x 3.20 = .288"

COMMON BEAM LOADING FORMULAS

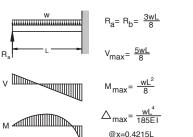
SIMPLE BEAMSw

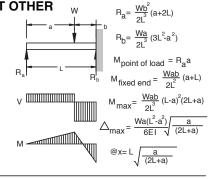


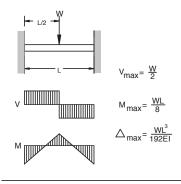


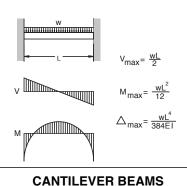


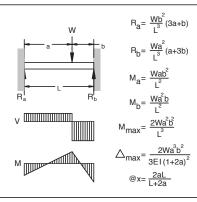
M

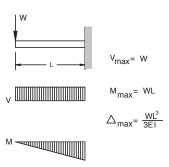


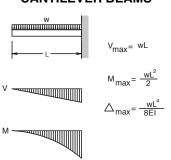


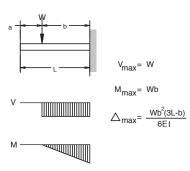












R- Reaction M-Moment W-Concentrated Load w-Uniform Load (Weight/Unit Length) V-Shear L-Length

△-Deflection E-Modulus of Elasticity I-Moment of Inertia

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PIPE CHARTS

Thickness - In.

Pipe - Lbs/Ft.

Schedule No.

Wall Designation

Thickness - In.

Pipe - Lbs/Ft.

Water - Lbs./Ft.

Water - Lbs./Ft. 1.46

1" Pipe Size - 1.313" O.D.										
Schedule No. 40 80 160										
Wall Designation	Std.	XS		XXS						
Thickness - In.	0.133	0.179	0.25	0.358						
Pipe - Lbs/Ft.	1.68	2.17	2.84	3.66						
Water - Lbs./Ft.	0.37	0.31	0.23	0.12						

Thickness - In.	0.133	0.179	0.25	0.358
Pipe - Lbs/Ft.	1.68	2.17	2.84	3.66
Water - Lbs./Ft.	0.37	0.31	0.23	0.12
2" Pipe S	ize - 2.3	75" O.	D.	
2" Pipe S Schedule No.	ize - 2.3	75" O.	D.	

0.154 0.218 0.343

5.02

1.28

7.45

0.97

0.436

9.03

0.77

3-1/2" Pipe Size - 4.000" O.D.									
Schedule No. 40 80									
Wall Designation	Std.	XS	XXS						
Thickness - In.	0.266	0.318	0.636						
Pipe - Lbs/Ft.	9.11	12.51	22.85						
Water - Lbs./Ft.	4.28	3.85	2.53						

3.65

3-½" Pipe Size - 4.000" O.D.									
Schedule No. 40 80									
Wall Designation	Std.	XS	XXS						
Thickness - In.	0.266	0.318	0.636						
Pipe - Lbs/Ft.	9.11	12.51	22.85						
Water - Lbs./Ft.	4.28	3.85	2.53						

40

Std.

0.28

19

12.5

10" Pipe Size - 10.750" O.D.											
Schedule No.	30	40	60	80	100	120	140	160			
Wall Designation		Std.	XS								
Thickness - In.	0.307	0.365	0.5	0.593	0.718	0.843	1	1.125			
Pipe - Lbs/Ft.	34.24	40.5	54.7	64.3	76.9	89.2	104.1	115.7			
Water - Lbs./Ft.	34.98	34.1	32.3	31.1	29.5	28	26.1	24.6			

6" Pipe Size - 6.625" O.D.

80

XS

0.432

28.6

11.3

120

0.562

36.4

10.3

160

0.718

45.3

9.16

XXS

0.864

53.2

8.14

14" Pipe Size - 14.0" O.D.											
Schedule No.	20	30	40		80	100	120	140	160		
Wall Designation		Std.		XS							
Thickness - In.	0.312	0.375	0.437	0.5	0.75	0.937	1.093	1.25	1.406		
Pipe - Lbs/Ft.	45.7	54.6	63.4	72.1	106.1	130.7	150.7	170.2	189.1		
Water - Lbs./Ft.	60.92	59.7	58.7	57.5	53.2	50	47.5	45	42.6		

18" Pipe Size - 18.0" O.D.									
Schedule No.	20		30		40	60	80	120	160
Wall Designation		Std.		XS					
Thickness - In.	0.312	0.375	0.437	0.5	0.563	0.75	0.937	1.375	1.781
Pipe - Lbs/Ft.	59	70.6	82.1	93.5	104.8	138.2	170.8	244.1	308.5
Water - Lbs./Ft.	102.8	101.2	99.9	98.4	97	92.7	88.5	79.2	71

20" Pipe Size - 20.0" O.D.									
Schedule No.	20		40	60	80	100	120	140	160
Wall Designation	Std.	XS							
Thickness - In.	0.375	0.5	0.687	0.968	1.218	1.531	1.812	2.062	2.343
Pipe - Lbs/Ft.	94.6	125.5	171.2	238.1	296.4	367.4	429	484	541
Water - Lbs./Ft.	183.8	180.1	174.3	165.8	158.3	149.3	141	134	127

1-¼" Pipe Size - 1.660" O.D.							
Schedule No.	40	80	160				
Wall Designation	Std.	XS		XXS			
Thickness - In.	0.14	0.191	0.25	0.382			
Pipe - Lbs/Ft.	2.27	3	3.76	5.22			
Water - Lbs./Ft.	0.65	0.56	0.46	0.27			

2-1/2" Pipe Size - 2.875" O.D.						
Schedule No.	40	80	160			
Wall Designation	Std.	XS		XXS		
Thickness - In.	0.203	0.276	0.375	0.552		
Pipe - Lbs/Ft.	5.79	7.66	10	13.7		
Water - Lbs./Ft.	2.08	1.84	1.54	1.07		

4" Pipe Size - 4.500" O.D.								
Schedule No.	40	80	120	160				
Wall Designation	Std.	XS			XXS			
Thickness - In.	0.237	0.337	0.437	0.531	0.674			
Pipe - Lbs/Ft.	10.8	15	19	22.5	27.5			
Water - Lbs./Ft.	5.51	4.98	4.47	4.02	3.38			

8" Pipe Size - 8.625" O.D.									
Schedule No.	30	40	60	80	100	120	140		160
Wall Designation		Std.		XS				XXS	
Thickness - In.	0.277	0.322	0.406	0.5	0.593	0.718	0.812	0.875	0.906
Pipe - Lbs/Ft.	24.7	28.55	35.64	43.4	50.9	60.6	67.8	72.4	74.7
Water - Lbs./Ft.	22.18	21.69	20.79	19.8	18.8	17.6	16.7	16.1	15.8

Schedule No. Wall Designation Std.

Schedule No.

Schedule No. Wall Designation Std.

Wall Designation

Thickness - In.

Pipe - Lbs/Ft.

Water - Lbs./Ft. 3.2

Thickness - In. 0.145

Pipe - Lbs/Ft. 2.72

Water - Lbs./Ft. 0.88 0.77

1-1/2" Pipe Size - 1.900" O.D. 40

3" Pipe Size - 3.500" O.D.

40

Std.

0.216

7.58

5" Pipe Size - 5.563" O.D. 40

Water - Lbs./Ft. 8.66 7.89 7.06 7.33 5.62

Thickness - In. 0.258 0.375 0.5 0.625

Pipe - Lbs/Ft. 14.6 20.8 27.4

XS

0.2

3.63

XS

0.3

10.3

2.86

80

XS

XXS

0.4

6.41

XXS

0.6

18.6

1.8

XXS

0.75

32.9

0.281

4.87

0.438

14.3

2.34

0.61 0.41

12" Pipe Size - 12.750" O.D.									
Schedule No.	30		40		80	100	120	140	160
Wall Designation		Std.		XS					
Thickness - In.	0.33	0.375	0.406	0.5	0.687	0.843	1	1.125	1.312
Pipe - Lbs/Ft.	43.8	49.6	53.5	65.4	88.5	107.2	125.5	139.7	160.3
Water - Lbs./Ft.	49.7	49	48.5	47	44	41.6	39.3	37.5	34.9

16" Pipe Size - 16.0" O.D.								
Schedule No.	20	30	40	80	100	120	140	160
Wall Designation		Std.	XS					
Thickness - In.	0.312	0.375	0.5	0.843	1.031	1.218	1.437	1.593
Pipe - Lbs/Ft.	52.4	62.6	82.8	136.5	164.8	192.3	223.6	245.1
Water - Lbs./Ft.	80.5	79.1	76.5	69.7	66.1	62.6	58.6	55.9

20" Pipe Size - 20.0" O.D.									
Schedule No.	20	30	40	60	80	100	120	140	160
Wall Designation	Std.	XS							
Thickness - In.	0.375	0.5	0.593	0.812	1.031	1.281	1.5	1.75	1.968
Pipe - Lbs/Ft.	78.6	104.1	122.9	166.4	208.9	256.1	296.4	341.1	379
Water - Lbs./Ft.	126	122.8	120.4	115	109.4	103.4	98.3	92.6	87.9

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THREADED ROD LOAD RATINGS

Thi	eaded Ro	d Load Rat	ing					
Nominal Rod	Root Area	Maximum Safe Load Lbs Rod Temperatur						
Diameter, In.	Thread, In.	650°F	750°F					
3/8"	0.068	610	540					
1/2"	0.128	1,130	1,010					
5/8"	0.202	1,810	1,610					
3/4"	0.302	2,710	2,420					
7/8"	0.419	3,770	3,360					
1"	0.552	4,960	4,420					
1-1/8"	0.693	6,230	5,560					
1-1/4"	0.889	8,000	7,140					
1-1/2"	1.293	11,630	10,370					
1-3/4"	1.744	15,700	14,000					
2"	2.3	20,700	18,460					

Rod Size as Determined by Pipe Size					
Pipe Size	Rod Size				
¾" to 2" Inclusive	3⁄8"				
2-½" to 3-½"	1/2"				
4" and 5"	5⁄8"				
6"	3/4"				
8" to 12" Inclusive	7/8"				

TORQUE SETTINGS

Haydon Grip Lock Nuts Torque Settings					
Grip Lock Nut Size	FtLbs.				
1/4"- 20	6				
5∕ ₁₆ "- 18	11				
¾" - 16	19				
1⁄2"- 13	50				

WATER FILLED PIPE WEIGHTS

For Pi	pe Han	er Fille gers L Span	ocated	l On 6	Ft Cent	ters			
Size	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"
Sch 40 Pipe Weight Per Ft (Lbs)	3.65	5.79	7.57	10.78	14.6	18.95	28.52	40.44	53.47
Water Weight Per Ft (Lbs)	1.45	2.07	3.2	5.51	8.67	12.52	21.67	34.16	48.49
Total Weight Per Ft (Lbs)	5.1	7.86	10.77	16.29	23.27	31.47	50.2	74.6	101.96
Pipe Hanger Centers (Ft)	6	6	6	6	6	6	6	6	6
Total Weight Per 6 Ft Center - One Pipe (Lbs)	31	47	65	98	140	189	301	448	612
Total Weight Per 6 Ft Center - Two Pipes (Lbs)	61	94	129	196	279	378	602	895	1,223
Recommended 3 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-132	H-132	H-132	H-122	H-112	H-112
Recommended 4 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-132	H-132	H-122	H-112	H-112	H-122A
Recommended 5 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-122A
Recommended 6 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-112A

For Pi	Water Filled Pipe Weights For Pipe Hangers Located On 8 Ft Centers At ¹/₄ Span From Each End											
Size	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"			
Sch 40 Pipe Weight Per Ft (Lbs)	3.65	5.79	7.57	10.78	14.6	18.95	28.52	40.44	53.47			
Water Weight Per Ft (Lbs)	1.45	2.07	3.2	5.51	8.67	12.52	21.67	34.16	48.49			
Total Weight Per Ft (Lbs)	5.1	7.86	10.77	16.29	23.27	31.47	50.2	74.6	101.96			
Pipe Hanger Centers (Ft)	8	8	8	8	8	8	8	8	8			
Total Weight Per 8 Ft Center - One Pipe (Lbs)	41	63	86	130	186	252	402	597	816			
Total Weight Per 8 Ft Center- Two Pipes (Lbs)	82	126	172	261	372	504	803	1,194	1,631			
Recommended 3 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-132	H-132	H-122	H-112	H-112	H-122A			
Recommended 4 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-132	H-122	H-122	H-112	H-112A	H-122A			
Recommended 5 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-122A	H-112A			
Recommended 6 Ft Span Pipe Hanger Top Beam	H-132	H-132	H-132	H-122	H-122	H-112	H-122A	H-112A	H-112A			

MAXIMUM SPACING BETWEEN SUPPORTS

Nominal Tube Size, In.	1/2"	3/4"	1"	1½"	2	21/2"	3	3½"	4
Maximum Span, Ft.	5	6	6	8	9	10	10	11	12

Nominal P	ipe Size, In.	1/2"	3/4"	1"	1½"	2	21/2"	3	3½"	4	5	6	8	10	12	14	16	18	20	24
Maximum	Water	5	6	7	9	10	11	12	13	14	16	17	19	22	23	25	27	28	30	32
Span, Ft.	Air & Steam	-	-	9	11	13	14	15	16	17	19	21	24	28	30	32	35	37	39	42

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T014 · · · · · · · · C100062 T016 · · · · · · · C100075 N018 · · · · · C200050 T018 · · · · · C100087 T020 · · · · C100100	P-1031 · · · · · F-213 P-1033 · · · · · · A-312 P-1036 · · · F-210 P-1037 · · · A-330-R P-1038 · · · · A-330-L	P-1207 · · · · · · · · · · · · M-P-1208 · · · · · · · · · · · · · · · · · · ·
N022 C200075 F022 C100112 F024 C100125 N026 C200100 F026 C100137	P-1043-A · · · · · · · B-610 P-1045 · · · · · · A-322 P-1046-A · · · · B-616 P-1047 · · · · B-601-3 P-1048 · · · · · B-602-1	P-1214 C-110 P-1215 C-110 P-1217 C-110 P-1271S C-1272S C-4
T028 C100150 T030 C100162 N032 C200125 N032 C100175 N034	P-1049 B-602-2 P-1050 B-602-3 P-1062 F-201-5/16 P-1063 F-201-3/8 P-1064 F-201-1/2	P-1281 · · · · · · · · · · · · · · · · · · ·
N034 C200150 N036 C100200 N040 C100212 N044 C100237 N044 C200200	P-1065 · · · · · · F-203 P-1066 · · · · · · F-206-2 P-1067 · · · · · F-205 P-1068 · · · · · · · · · · · · · · · · · · ·	P-133
N048 C100262 N052 C200250 N056 C100312 N062 C200300 N064 C100362	P-1100	

PART NUMBER CROSS REFERENCE

CROSS REFERENCE

The Cross Reference is a comparative part number index to other leading manufacturers of channel framing systems. The parts listed are for comparison use only and are not necessarily identical, but can be substituted for each other.

Although Haydon Corporation has made every effort to verify the interchangeablility of its products with those of its competitors, we cannot guarantee 100% that similar products are identical.

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010T014 · · · · · · · · · · · · · · · · · · ·	C100075 C200050 C100087	P-1031 P-1033 P-1036 P-1037 P-1037 P-1038 P-1038	A-312 F-210 A-330-R	P-1207 P-1208 P-1211 P-1212 P-1213 P-1213	M-611-5 C-1104-½ C-1104-¾
017N022 · · · · · · · · · · · · · · · · · ·	C100112 C100125 C200100	P-1043-A P-1045 P-1046-A P-1047 P-1047	A-322 B-616 B-601-3	P-1214 P-1215 P-1217 P-1271S P-1272S P-1272S	C-1104-1½ C-1104-2
024T028 · · · · · · · · · · · · · · · · · · ·	C100162 C200125 C100175	P-1049 P-1050 P-1062 P-1063 P-1064 P-1064	B-602-3 F-201- ⁵ / ₁₆ F-201- ³ / ₈	P-1281 P-1282 P-1283 P-1325 P-1326	A-338-2 A-338-3 A-311
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064N072 · · · · · · · · · · · · · · · · · · ·	C200350 C100412 C200400	P-1101 · · · · · · · · · · · · · · · · · ·	H-134-A C-1102-3/8 C-1102-1/2 C-1102-3/4	P-1380-A P-1386 P-1425 P-1426 P-1427	F-214 C-403 C-1100-34 C-1100-1/2
M-24 M-2506 M-2508 M-2510 M-2512	N-1200 ¼ N-1200 ¾ N-1200 ½	P-1114 · · · · · · · · · · · · · · · · · ·	C-1102-1½ C-1102-2 C-1101-2 ¾	P-1428 P-1429 P-1430 P-1430 P-1431 P-1431	C-1100-1¼ C-1100-1½ C-1101-1¾
M-2523 M-2524 P-1000 P-1000-6KO P-1000-HS	N-1200 ¾ H-132 H-132-KO	P-1118 P-1119 P-1119 P-1120 P-	C-1102-3 C-1101-3½ C-1102-3½	P-1453 P-1454 P-1479-A P-1479-B P-1479-C	A-325 A-304-4 A-340-5
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UNISTRUT	H-STRUT	UNISTRUT	H-STRUT	UNISTRUT	H-STRUT
P-1568 P-1569 P-1570 P-1571 P-1572	C-1107-2 C-1107-2½ C-1107-3	P-2049 P-2051 P-2052 P-2053 P-2055 P-2055	C-1101-3% C-1101-334 C-1101-37/8	P-2326 · · · · · · · · · · · · · · · · · · ·	B-614 A-321 A-321-1
P-1573 P-1579 P-1593 P-1648-S P-1649-AS	A-310 T-614 C-410-1	P-2056 P-2057 P-2059 P-2060 P-2061	C-1101-43/8 C-1101-45/8 C-1101-43/4	P-2347 P-2354-L P-2354-R P-2355-L P-2355-R	M-605-1-L M-605-1-R M-605-2-L
P-1649-S P-1650 P-1650-AS P-1651-AS P-1651-S	C-410-4 C-410-5 C-410-7	P-2062 P-2063 P-2064 P-2065 P-2066 P-2066	C-1101-51/ ₈ C-1101-51/ ₄ C-1101-53/ ₈	P-2398S P-2401S P-2403S P-2407 P-2452	C-411-2 C-411-3 1000-EC-1
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P-1737 P-1834 P-1834-A P-1924 P-1925	B-611 B-612 F-204	P-2070-63 P-2070-64 P-2070-66	C-1101-61/4 C-1101-63/8 C-1101-61/2 C-1101-63/4 C-1101-67/8	P-2491-R P-2492-L P-2492-R P-2493-L P-2493-R	T-620-L-8 T-620-R-8 T-620-L-10
P-1944 P-1950 P-1964 P-1985-S P-2008	F-220 F-201-% C-408-3%	P-2070-71 P-2070-73 P-2070-75	C-1101-7 C-1101-7 ¹ / ₈ C-1101-7 ³ / ₈ C-1101-7 ³ / ₈ C-1101-7 ³ / ₈	P-2494-L P-2494-R P-2495-L P-2495-R P-2496-L	T-621-R-12 T-621-L-14 T-621-R-14
P-2009 P-2010 P-2012 P-2014 P-2016	C-1109-¾ C-1109-½ C-1109-%	P-2070-80 P-2072 P-2072-A P-2073 P-2073-A	B-620 B-619-A	P-2496-R P-2497-L P-2497-R P-2498-L P-2498-R	T-621-L-18 T-621-R-18 T-621-L-20
P-2018 P-2020 P-2024 P-2025 P-2026	C-1109-1 C-1101-¼ C-1101-¾	P-2094 P-2095 P-2096 P-2097 P-2098 P-2098	A-319-2 A-319-3 A-319-4	P-2499-L	T-621-R-22 T-622-L-24 T-622-R-24
P-2027 P-2028 P-2029 P-2030 P-2031	C-1101-¾ C-1101-7/ ₈ C-1101-1	P-2099 P-2101 P-2102 P-2103 P-2104 P-2104	A-320-1 A-320-2 A-320-3	P-2501-R P-2502-L P-2502-R P-2503-L P-2503-R	T-622-L-28 T-622-R-28 T-622-L-30
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P-2043 P-2044 P-2046 P-2047 P-2048	C-1101-2¾ C-1101-3 C-1101-3½	P-2231-A P-2232 P-2232-A P-2235 P-2324	T-612-12 T-613-12 A-313	P-2544 P-2545 P-2546 P-2558-05 P-2558-07	T-611-30 T-611-36 C-1108-½

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H-Block Rooftop Support Systems

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P-2558-30 P-2558-35 P-2558-40 P-2558-50 P-2558-60	C-1108-3½ C-1108-4 C-1108-5	P-3300 P-3300-6KO P-3300-HS P-3300-SL P-3300-T	H-172-KO H-172-RS H-172-OS3	P-6006-0832 P-6006-1024 P-6006-1032 P-6006-1420 P-6013-0832	N-863 N-862 N-864
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P-2708 P-2709 P-2710 P-2711 P-2712	T-132-30 T-132-36 T-122-36	P-4007 P-4008 P-4010 P-4012 P-4012-S	N-811 N-812 N-806		
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POWERSTRUT	H-STRUT	POWERSTRUT	H-STRUT	POWERSTRUT	H-STRUT
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PS-1200-2 ¹ / ₈ PS-1200-2 ³ / ₄ PS-1200-2 ³ / ₈ PS-1200-2 ⁵ / ₈ PS-1200-2 ⁷ / ₈	C-1101-2¾ C-1101-2¾ C-1101-2%	PS-1400-14 PS-1400-11/8 PS-1400-11/8 PS-1400-11/8 PS-1400-21/8	C100112 C100137 C100162 C100212	PS-2648 PS-2651-A PS-2651-C PS-2654 PS-300	C-402-132 C-402-122 C-412
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PS-1200-3 ¹ / ₈ PS-1200-3 ³ / ₄ PS-1200-3 ³ / ₈ PS-1200-3 ³ / ₈	C-1101-3¾ C-1101-3¾ C-1101-3%	PS-1400-% PS-1400-7/8 PS-1450-1/2 PS-1450-1/4 PS-1450-	C100087 C-1109-1 C-1109-½	PS-3013 PS-3017 ¼ PS-3017 10-24 PS-3017 10-32 PS-3017 8-32	N-864 N-863 N-862

Channel

Welded Channel

Grip Lock Nuts & Hardware

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H-Block Rooftop Support Systems

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TERMS & CONDITIONS OF SALE

These terms and conditions of sale supersede all previous listings. No order shall be binding upon us until accepted in writing by an authorized official at our home office. Goods are tendered or delivered and work is undertaken in every case only upon and subject to these terms and conditions. We shall not be liable for any delay or default in performance due to any cause arising or attributable to any event or omission beyond our reasonable control. All prices herein are suggested prices.

PRICES:

All prices are based on our standard packing and subject to change without notice.

TERMS:

Invoices are due and payable on net 30 days basis, unless otherwise agreed to in writing. Failure to make payment when due shall entitle us to suspend further deliveries or to cancel a contract.

TAXES:

Any taxes, where applicable be they Federal, State, or Local are for the account of the buyer, and will be added to invoice.

FREIGHT:

Unless specifically stated in our proposal, all shipments are F.O.B. our dock or point of shipment. Routing will be at our discretion, unless otherwise agreed to in writing.

TITLE:

Complete title to all goods shall pass to the customer upon delivery to the carrier.

RISK:

Loss or damage to the goods shall pass to the customer upon delivery to the carrier.

DAMAGE OR LOSS IN TRANSIT:

Regardless of freight payment, all risk or loss damage in transit shall pass to the purchaser. Although we will assist buyer in making his claims, we assume no liability for subsequent shortage or damage in transit.

CANCELLATION:

An order may only be cancelled upon receipt of written agreement from us. All costs incurred by such cancellation are to be paid by the purchaser.

RETURNED MERCHANDISE:

All materials are carefully inspected before shipment, but it is not always possible to detect imperfections, therefore the only guarantee that is given is to replace such materials as prove to be defective or to allow credit for their return at our option. If materials appear defective, buyer should discontinue their use and notify us immediately so that we can investigate. We will not allow any claim for labor or expense occasioned by the use of defective materials nor be responsible for damages beyond the price of defective materials. Claims for defective materials should be made within 30 days after receipt of materials. We will not accept returns without our written permission.

TRANSPORTATION CLAIM:

The carriers are responsible for materials lost or damaged enroute, consignee (buyer), as required by uniform Bill of Lading must immediately notify the carrier's agent at destination in writing in order to substantiate formal claim, upon presentation by buyer.

LIABILITY FOR MISUSE:

Purchaser agrees to protect, defend, indemnify and hold us harmless from any and all liability or alleged liability and expense, including attorney's fees, arising from personal injuries, including death, or damage to property, caused by reason of the improper and/or negligent installation or use of our products.

SPECIFICATIONS:

Specifications and dimensions are subject to change without notice. We do not warrant the compliance of our products to specifications other than our own.

WARRANTY:

This warranty is directed solely to those buyers purchasing our products for use in the fabrication and/ or construction of products for sale to others. Nothing herein shall be construed to extend this warranty to "Consumers". Our products are warranted against defect in manufacturing for a period of one year. This warranty is limited to the replacement of defective parts, or refund of the purchase price at our discretion. This is the buyers sole and exclusive remedy and we shall not be liable for labor charges and/or other damages or expense arising from the use of defective material, for any damage, consequential or otherwise, of any kind.

This is our sole warranty. We make no other warranty of any kind, expressed or implied, and all implied warranties of merchantability and fitness for a particular purpose which exceed our aforestated obligation are hereby disclaimed by us and excluded from this warranty.

*On lengths of 36" or longer, 100 pieces or more inquire for quantity discounts. Standard cutting tolerance is plus or minus $V_{\rm fe}$ ". when required to cut from standard stock lengths of 10' or 20' customer will be charged for scrap resulting from cutting. Scrap will only be shipped if requested. Cutting charges will be invoiced as a separate item.



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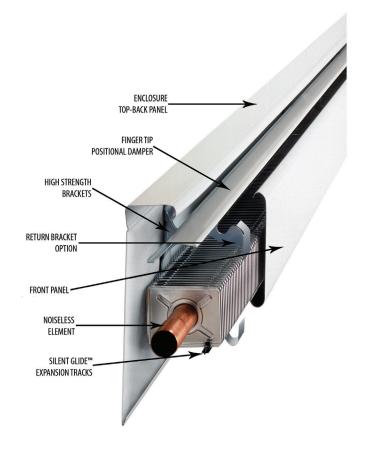


Haydon's Hydronic Baseboard Systems with Silent Glide™ have rapidly become the first choice of consumers and contractors alike. Meticulously manufactured and assembled to exacting specifications using specially designed custom built equipment, the Haydon hot water baseboard product line offers BTU ratings to suit all conditions - from residential, hot water fed, to large demand commercial steam-fed systems.

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